

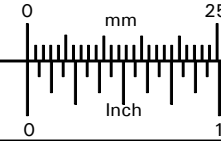


Canadian Food  
Inspection Agency

Agence canadienne  
d'inspection des aliments

CHICKEN  FOWL

MODERNIZED POULTRY INSPECTION PROGRAM  
FINISHED PRODUCT STANDARD REPORT - PRECHILL PROCESSING



| Date  |   | Shift |        | Establishment No. |       | Remarks    |       |            |       |            |       |            |       |            |       |            |       |            |       |            |       |             |       |      |       |
|---|---|-------|--------|-------------------|-------|------------|-------|------------|-------|------------|-------|------------|-------|------------|-------|------------|-------|------------|-------|------------|-------|-------------|-------|------|-------|
| Prechill Finished Product Standard<br>(Processing nonconformances)  |   |       |        | Subgroup 1        |       | Subgroup 2 |       | Subgroup 3 |       | Subgroup 4 |       | Subgroup 5 |       | Subgroup 6 |       | Subgroup 7 |       | Subgroup 8 |       | Subgroup 9 |       | Subgroup 10 |       |      |       |
|   |   |       |        | Time              | Init. | Time       | Init. | Time       | Init. | Time       | Init. | Time       | Init. | Time       | Init. | Time       | Init. | Time       | Init. | Time       | Init. | Time        | Init. | Time | Init. |
| Description   |   |       | Factor |                   |       |            |       |            |       |            |       |            |       |            |       |            |       |            |       |            |       |             |       |      |       |
| 1.  | Extraneous Material ≤ 1.5 mm / 1/16": 5 or less = 1; 6 - 10 = 2; 11 or more = 3 |       |        | 1                 |       |            |       |            |       |            |       |            |       |            |       |            |       |            |       |            |       |             |       |      |       |
| 2.  | Extraneous Material 1.51 - 25 mm / 1/16" - 1" (max. 3 per carcass)              |       |        | 1                 |       |            |       |            |       |            |       |            |       |            |       |            |       |            |       |            |       |             |       |      |       |
| 3.  | Extraneous Material > 25 mm / 1" (max. 2 per carcass)                           |       |        | 2                 |       |            |       |            |       |            |       |            |       |            |       |            |       |            |       |            |       |             |       |      |       |
| 4.  | Oil Gland remnant (less than two whole lobes)                                   |       |        | 1                 |       |            |       |            |       |            |       |            |       |            |       |            |       |            |       |            |       |             |       |      |       |
| 5.  | Oil Gland (two whole lobes)   |       |        | 2                 |       |            |       |            |       |            |       |            |       |            |       |            |       |            |       |            |       |             |       |      |       |
| 6.  | Lung ≥ 6 mm / 1/4" < whole (max. 2 per carcass)                                 |       |        | 1                 |       |            |       |            |       |            |       |            |       |            |       |            |       |            |       |            |       |             |       |      |       |
| 7.  | Lung, Kidneys, Ovaries Testes (whole) (max. 2 per carcass)                      |       |        | 2                 |       |            |       |            |       |            |       |            |       |            |       |            |       |            |       |            |       |             |       |      |       |
| 8.  | Feces = Immediate Process Action  |       |        |                   |       |            |       |            |       |            |       |            |       |            |       |            |       |            |       |            |       |             |       |      |       |
| 9.  | Intestine   |       |        | 5                 |       |            |       |            |       |            |       |            |       |            |       |            |       |            |       |            |       |             |       |      |       |
| 10.   | Cloaca  |       |        | 5                 |       |            |       |            |       |            |       |            |       |            |       |            |       |            |       |            |       |             |       |      |       |
| 11.   | Bursa of Fabricius  |       |        | 2                 |       |            |       |            |       |            |       |            |       |            |       |            |       |            |       |            |       |             |       |      |       |
| 12.   | Esophagus   |       |        | 2                 |       |            |       |            |       |            |       |            |       |            |       |            |       |            |       |            |       |             |       |      |       |
| 13.   | Crop (portion) with mucosa  |       |        | 2                 |       |            |       |            |       |            |       |            |       |            |       |            |       |            |       |            |       |             |       |      |       |
| 14.   | Crop (whole)  |       |        | 5                 |       |            |       |            |       |            |       |            |       |            |       |            |       |            |       |            |       |             |       |      |       |
| 15.   | Trachea ≤ 25 mm / 1"  |       |        | 1                 |       |            |       |            |       |            |       |            |       |            |       |            |       |            |       |            |       |             |       |      |       |
| 16.   | Trachea > 25 mm / 1"  |       |        | 2                 |       |            |       |            |       |            |       |            |       |            |       |            |       |            |       |            |       |             |       |      |       |
| 17.   | Hair ≥ 6 mm / 1/4" (26 or more)   |       |        | 1                 |       |            |       |            |       |            |       |            |       |            |       |            |       |            |       |            |       |             |       |      |       |
| 18.   | Feathers and/or pinfeathers < 25 mm / 1": 5-10 = 1, 11-15 = 2; 16 or more = 3   |       |        | 1                 |       |            |       |            |       |            |       |            |       |            |       |            |       |            |       |            |       |             |       |      |       |
| 19.   | Feathers ≥ 25 mm / 1" 1-3 = 1; 4-6 = 2; 7 or more = 3                           |       |        | 1                 |       |            |       |            |       |            |       |            |       |            |       |            |       |            |       |            |       |             |       |      |       |
| 20.   | Long Shank, both condyles covered (max. 2 per carcass)                          |       |        | 2                 |       |            |       |            |       |            |       |            |       |            |       |            |       |            |       |            |       |             |       |      |       |
| <b>21. Subgroup Total (Lines 1-20)</b>  |   |       |        |                   |       |            |       |            |       |            |       |            |       |            |       |            |       |            |       |            |       |             |       |      |       |
| <b>22. Starting cumulative sum</b>  |   |       |        |                   |       |            |       |            |       |            |       |            |       |            |       |            |       |            |       |            |       |             |       |      |       |
| <b>23. Add lines 21 and 22</b>  |   |       |        |                   |       |            |       |            |       |            |       |            |       |            |       |            |       |            |       |            |       |             |       |      |       |
| <b>24. Subtract T = ( )</b>   |   |       |        |                   |       |            |       |            |       |            |       |            |       |            |       |            |       |            |       |            |       |             |       |      |       |
| <b>25. Current cumulative sum - if above action number, adjust to action number</b>                                     |   |       |        |                   |       |            |       |            |       |            |       |            |       |            |       |            |       |            |       |            |       |             |       |      |       |
| * RECORD PRODUCT ACTION WHEN ACTION NUMBER ( ) REACHED OR SUBGROUP ABSOLUTE LIMIT ( ) IS EXCEEDED<br>START NUMBER = ( ) |   |       |        |                   |       |            |       |            |       |            |       |            |       |            |       |            |       |            |       |            |       |             |       |      |       |



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