

Canadian Grain Commission canadienne Commission des grains

ISSN 1498-9670

# Quality of western Canadian wheat exports

February 1–July 31, 2005

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Quality

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## **Quality of**

## western Canadian wheat exports

February 1–July 31, 2005

| Table of contents | Introduction  |
|-------------------|---|
|                   | Wheat, Canada Western Red Spring  |
|                   | Wheat, Canada Western Amber Durum8  |
|                   | Wheat, Canada Western Hard White Spring10   |
|                   | Wheat, Canada Prairie Spring Red and Wheat, Canada Prairie Spring White 12  |
|                   | Wheat, Canada Western Soft White Spring16   |
| Tables            | Table 1 - Moisture content, test weight and other grade determining factorsAtlantic export cargoes of Wheat, Canada Western Red Spring                              |
|                   | Table 2 - Wheat, Canada Western Red SpringAtlantic export cargoes composites5   |
|                   | Table 3 - Moisture content, test weight and other grade determining factorsPacific export cargoes of Wheat, Canada Western Red Spring                               |
|                   | Table 4 - Wheat, Canada Western Red Spring<br>Pacific export cargo composites   |
|                   | Table 5 - Moisture content, test weight and other grade determining factorsExport cargoes of Wheat, Canada Western Amber Durum8                                     |
|                   | Table 6 - Wheat, Canada Western Amber Durum<br>Export cargo composites  |
|                   | Table 7 - Moisture content, test weight and other grade determining factorsExport cargoes of Wheat, Canada Western Hard White Spring                                |
|                   | Table 8 - Wheat, Canada Western Experimental Hard White<br>Export cargo composites  |
|                   | Table 9 - Moisture content, test weight and other grade determining factorsExport cargoes of Wheat, Canada Prairie Spring Redand Wheat, Canada Prairie Spring White |
|                   | Table 10 - Wheat, Canada Prairie Spring Red<br>Export cargo composites  |
|                   | Table 11 - Moisture content, test weight and other grade determining factorsExport cargoes of Wheat, Canada Western Red Winter                                      |
|                   | Table 12 - Wheat, Canada Western Red Winter<br>Export cargo composites  |
|                   | Table 13 - Moisture content, test weight and other grade determining factorsExport cargoes of Wheat, Canada Western Soft White Spring16                             |

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#### Introduction

This bulletin reports quality data for cargoes of all classes of western Canadian wheat exported by ship from February 1 to July 31, 2005. Two types of information are presented:

- Distribution tables for moisture content, test weight and other grade determining factors assessed during grading of individual cargoes by Industry Services, Canadian Grain Commission (CGC), at time of vessel loading.
- Quality data (wheat and flour characteristics, milling, end-use quality) for weighted composite samples that represent all cargoes of a given grade (and protein segregate where appropriate) exported during the six-month period. For Wheat, Canada Western Red Spring and Wheat, No. 1, 2 and 3 Canada Western Amber Durum, composites representing Atlantic and Pacific shipments are prepared and tested. For the other wheat classes only one series of composites representing all cargoes (Atlantic and Pacific) exported from Canada during the period are reported. Quality data are not available for classes or protein segregates where insufficient sample was received for compositing due to low/no tonnage exported.

Variety registration and class designation lists ensure that a high degree of uniformity in quality is maintained in export shipments. Under the authority of the Canadian Grain Act, the CGC establishes and maintains lists of wheat varieties eligible to be graded into each wheat class. A listing of varieties included in the CGC variety designation list for each class may be found on the CGC website at

http:/grainscanada.gc.ca/Regulatory/Orders/orders-e.asp.

#### Wheat, Canada Western Red Spring

Wheat, Canada Western Red Spring (CWRS) is well known for its excellent milling and baking quality. Four milling grades are available, the top two of which are further segregated according to protein content. Guaranteed minimum protein content is reported on a 13.5% moisture basis.

Higher protein CWRS wheat is highly suitable for blending and for the production of high volume pan bread. It is also commonly used alone or in blends with other wheat for the production of hearth bread, steamed bread, noodles, flat bread and common wheat pasta.

Currently, the predominant varieties of Wheat, Canada Western Red Spring grown are AC Barrie and Superb.

# Table 1 - Moisture content, test weight and other grade determining factors1Atlantic export cargoes of Wheat, Canada Western Red SpringThird and fourth quarters 2004-2005

|                              | No. 1  | CWRS  |                | No. 2     | CWRS     |      |            |
|------------------------------|--------|-------|----------------|-----------|----------|------|------------|
|                              |        | Guara | anteed Minimur | n Protein | Content, | %    | No. 3 CWRS |
|                              | 14.0   | 13.5  | 14.5           | 14.0      | 13.5     | 13.0 |            |
| Number of cargoes            | 2      | 3     | 1              | 4         | 15       | 8    | 26         |
| Thousands of tonnes          | 19     | 12    | 8              | 29        | 99       | 69   | 399        |
| Moisture content, %          |        |       |                |           |          |      |            |
| Weighted mean                | 11.8   | 11.8  | 12.1           | 13.8      | 13.9     | 13.7 | 14.0       |
| Standard deviation           | 0.21   | 0.31  | -              | 0.17      | 0.61     | 0.54 | 0.28       |
| Minimum                      | 11.7   | 11.6  | 12.1           | 13.6      | 12.5     | 12.7 | 13.6       |
| Maximum                      | 12     | 12.2  | 12.1           | 14        | 14.5     | 14.2 | 14.5       |
| Test weight, kg/hL           |        |       |                |           |          |      |            |
| Weighted mean                | 84.1   | 83.8  | 83.3           | 81.8      | 82.3     | 82.7 | 81.8       |
| Standard deviation           | 0.35   | 0.38  | -              | 0.21      | 0.51     | 0.66 | 0.57       |
| Minimum                      | 83.8   | 83.4  | 83.3           | 81.7      | 81.1     | 81.3 | 80.7       |
| Maximum                      | 84.3   | 84.1  | 83.3           | 82.1      | 83.1     | 83.4 | 82.9       |
| Wheats of other classes, %   |        |       |                |           |          |      |            |
| Weighted mean                | 0.27   | 0.17  | 0.20           | 0.28      | 0.20     | 0.26 | 0.57       |
| Cereal grains other than whe | eat, % |       |                |           |          |      |            |
| Weighted mean                | 0.11   | 0.10  | 0.21           | 0.09      | 0.12     | 0.11 | 0.16       |

#### Table 2 - Wheat, Canada Western Red Spring

Atlantic export cargo composites

Third and fourth quarters 2004-05

|                                       | No. 2              |                      |                         |
|---------------------------------------|--------------------|----------------------|-------------------------|
|                                       | Guaranteed minimun | n protein content, % | No. 3 CWRS <sup>2</sup> |
| Quality parameter <sup>1</sup>        | 13.5               | 13.0                 |                         |
| Wheat                                 |                    |                      |                         |
| Weight per 1000 kernels, g            | 32.9               | 32.7                 | 34.1                    |
| Protein content, %                    | 13.6               | 13.3                 | 13.2                    |
| Protein content, % (dry matter basis) | 15.7               | 15.3                 | 15.2                    |
| Ash content, %                        | 1.59               | 1.61                 | 1.59                    |
| Falling number, s                     | 365                | 405                  | 275                     |
| PSI                                   | 52                 | 52                   | 50                      |
| Milling                               |                    |                      |                         |
| Flour yield                           |                    | 74.5                 |                         |
| Clean wheat basis, %                  | 76.1               | 76.3                 | 75.7                    |
| 0.50% ash basis, %                    | 75.1               | 75.3                 | 75.7                    |
| Flour                                 |                    |                      |                         |
| Protein content, %                    | 13.1               | 12.7                 | 12.6                    |
| Wet gluten content, %                 | 35.8               | 35.0                 | 34.6                    |
| Ash content, %                        | 0.52               | 0.52                 | 0.50                    |
| Grade colour, Satake units            | -0.4               | -0.7                 | -0.3                    |
| AGTRON colour, %                      | 61                 | 64                   | 61                      |
| Starch damage, %                      | 9.2                | 9.3                  | 9.3                     |
| Amylograph peak viscosity, BU         | 260                | 320                  | 155                     |
| Maltose value, g/100g                 | 3.1                | 3.0                  | 3.2                     |
| Farinogram                            |                    |                      |                         |
| Absorption, %                         | 68.3               | 67.8                 | 68.5                    |
| Development time, min                 | 5.75               | 5.75                 | 5.25                    |
| Mixing tolerance index, BU            | 40                 | 40                   | 40                      |
| Stability, min                        | 10.0               | 8.0                  | 8.5                     |
| Extensogram                           |                    |                      |                         |
| Length, cm                            | 20                 | 20                   | 19                      |
| Height at 5 cm, BU                    | 315                | 310                  | 305                     |
| Maximum height, BU                    | 690                | 560                  | 565                     |
| Area, cm <sup>2</sup>                 | 145                | 150                  | 140                     |
| Alveogram                             |                    |                      |                         |
| Length, mm                            | 100                | 90                   | 90                      |
| P (height x 1.1), mm                  | 142                | 145                  | 147                     |
| W, x 10 <sup>-4</sup> joules          | 490                | 458                  | 461                     |
| Baking (Canadian Short Process baki   | ing test)          |                      |                         |
| Absorption, %                         | 74                 | 73                   | 74                      |
| Mixing energy, W-h/kg                 | 6.5                | 6.3                  | 6.2                     |
| Mixing time, min                      | 4.1                | 4.2                  | 4.0                     |
| Loaf volume, cm3/100 g flour          | 1075               | 1010                 | 1015                    |

<sup>1</sup> Unless otherwise specified, data are reported on a 13.5% moisture basis for wheat and a 14.0% moisture basis for flour.

<sup>2</sup> Not segregated by protein content

## Table 3 - Moisture content, test weight and other grade determining factors<sup>1</sup> Pacific export cargoes of Wheat, Canada Western Red Spring

Third and fourth quarters 2004-2005

|                                   | No. 1 | CWRS      |             | No. 2     | CWRS      |      |               |      |
|-----------------------------------|-------|-----------|-------------|-----------|-----------|------|---------------|------|
|                                   |       | Guarantee | d minimum p | protein c | ontent, % | )    | No. 3<br>CWRS | Feed |
|                                   | 13.5  | 13.0      | 14.0        | 13.5      | 13.0      | 12.5 |               |      |
| Number of cargoes                 | 1     | 30        | 3           | 15        | 13        | 2    | 39            | 11   |
| Thousands of tonnes               | 21    | 503       | 88          | 271       | 364       | 24   | 750           | 268  |
| Moisture content, %               |       |           |             |           |           |      |               |      |
| Weighted mean                     | 13.5  | 13.4      | 13.6        | 13.6      | 13.6      | 13.6 | 13.9          | 14.0 |
| Standard deviation                | -     | 0.16      | 0.26        | 0.10      | 0.08      | 0.07 | 0.13          | 0.28 |
| Minimum                           | 13.5  | 13.1      | 13.3        | 13.5      | 13.4      | 13.6 | 13.6          | 13.4 |
| Maximum                           | 13.5  | 13.7      | 13.8        | 13.8      | 13.7      | 13.7 | 14.2          | 14.2 |
| Test weight, kg/hL                |       |           |             |           |           |      |               |      |
| Weighted mean                     | 81.8  | 83.0      | 81.9        | 81.8      | 82.3      | 82.7 | 81.6          | 76.8 |
| Standard deviation                | -     | 0.45      | 0.32        | 0.61      | 0.55      | 0.14 | 0.53          | 1.03 |
| Minimum                           | 81.8  | 82.0      | 81.7        | 81.2      | 80.7      | 82.6 | 80.3          | 75.9 |
| Maximum                           | 81.8  | 83.8      | 82.3        | 83.1      | 83.0      | 82.8 | 82.9          | 79.1 |
| Wheats of other classes, %        |       |           |             |           |           |      |               |      |
| Weighted mean                     | 0.30  | 0.34      | 0.56        | 0.32      | 0.42      | 0.28 | 0.31          | 1.43 |
| Cereal grains other than wheat, % |       |           |             |           |           |      |               |      |
| Weighted mean                     | 0.17  | 0.10      | 0.27        | 0.17      | 0.19      | 0.20 | 0.24          | 0.12 |

### Table 4 - Wheat, Canada Western Red SpringPacific export cargo composites

Third and fourth quarters 2004-05

| Third and fourth quarters 2004-05         |              |                |            |                        |      |
|---|--------------|----------------|------------|------------------------|------|
|   | No. 1 CWRS   | No. 2          | CWRS       | No. 3                  |      |
|   | Guaranteed m | inimum protein | content, % | -<br>CWRS <sup>2</sup> | Feed |
| Quality parameter <sup>1</sup>            | 13.0         | 13.5           | 13.0       |                        |      |
| Wheat                                     |              |                |            |                        |      |
| Weight per 1000 kernels, g                | 32.7         | 32.9           | 33.5       | 35.3                   | 32.3 |
| Protein content, %                        | 13.2         | 13.8           | 13.2       | 13.4                   | 13.2 |
| Protein content, % (dry matter basis)     | 15.3         | 15.9           | 15.2       | 15.5                   | 15.3 |
| Ash content, %                            | 1.52         | 1.54           | 1.53       | 1.55                   | 1.66 |
| Falling number, s                         | 385          | 325            | 355        | 325                    | 195  |
| PSI                                       | 53           | 52             | 53         | 51                     | 46   |
| Milling                                   |              |                |            |                        |      |
| Flour yield                               |              |                |            |                        |      |
| Clean wheat basis, %                      | 76.9         | 75.9           | 76.4       | 75.0                   | 68.1 |
| 0.50% ash basis, %                        | 77.4         | 75.9           | 76.9       | 74.0                   | 63.6 |
| Flour                                     |              |                |            |                        |      |
| Protein content, %                        | 12.8         | 13.2           | 12.7       | 12.9                   | 12.1 |
| Wet gluten content, %                     | 34.6         | 35.8           | 34.6       | 35.6                   | 30.2 |
| Ash content, %                            | 0.49         | 0.50           | 0.49       | 0.52                   | 0.59 |
| Grade colour, Satake units                | -1.5         | -1.5           | -1.4       | -0.9                   | 4.2  |
| AGTRON colour, %                          | 71           | 70             | 70         | 65                     | 19   |
| Starch damage, %                          | 8.8          | 8.3            | 8.6        | 9.4                    | 12.1 |
| Amylograph peak viscosity, BU             | 455          | 290            | 280        | 160                    | 60   |
| Maltose value, g/100g                     | 2.7          | 2.7            | 2.8        | 3.4                    | 7.2  |
| Farinogram                                |              |                |            |                        |      |
| Absorption, %                             | 68.0         | 68.2           | 68.0       | 69.5                   | 74.1 |
| Development time, min                     | 6.0          | 6.25           | 6.0        | 5.25                   | 2.0  |
| Mixing tolerance index, BU                | 30           | 30             | 30         | 30                     | 65   |
| Stability, min                            | 9.0          | 9.0            | 9.0        | 8.5                    | 2.0  |
| Extensogram                               |              |                |            |                        |      |
| Length, cm                                | 21           | 22             | 22         | 22                     | 16   |
| Height at 5 cm, BU                        | 305          | 320            | 325        | 290                    | 330  |
| Maximum height, BU                        | 550          | 590            | 580        | 500                    | 360  |
| Area, cm <sup>2</sup>                     | 150          | 165            | 170        | 140                    | 85   |
| Alveogram                                 |              |                | 4.5        |                        |      |
| Length, mm                                | 104          | 103            | 93         | 93                     | 65   |
| P (height x 1.1), mm                      | 134          | 134            | 135        | 147                    | 160  |
| W, x 10 <sup>-4</sup> joules              | 477          | 471            | 438        | 464                    | 428  |
| Baking (Canadian Short Process baki       | -            |                |            |                        |      |
| Absorption, %                             | 72           | 72             | 72         | 74                     | 75   |
| Mixing energy, W-h/kg                     | 6.2          | 6.3            | 6.1        | 6.3                    | 7.3  |
| Mixing time, min                          | 3.9          | 4.1            | 4.0        | 3.8                    | 5.5  |
| Loaf volume, cm <sup>3</sup> /100 g flour | 1085         | 1065           | 1090       | 1080                   | 860  |

<sup>1</sup> Unless otherwise specified, data are reported on a 13.5% moisture basis for wheat and a 14.0% moisture basis for flour.

<sup>2</sup> Not segregated by protein content

#### Wheat, Canada Western Amber Durum

Canada has an international reputation as a reliable supplier of high quality durum wheat, furnishing about two thirds of the world's exports in recent years. The attributes of Canadian durum that attract demand are reliability of supply, cleanliness, uniformity and consistency within and between shipments, and excellent end-product quality.

Canada has a strong commitment to quality. This extends to strict varietal control to protect the inherent quality of all grades of amber durum wheat and to strict adherence to wheat grade standards. The requirement that only durum varieties of high intrinsic quality are registered is a cornerstone of the Canadian grading system.

Currently, the predominant varieties of Wheat, Canada Western Amber Durum grown are Kyle and AC Avonlea.

## Table 5 - Moisture content, test weight and other grade determining factors1Export cargoes of Wheat, Canada Western Amber DurumThird and fourth guarters 2004-2005

| I hird and fourth quarters 2004-2005 |          |         |          |         |          |         |
|--------------------------------------|----------|---------|----------|---------|----------|---------|
|                                      | No. 1 (  | CWAD    | No. 2 (  | CWAD    | No. 3 (  | CWAD    |
|                                      | Atlantic | Pacific | Atlantic | Pacific | Atlantic | Pacific |
| Number of cargoes                    | 8        | 4       | 29       | 12      | 24       | 6       |
| Thousands of tonnes                  | 81       | 74      | 382      | 91      | 363      | 46      |
| Moisture content, %                  |          |         |          |         |          |         |
| Weighted mean                        | 11.8     | 12.9    | 13.8     | 13.2    | 13.8     | 13.5    |
| Standard deviation                   | 0.81     | 0.33    | 0.25     | 0.23    | 0.23     | 0.17    |
| Minimum                              | 10.8     | 12.5    | 13.2     | 13.0    | 13.3     | 13.1    |
| Maximum                              | 13.0     | 13.3    | 14.3     | 13.8    | 14.3     | 13.6    |
| Test weight, kg/hL                   |          |         |          |         |          |         |
| Weighted mean                        | 82.6     | 82.8    | 83.2     | 82.5    | 82.5     | 82.1    |
| Standard deviation                   | 0.46     | 0.31    | 0.34     | 0.30    | 0.48     | 0.78    |
| Minimum                              | 82.0     | 82.5    | 82.3     | 81.9    | 81.7     | 80.3    |
| Maximum                              | 83.2     | 83.2    | 83.8     | 82.8    | 83.9     | 82.4    |
| Vitreous kernels, %                  |          |         |          |         |          |         |
| Weighted mean                        | 87.1     | 85.7    | 71.4     | 74.6    | 67.0     | 63.2    |
| Wheats of other classes, %           |          |         |          |         |          |         |
| Weighted mean                        | 0.85     | 0.47    | 0.83     | 0.89    | 0.99     | 1.13    |
| Cereal grains other than wheat, %    |          |         |          |         |          |         |
| Weighted mean                        | 0.12     | 0.14    | 0.09     | 0.19    | 0.11     | 0.13    |

<sup>1</sup> Canadian Grain Commission, Industry Services data for official loading samples tested at time of loading.

Canadian Grain Commission

## Table 6 - Wheat, Canada Western Amber Durum Export cargo composites Third and fourth quarters 2004-05

| Third and fourth quarters 2004-05     |              |             |             |              |             |         |
|---------------------------------------|--------------|-------------|-------------|--------------|-------------|---------|
|                                       | No. 1 (      | CWAD        | No. 2 (     | CWAD         | No. 3 (     | CWAD    |
| Quality parameter <sup>1</sup>        | Atlantic     | Pacific     | Atlantic    | Pacific      | Atlantic    | Pacific |
| Wheat                                 |              |             |             |              |             |         |
| Weight per 1000 kernels, g            | 40.4         | 42.6        | 44.2        | 41.6         | 44.7        | 43.5    |
| Protein content, %                    | 13.3         | 13.6        | 11.9        | 13.3         | 12.1        | 12.9    |
| Protein content, % (dry matter basis) | 15.4         | 15.7        | 13.7        | 15.5         | 14.0        | 14.9    |
| SDS sedimentation, mL                 | 41           | 42          | 31          | 43           | 33          | 41      |
| Ash content, %                        | 1.47         | 1.53        | 1.55        | 1.53         | 1.58        | 1.57    |
| Yellow pigment content, ppm           | 8.0          | 8.0         | 7.5         | 8.0          | 7.6         | 7.9     |
| Falling number, s                     | 435          | 375         | 370         | 335          | 315         | 340     |
| Milling yield, %                      | 75.3         | 75.2        | 76.3        | 75.4         | 75.6        | 75.1    |
| Semolina yield, %                     | 66.3         | 66.2        | 66.1        | 66.1         | 65.8        | 65.8    |
| PSI, %                                | 37           | 37          | 38          | 37           | 38          | 37      |
| Course line                           |              |             |             |              |             |         |
| Semolina<br>Protein content, %        | 12.4         | 12.6        | 11.1        | 12.3         | 11.2        | 12.1    |
| Wet gluten content, %                 | 12.4<br>31.4 | 31.9        | 27.8        | 30.8         | 27.3        | 29.7    |
| Dry gluten content, %                 | 10.7         | 10.9        | 27.8<br>9.4 | 30.8<br>10.5 | 27.5<br>9.3 | 10.2    |
| Ash content, %                        | 0.62         | 0.64        | 9.4<br>0.62 | 0.66         | 9.5<br>0.64 | 0.65    |
| Yellow pigment content, ppm           | 7.5          | 0.04<br>7.4 | 6.8         | 7.3          | 6.8         | 7.2     |
| AGTRON colour, %                      | 80           | 7.4         | 80          | 7.5          | 76          | 7.2     |
| Minolta colour:                       | 80           | 79          | 80          | 19           | 70          | 70      |
| L*                                    | 86.8         | 87.0        | 87.2        | 86.7         | 87.1        | 87.0    |
| a*                                    | -3.0         | -3.1        | -3.1        | -3.2         | -3.1        | -3.1    |
| b*                                    | 31.2         | 31.2        | 29.5        | 30.8         | 29.1        | 30.4    |
| Speck count per 50 cm <sup>2</sup>    | 18           | 30          | 36          | 26           | 31          | 25      |
| Falling number, s                     | 535          | 450         | 420         | 405          | 370         | 360     |
| Spaghetti                             |              |             |             |              |             |         |
| Dried at 70°C                         |              |             |             |              |             |         |
| Minolta colour:                       |              |             |             |              |             |         |
| L*                                    | 76.2         | 76.3        | 76.5        | 76.2         | 75.6        | 75.8    |
| -<br>a*                               | 2.0          | 1.7         | 1.5         | 1.9          | 1.9         | 1.9     |
| b*                                    | 61.4         | 61.2        | 58.2        | 61.3         | 58.8        | 59.7    |
| Firmness, g-cm                        | 938          | 931         | 830         | 951          | 836         | 897     |
|                                       |              |             |             |              |             |         |

\* Unless otherwise specified, data are reported on a 13.5% moisture basis for wheat and a 14.0% moisture basis for semolina.

### Wheat, Canada Western Hard White Spring

Wheat, Canada Western Hard White Spring (CWHWS) is a hard white spring wheat with superior milling quality producing flour with excellent colour. It is suitable for bread and noodle production.

There are three milling grades in the CWHWS class.

The most commonly grown variety of CWHWS is Snowbird.

| Table 7 - Moisture content, te | st weight and other grade d           | etermining factors <sup>1</sup> |             |
|--------------------------------|---------------------------------------|---------------------------------|-------------|
| Export cargoes of Wheat, Car   |                                       |                                 |             |
| Third and fourth quarters 200  | · · · · · · · · · · · · · · · · · · · | -                               |             |
|                                | No. 1 CWHWS                           | No. 2 CWHWS                     | No. 3 CWHWS |
| Number of cargoes              | 3                                     | 19                              | 8           |
| Thousands of tonnes            | 24                                    | 160                             | 89          |
| Moisture content, %            |                                       |                                 |             |
| Weighted mean                  | 13.6                                  | 14.0                            | 13.9        |
| Standard deviation             | 0.21                                  | 0.26                            | 0.18        |
| Minimum                        | 13.3                                  | 13.4                            | 13.9        |
| Maximum                        | 13.7                                  | 14.4                            | 14.4        |
| Test weight, kg/hL             |                                       |                                 |             |
| Weighted mean                  | 82.3                                  | 81.8                            | 81.0        |
| Standard deviation             | 0.40                                  | 0.66                            | 0.55        |
| Minimum                        | 81.8                                  | 80.7                            | 79.7        |
| Maximum                        | 82.6                                  | 83.0                            | 81.5        |
| Wheats of other classes, %     |                                       |                                 |             |
| Weighted mean                  | 0.29                                  | 0.27                            | 0.46        |
| Cereal grains other than whe   | at, %                                 |                                 |             |
| Weighted mean                  | 0.04                                  | 0.05                            | 0.16        |

#### Table 8 - Wheat, Canada Western Hard White Spring Export cargo composites Third and fourth quarters 2004-2005

| Quality parameter <sup>1</sup>            | No. 1 CWHWS | No. 2 CWHWS | No. 3 CWHWS |
|---|-------------|-------------|-------------|
| Wheat                                     |             |             |             |
| Weight per 1000 kernels, g                | 32.5        | 32.0        | 32.2        |
| Protein content, %                        | 13.3        | 13.1        | 13.0        |
| Protein content, % (dry matter basis)     | 15.3        | 15.1        | 15.1        |
| Ash content, %                            | 1.51        | 1.55        | 1.56        |
| Falling number, s                         | 365         | 335         | 305         |
| PSI                                       | 51          | 51          | 49          |
| Milling                                   |             |             |             |
| Flour yield                               |             |             |             |
| Clean wheat basis, %                      | 75.7        | 74.8        | 72.8        |
| 0.50% ash basis, %                        | 76.2        | 74.8        | 72.3        |
| Flour                                     |             |             |             |
|   | 12.6        | 12.4        | 12.4        |
| Protein content, %                        | 12.6        | 12.4        | 12.4        |
| Wet gluten content, %                     | 35.1        | 34.0        | 33.6        |
| Ash content, %                            | 0.49        | 0.50        | 0.51        |
| Grade colour                              | -2.3        | -1.3        | -0.3        |
| AGTRON colour, %                          | 77          | 67          | 58          |
| Starch damage, %                          | 8.8         | 8.8         | 10.1        |
| Amylograph peak viscosity, BU             | 440         | 360         | 310         |
| Maltose value, g/100g                     | 2.8         | 2.9         | 3.6         |
| Farinogram                                |             |             |             |
| Absorption, %                             | 68.0        | 68.7        | 71.1        |
| Development time, min                     | 5.25        | 5.25        | 1.75        |
| Mixing tolerance index, BU                | 40          | 50          | 40          |
| Stability, min                            | 8.0         | 7.5         | 5.5         |
| Extensogram                               |             |             |             |
| Length, cm                                | 19          | 21          | 20          |
| Height at 5 cm, BU                        | 300         | 285         | 20          |
| Maximum height, BU                        | 595         | 430         | 460         |
| Area, cm <sup>2</sup>                     |             |             |             |
| Area, cm                                  | 125         | 125         | 120         |
| Alveogram                                 |             |             |             |
| Length, mm                                | 84          | 78          | 54          |
| P (height x 1.1), mm                      | 141         | 148         | 165         |
| W, x $10^{-4}$ joules                     | 428         | 415         | 373         |
| Baking (Canadian Short Process bak        | ing test)   |             |             |
| Absorption, %                             | 72          | 72          | 74          |
| Mixing energy, W-h/kg                     | 6.4         | 6.8         | 6.9         |
| Mixing time, min                          | 4.1         | 4.6         | 5.0         |
| Loaf volume, cm <sup>3</sup> /100 g flour | 1035        | 1045        | 1015        |
|   |             |             |             |

<sup>1</sup> Unless otherwise specified, data are reported on a 13.5% moisture basis for wheat and a 14.0% moisture basis for

## Wheat, Canada Prairie Spring Red and Wheat, Canada Prairie Spring White

Table 9 - Moisture content, test weight and other grade determining factors<sup>1</sup>

Wheat, Canada Prairie Spring Red (CPSR), used alone or in blends, has quality characteristics suitable for the production of various types of hearth bread, flat bread, noodles and related products.

The most commonly grown varieties eligible for milling grades of CPSR for the 2004-05 crop year are AC Crystal and 5700PR.

Wheat, Canada Prairie Spring White (CPSW), used alone or in blends, has the quality characteristics suitable for the production of various types of flat bread, noodles, chapatis, crackers and similar products.

The most commonly grown varieties eligible for milling grades of CPSW are AC Vista and AC Karma.

| Export cargoes of Wheat, Canada Prairie Spring Red and Wheat, Canada Prairie Spring White |            |            |  |  |
|---|------------|------------|--|--|
| Third and fourth quarters 20  | 04-2005    |            |  |  |
|   | No. 2 CPSR | No. 2 CPSW |  |  |
| Number of cargoes   | 11         | 2          |  |  |
| Thousands of tonnes   | 220        | 4          |  |  |
| Moisture content, %   |            |            |  |  |
| Weighted mean   | 14.0       | 13.5       |  |  |
| Standard deviation  | 0.17       | 0.64       |  |  |
| Minimum   | 13.7       | 13.2       |  |  |
| Maximum   | 14.2       | 14.1       |  |  |
| Test weight, kg/hL  |            |            |  |  |
| Weighted mean   | 81.8       | 81.1       |  |  |
| Standard deviation  | 0.39       | 0.35       |  |  |
| Minimum   | 81.1       | 80.7       |  |  |
| Maximum   | 82.3       | 81.2       |  |  |
| Wheats of other classes, %  |            |            |  |  |
| Weighted mean   | 1.18       | 3.06       |  |  |
| Cereal grains other than whe  | eat, %     |            |  |  |
| Weighted mean   | 0.42       | 0.24       |  |  |

| Table 10 - Wheat, Canada Prairie Spring R | led        |  |
|---|------------|--|
| Export cargo composites                   |            |  |
| Third and fourth quarter 2004-05          |            |  |
| Quality parameter <sup>1</sup>            | No. 2 CPSR |  |
| Wheat                                     |            |  |
| Weight per 1000 kernels, g                | 39.5       |  |
| Protein content, %                        | 11.7       |  |
| Protein content, % (dry matter basis)     | 13.6       |  |
| Ash content, %                            | 1.50       |  |
| Falling number, s                         | 255        |  |
| Flour yield, %                            | 74.7       |  |
| PSI                                       | 53         |  |
| Flour                                     |            |  |
| Protein content, %                        | 11.0       |  |
| Wet gluten content, %                     | 28.0       |  |
| Ash content, %                            | 0.50       |  |
| Grade colour                              | -0.9       |  |
| AGTRON colour, %                          | 64         |  |
| Starch damage, %                          | 9.1        |  |
| Amylograph peak viscosity, BU             | 175        |  |
| Maltose value, g/100g                     | 3.3        |  |
| Farinogram                                |            |  |
| Absorption, %                             | 65.8       |  |
| Development time, min                     | 6.0        |  |
| Mixing tolerance index, BU                | 35         |  |
| Stability, min                            | 8.0        |  |
| Extensogram                               |            |  |
| Length, cm                                | 21         |  |
| Height at 5 cm, BU                        | 340        |  |
| Maximum height, BU                        | 630        |  |
| Area, cm <sup>2</sup>                     | 170        |  |
| Alveogram                                 |            |  |
| Length, mm                                | 92         |  |
| P (height x 1.1), mm                      | 128        |  |
| W, x 10 <sup>-4</sup> joules              | 399        |  |
| Baking (Remix-to-Peak baking test)        |            |  |
| Absorption, %                             | 61         |  |
| Remix time, min                           | 2.6        |  |
| Loaf volume, cm <sup>3</sup> /100 g flour | 750        |  |

<sup>1</sup> Unless otherwise specified, data are reported on a 13.5% moisture basis for wheat and a 14.0% moisture basis for flour.

### Wheat, Canada Western Red Winter

Wheat, Canada Western Red Winter (CWRW) is a hard wheat exhibiting excellent milling quality. It is available in two milling grades. Flour produced from high grade CWRW wheat performs well in the production of hearth bread (such as French-style bread) and certain types of noodles, and is also suitable for the production of various types of flat bread, steamed bread and related products.

| Table 11 - Moisture content, test weight and other grade determining factors <sup>1</sup><br>Export cargoes of Wheat, Canada Western Red Winter<br>Third and fourth quarters 2004-2005 |           |  |  |
|--|-----------|--|--|
|  | No 2 CWRW |  |  |
| Number of cargoes  | 7         |  |  |
| Thousands of tonnes  | 83        |  |  |
| Moisture content, %  |           |  |  |
| Weighted mean  | 14.1      |  |  |
| Standard deviation   | 0.29      |  |  |
| Minimum  | 13.6      |  |  |
| Maximum  | 14.3      |  |  |
| Test weight, kg/hL   |           |  |  |
| Weighted mean  | 82.2      |  |  |
| Standard deviation   | 0.27      |  |  |
| Minimum  | 81.7      |  |  |
| Maximum  | 82.5      |  |  |
| Wheats of other classes, %   |           |  |  |
| Weighted mean  | 1.72      |  |  |
| Cereal grains other than wheat,  | %         |  |  |
| Weighted mean  | 0.11      |  |  |

| Export cargo composites           Third and fourth quarter 2004-05           Quality parameter <sup>1</sup> No. 2 CWRW           Weight per 1000 kernels, g         31.0           Protein content, % (dry matter basis)         11.9           Ash content, % (dry matter basis)         14.2           Falling number, s         290           Flour yield, %         76.1           Protein content, %         24.9           Ash content, %         9.4           Wet gluten content, %         22.9           Ash content, %         0.48           Grade colour         -1.2           AGTRON colour, %         66           Starch damage, %         6.8           Amylograph peak viscosity, BU         210           Maltose value, g/100g         2.5           Farinogram         2           Length, cm         21           Height at 5 cm, BU         60           Stability, min         4.75           Extend damage, %         310           Maxinum height, BU         485 | Table 12 - Wheat, Canada Western Red W | inter      |  |
|---|--|------------|--|
| Third and fourth quarter 2004-05Quality parameter 1No. 2 CWRWWeight per 1000 kernels, g31.0Protein content, %10.3Protein content, %1.42Falling number, s290Flour yield, %76.1Protein content, %9.4Wet gluten content, %9.4Wet gluten content, %0.48Grade colour-1.2ASTRON colour, %66Starth damage, %6.8Amylograph peak viscosity, BU210Maltose value, g/100g2.5Farinogram60Stability, min4.75Extensogram60Length, cm21Height at 5 cm, BU310Maxinum height, BU485Area, cm <sup>2</sup> 140Alveogram232Length, mm76V, x 10 <sup>4</sup> joules232Baking (Remix-to-Peak baking test)53Remix time, min2.7  |  |            |  |
| WheatWeight per 1000 kernels, g31.0Protein content, % (dry matter basis)11.9Ash content, %1.42Falling number, s290Flour yield, %76.1PSI58Flour9.4Wet gluten content, %22.9Ash content, %0.48Grade colour-1.2AGTRON colour, %66Starch damage, %6.8Amylograph peak viscosity, BU210Maltose value, g/100g2.5Farinogram60Development time, min1.75Mixing tolerance index, BU60Stability, min4.75Extensogram21Height at 5 cm, BU310Maximum height, BU485Area, cm <sup>2</sup> 140Alveogram232Length, mm87P (height x 1.1), mm76W, x 10 <sup>4</sup> joules232Baking (Remix-to-Peak baking test)2.7   |  |            |  |
| Weight per 1000 kernels, g         31.0           Protein content, %         10.3           Protein content, % (dry matter basis)         11.9           Ash content, %         1.42           Falling number, s         290           Flour yield, %         76.1           PSI         58           Flour         9.4           Wet gluten content, %         9.4           Wet gluten content, %         22.9           Ash content, %         0.48           Grade colour         -1.2           AGTRON colour, %         66           Starch damage, %         6.8           Amylograph peak viscosity, BU         210           Maltose value, g/100g         2.5           Farinogram         2           Absorption, %         58.0           Development time, min         1.75           Mixing tolerance index, BU         60           Stability, min         4.75           Extensogram         21           Height at 5 cm, BU         310           Maximum height, BU         485           Area, cm <sup>2</sup> 140           Alveogram         232           Length, mm         76           W, x 10 <sup></sup>                                     |  | No. 2 CWRW |  |
| Protein content, %         10.3           Protein content, % (dry matter basis)         11.9           Ash content, %         1.42           Falling number, s         290           Flour yield, %         76.1           PSI         58           Flour         9.4           Wet gluten content, %         9.4           Wet gluten content, %         9.4           Wet gluten content, %         6.8           Grade colour         -1.2           AGTRON colour, %         66           Starch damage, %         6.8           Amylograph peak viscosity, BU         210           Maltose value, g/100g         2.5           Farinogram         1.75           Mixing tolerance index, BU         60           Stability, min         4.75           Extensogram         21           Length, cm         21           Height at 5 cm, BU         310           Maximum height, BU         485           Area, cm <sup>2</sup> 140           Alveogram         21           Length, mm         87           P (height x 1.1), mm         76           Wx x 10 <sup>4</sup> joules         232           Baking (Remix-to-Pe                                      | Wheat                                  |            |  |
| Protein content, % (dry matter basis)       11.9         Ash content, %       1.42         Falling number, s       290         Flour yield, %       76.1         PSI       58         Flour       9.4         Wet gluten content, %       9.4         Wet gluten content, %       22.9         Ash content, %       0.48         Grade colour       -1.2         AGTRON colour, %       66         Starch damage, %       6.8         Amylograph peak viscosity, BU       210         Maltose value, g/100g       2.5         Farinogram       60         Extensogram       60         Extensogram       60         Length, cm       21         Height at 5 cm, BU       310         Maximum height, BU       485         Area, cm <sup>2</sup> 140         Alveogram       212         Length, mm       87         P (height x 1.1), mm       76         W, x 10 <sup>4</sup> joules       232         Baking (Remix-to-Peak baking test)       232         Baking (Remix-to-Peak baking test)       232         Baking (Remix-to-Peak baking test)       232         Baking (Remix-to-P   | Weight per 1000 kernels, g             | 31.0       |  |
| Ash content, %       1.42         Falling number, s       290         Flour yield, %       76.1         PSI       58         Flour       9.4         Wet gluten content, %       22.9         Ash content, %       0.48         Grade colour       -1.2         AGTRON colour, %       66         Starch damage, %       6.8         Amylograph peak viscosity, BU       210         Maltose value, g/100g       2.5         Farinogram       1.75         Mixing tolerance index, BU       60         Stability, min       1.75         Mixing tolerance index, BU       60         Stability, min       310         Maximum height, BU       485         Area, cm <sup>2</sup> 140         Area, cm <sup>2</sup> 140         Extensogram       10         Length, cm       76         W, x 10 <sup>4</sup> joules       232         Baking (Remix-to-Peak baking test)       322         Baking (Remix-to-Peak baking test)       53         Remix time, min       2.7  |  | 10.3       |  |
| Faliing number, s       290         Flour yield, %       76.1         PSI       58         Flour       9.4         Wet gluten content, %       22.9         Ash content, %       0.48         Grade colour       -1.2         AGTRON colour, %       66         Starch damage, %       6.8         Amylograph peak viscosity, BU       210         Maltose value, g/100g       2.5         Fariongram   |  | 11.9       |  |
| Flour yield, %       76.1         PSI       58         Flour       9.4         Protein content, %       9.4         Wet gluten content, %       22.9         Ash content, %       0.48         Grade colour       -1.2         AGTRON colour, %       66         Starch damage, %       6.8         Amylograph peak viscosity, BU       210         Maltose value, g/100g       2.5         Farinogram       60         Development time, min       1.75         Mixing tolerance index, BU       60         Stability, min       4.75         Extensogram       10         Length, cm       21         Height at 5 cm, BU       310         Maximum height, BU       485         Area, cm <sup>2</sup> 140         Alveogram       232         Eungth, mm       76         V, x 10 <sup>4</sup> joules       232         Baking (Remix-to-Peak baking test)       232         Baking (Remix-to-Peak baking test)       53         Remix time, min       2.7  | Ash content, %                         | 1.42       |  |
| PSI       58         Flour       9.4         Protein content, %       9.4         Wet gluten content, %       22.9         Ash content, %       0.48         Grade colour       -1.2         AGTRON colour, %       66         Starch damage, %       68         Amylograph peak viscosity, BU       210         Maltose value, g/100g       2.5         Farinogram   | Falling number, s                      | 290        |  |
| Flour         Protein content, %       9.4         Wet gluten content, %       22.9         Ash content, %       0.48         Grade colour       -1.2         AGTRON colour, %       66         Starch damage, %       6.8         Amylograph peak viscosity, BU       210         Maltose value, g/100g       2.5         Farinogram   | Flour yield, %                         | 76.1       |  |
| Protein content, %       9.4         Wet gluten content, %       22.9         Ash content, %       0.48         Grade colour       -1.2         AGTRON colour, %       66         Starch damage, %       6.8         Amylograph peak viscosity, BU       210         Maltose value, g/100g       2.5         Farinogram       210         Absorption, %       58.0         Development time, min       1.75         Mixing tolerance index, BU       60         Stability, min       4.75         Extensogram       21         Height at 5 cm, BU       310         Maximum height, BU       485         Area, cm <sup>2</sup> 140         Alveogram       232         Baking (Remix-to-Peak baking test)       232         Baking (Remix-to-Peak baking test)       232  | PSI                                    | 58         |  |
| Wet gluten content, %       22.9         Ash content, %       0.48         Grade colour       -1.2         AGTRON colour, %       66         Starch damage, %       6.8         Amylograph peak viscosity, BU       210         Maltose value, g/100g       2.5         Farinogram  |  |            |  |
| Ash content, %0.48Grade colour-1.2AGTRON colour, %66Starch damage, %6.8Amylograph peak viscosity, BU210Maltose value, g/100g2.5FarinogramAbsorption, %58.0Development time, min1.75Mixing tolerance index, BU60Stability, min4.75ExtensogramLength, cm21Height at 5 cm, BU310Maximum height, BU485Area, cm <sup>2</sup> 140Alveogram232Baking (Remix-to-Peak baking test)232Absorption, %53Remix time, min2.7   |  | 9.4        |  |
| Grade colour       -1.2         AGTRON colour, %       66         Starch damage, %       6.8         Amylograph peak viscosity, BU       210         Maltose value, g/100g       2.5         Farinogram   | Wet gluten content, %                  | 22.9       |  |
| AGTRON colour, %       66         Starch damage, %       6.8         Amylograph peak viscosity, BU       210         Maltose value, g/100g       2.5         Farinogram   | Ash content, %                         | 0.48       |  |
| Starch damage, %       6.8         Amylograph peak viscosity, BU       210         Maltose value, g/100g       2.5         Farinogram       2.5         Absorption, %       58.0         Development time, min       1.75         Mixing tolerance index, BU       60         Stability, min       4.75         Extensogram       21         Height at 5 cm, BU       310         Maximum height, BU       485         Area, cm <sup>2</sup> 140         Alveogram       21         Length, mm       87         P (height x 1.1), mm       76         W, x 10 <sup>-4</sup> joules       232         Baking (Remix-to-Peak baking test)       232         Absorption, %       53         Remix time, min       2.7  | Grade colour                           | -1.2       |  |
| Amylograph peak viscosity, BU210Maltose value, g/100g2.5Farinogram2.5Absorption, %58.0Development time, min1.75Mixing tolerance index, BU60Stability, min4.75Extensogram21Length, cm21Height at 5 cm, BU310Maximum height, BU485Area, cm <sup>2</sup> 140Alveogram212Length, mm87P (height x 1.1), mm76W, x 10 <sup>-4</sup> joules232Baking (Remix-to-Peak baking test)2.7   | AGTRON colour, %                       | 66         |  |
| Maltose value, g/100g2.5FarinogramAbsorption, %58.0Development time, min1.75Mixing tolerance index, BU60Stability, min4.75ExtensogramLength, cm21Height at 5 cm, BU310Maximum height, BU485Area, cm <sup>2</sup> 140AlveogramLength, nm76W, x 10 <sup>4</sup> joules232Baking (Remix-to-Peak baking test)Absorption, %53Remix time, min2.7  | Starch damage, %                       | 6.8        |  |
| FarinogramAbsorption, %58.0Development time, min1.75Mixing tolerance index, BU60Stability, min4.75ExtensogramLength, cm21Height at 5 cm, BU310Maximum height, BU485Area, cm2140AlveogramLength, mm87P (height x 1.1), mm76W, x 10 <sup>4</sup> joules232Baking (Remix-to-Peak baking test)Absorption, %53Remix time, min2.7   | Amylograph peak viscosity, BU          | 210        |  |
| Absorption, %       58.0         Development time, min       1.75         Mixing tolerance index, BU       60         Stability, min       4.75         Extensogram       21         Length, cm       21         Height at 5 cm, BU       310         Maximum height, BU       485         Area, cm <sup>2</sup> 140         Alveogram       21         Length, mm       87         P (height x 1.1), mm       76         W, x 10 <sup>-4</sup> joules       232         Baking (Remix-to-Peak baking test)       232         Absorption, %       53         Remix time, min       2.7  | Maltose value, g/100g                  | 2.5        |  |
| Development time, min1.75Mixing tolerance index, BU60Stability, min4.75Extensogram21Length, cm21Height at 5 cm, BU310Maximum height, BU485Area, cm²140Alveogram21Length, mm87P (height x 1.1), mm76W, x 10 <sup>-4</sup> joules232Baking (Remix-to-Peak baking test)53Remix time, min2.7  | Farinogram                             |            |  |
| Mixing tolerance index, BU60Stability, min4.75Extensogram21Length, cm21Height at 5 cm, BU310Maximum height, BU485Area, cm²140Alveogram87P (height x 1.1), mm76W, x 10 <sup>4</sup> joules232Baking (Remix-to-Peak baking test)53Absorption, %53Remix time, min2.7   | Absorption, %                          | 58.0       |  |
| Stability, min4.75Extensogram21Length, cm21Height at 5 cm, BU310Maximum height, BU485Area, cm2140Alveogram87P (height x 1.1), mm76W, x 104 joules232Baking (Remix-to-Peak baking test)53Remix time, min2.7  | Development time, min                  | 1.75       |  |
| Extensogram         Length, cm       21         Height at 5 cm, BU       310         Maximum height, BU       485         Area, cm <sup>2</sup> 140         Alveogram       140         Length, mm       87         P (height x 1.1), mm       76         W, x 10 <sup>-4</sup> joules       232         Baking (Remix-to-Peak baking test)       232         Absorption, %       53         Remix time, min       2.7  | Mixing tolerance index, BU             | 60         |  |
| Length, cm21Height at 5 cm, BU310Maximum height, BU485Area, cm2140Alveogram87Length, mm87P (height x 1.1), mm76W, x 10-4 joules232Baking (Remix-to-Peak baking test)53Absorption, %53Remix time, min2.7   | Stability, min                         | 4.75       |  |
| Height at 5 cm, BU310Maximum height, BU485Area, cm²140Alveogram87Length, mm87P (height x 1.1), mm76W, x 10 <sup>-4</sup> joules232Baking (Remix-to-Peak baking test)53Absorption, %53Remix time, min2.7   | Extensogram                            |            |  |
| Maximum height, BU485Area, cm2140Alveogram87Length, mm87P (height x 1.1), mm76W, x 10 <sup>-4</sup> joules232Baking (Remix-to-Peak baking test)53Absorption, %53Remix time, min2.7  | -                                      | 21         |  |
| Area, cm2140Alveogram87Length, mm87P (height x 1.1), mm76W, x 10-4 joules232Baking (Remix-to-Peak baking test)53Absorption, %53Remix time, min2.7   | 5                                      | 310        |  |
| AlveogramLength, mm87P (height x 1.1), mm76W, x 10 <sup>-4</sup> joules232Baking (Remix-to-Peak baking test)Absorption, %53Remix time, min2.7   | Maximum height, BU                     | 485        |  |
| Length, mm87P (height x 1.1), mm76W, x 10 <sup>-4</sup> joules232Baking (Remix-to-Peak baking test)Absorption, %53Remix time, min2.7  | Area, cm <sup>2</sup>                  | 140        |  |
| P (height x 1.1), mm76W, x 10-4 joules232Baking (Remix-to-Peak baking test)53Absorption, %53Remix time, min2.7  |  |            |  |
| W, x 10-4 joules232Baking (Remix-to-Peak baking test)Absorption, %53Remix time, min2.7  | 5                                      |            |  |
| Baking (Remix-to-Peak baking test)Absorption, %53Remix time, min2.7   |  |            |  |
| Absorption, %53Remix time, min2.7   | W, x 10 <sup>-4</sup> joules           | 232        |  |
| Remix time, min 2.7   |  |            |  |
|   | -                                      |            |  |
| Loaf volume, cm <sup>3</sup> /100 g flour 650   |  |            |  |
|   | Loaf volume, cm³/100 g flour           | 650        |  |

<sup>1</sup> Unless otherwise specified, data are reported on a 13.5% moisture basis for wheat and a 14.0% moisture basis for flour.

### Wheat, Canada Western Soft White Spring

Wheat, Canada Western Soft White Spring (CWSWS) is a lower protein, soft wheat with weak dough properties. Flour milled from this wheat is suitable for producing cookies, cakes, biscuits and related products. Alone or in blends with stronger wheat, CWSWS wheat can also be used to produce crackers, flat bread, steamed bread and certain types of noodles.

Most CWSWS wheat is grown under irrigation to maximize yield and minimize protein content.

| Table 13 - Moisture content, test weight and other grade determining factors <sup>1</sup><br>Export cargoes of Wheat, Canada Western Soft White Spring<br>Third and fourth quarters 2004-2005 |                           |  |
|---|---------------------------|--|
|   | No. 2 CWSWS               |  |
| Number of cargoes<br>Thousands of tonnes  | 1<br>4                    |  |
| Moisture content, %   |                           |  |
| Weighted mean<br>Standard deviation<br>Minimum<br>Maximum   | 13.8<br>-<br>13.8<br>13.8 |  |
| Test weight, kg/hL  |                           |  |
| Weighted mean<br>Standard deviation<br>Minimum<br>Maximum   | 79.9<br>-<br>79.9<br>79.9 |  |
| Wheats of other classes, %  |                           |  |
| Weighted mean   | 0.10                      |  |
| Cereal grains other than whea   | t, %                      |  |
| Weighted mean   | 0.09                      |  |