



## Marching Towards Smallness

Presented by S. Désilets, P. Laou and F. Wong

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Defence Research and  
Development Canada

Recherche et dév elopement  
pour la défense Canada

Canada



# *Marching Towards Smallness*



1940's  $10^3$  ops, 1000 sq. ft.



1980's  $10^5$  ops, 10 sq. ft.



1990's  $10^7$  ops, 1 sq. ft.



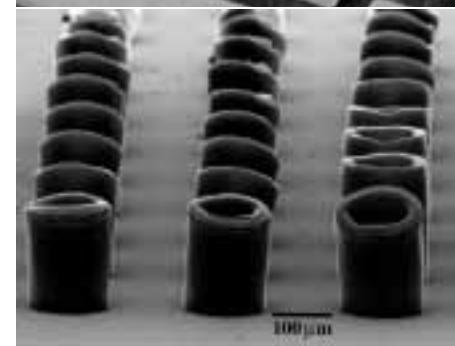
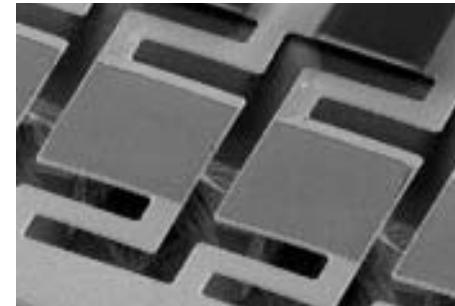
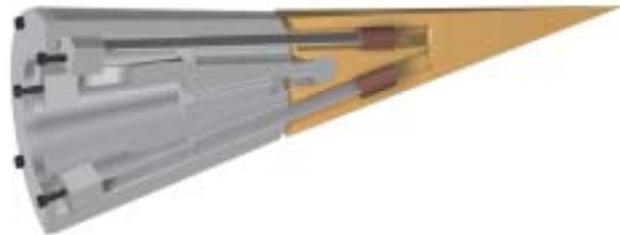
2000's  $10^9$  ops, 0.1 sq. ft.

Emergence of miniaturized electronics and computers has radically altered military equipment design and capability.



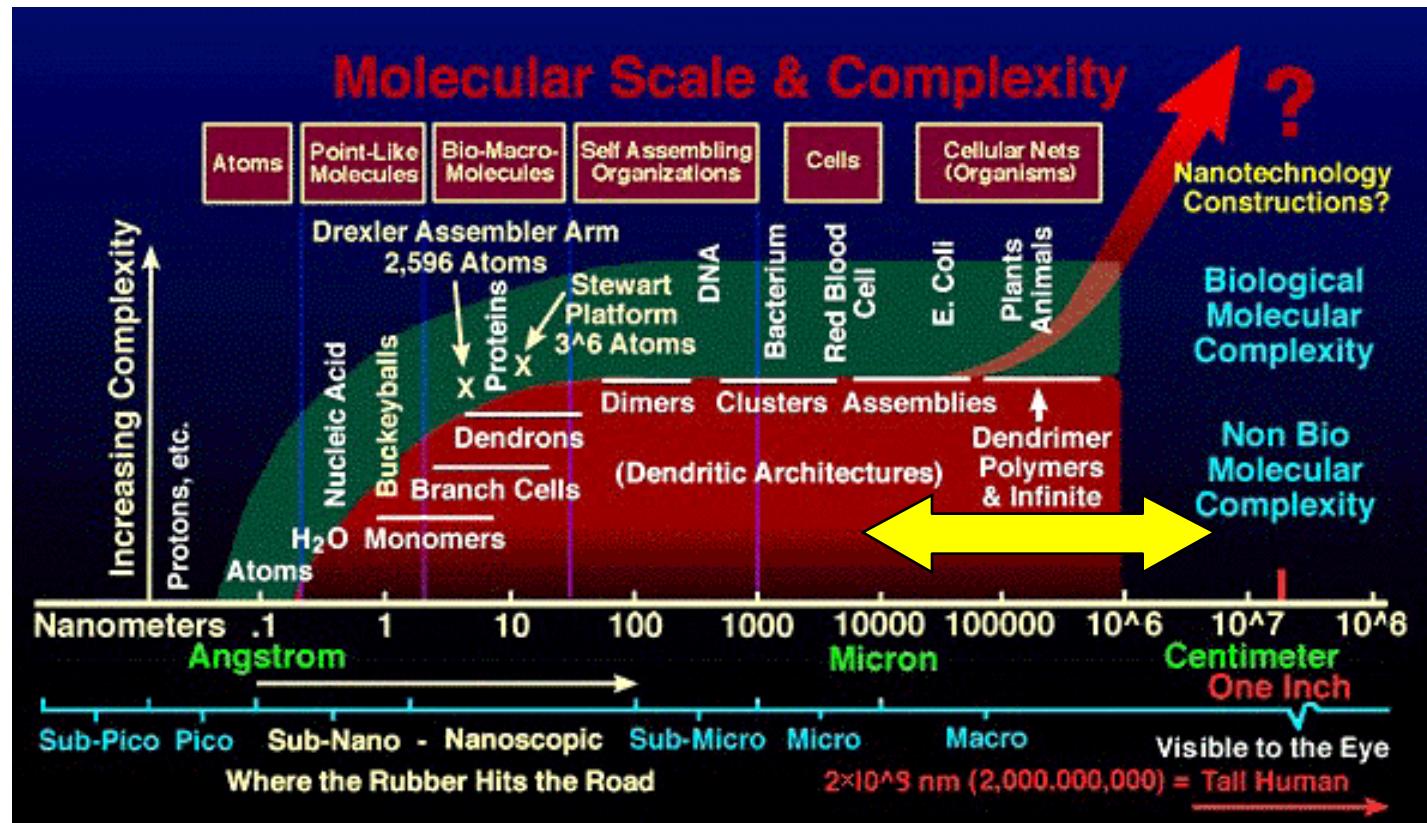
# Outline

- How small is small?
- Adaptive Aerostructures  
(F. Wong)
- Micro-electromechanical Systems  
(P. Laou)
- Nanomaterials  
(S. Désilets)
- Summary





# How Small is Small?



- Humans live and work in a macroscopic world.
- Devices need to be properly scaled to the phenomenon that they control or measure.



# Adaptive Aerostructures

Benefits due to Miniaturization of Components

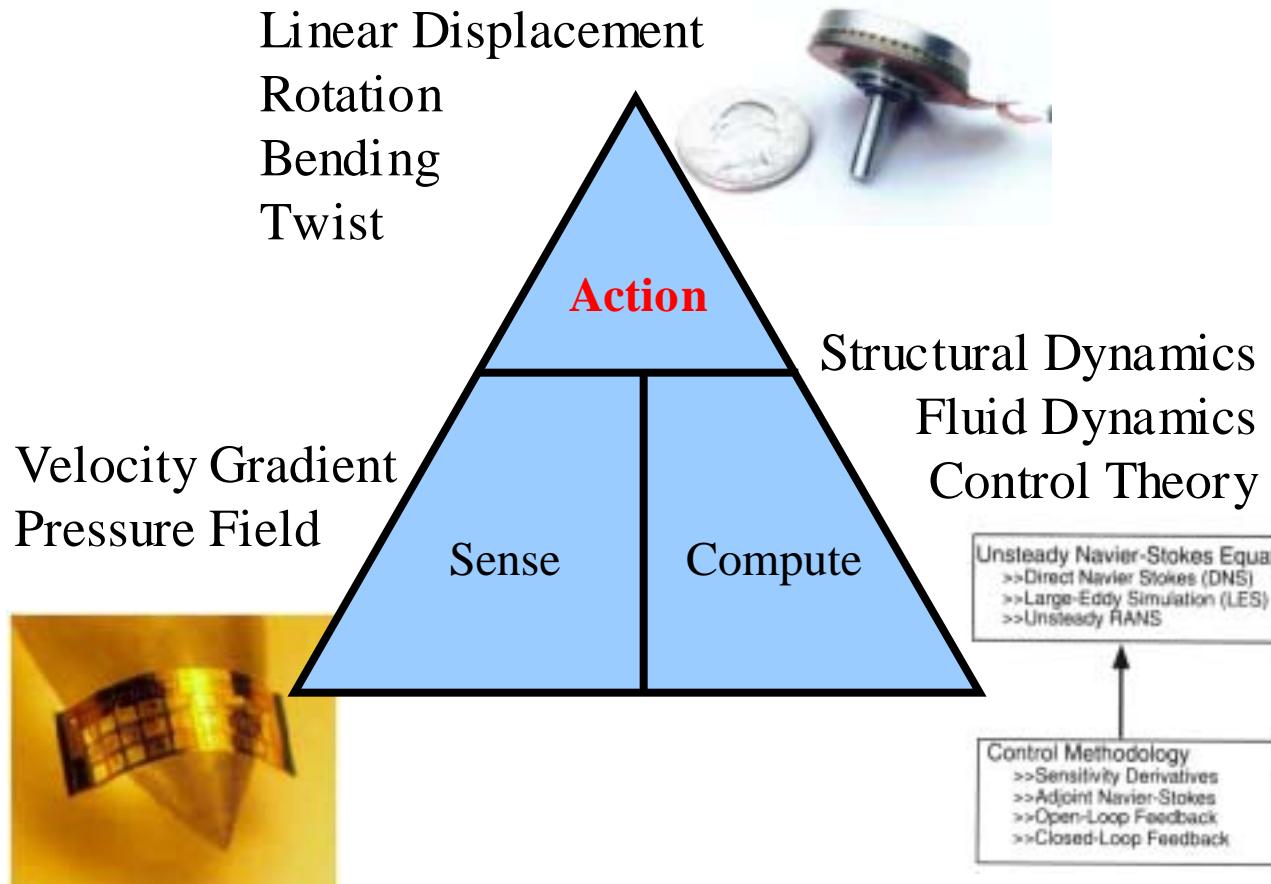


8 x Mk 82 S/C RAMs 4,000 lb      ■■■■■■■■  
8 x Mk 83 S/C RAMs 8,000 lb      ■■■■■■■■

Reducing the volume occupied by a missile or bomb control actuation system using adaptive structures can dramatically increase the number of weapons that can be carried.



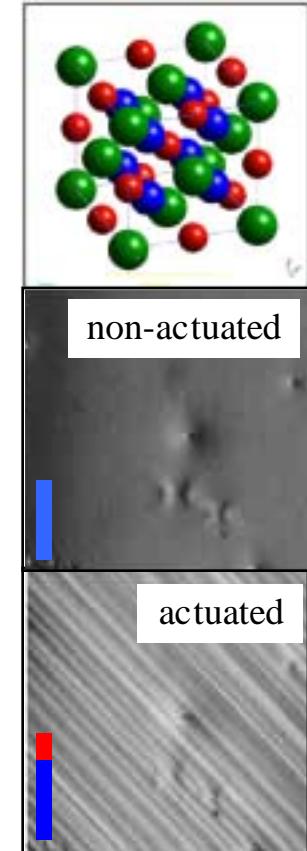
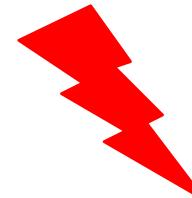
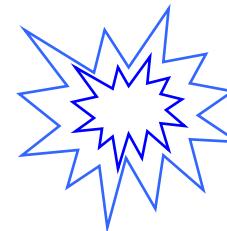
# Enabling Technologies





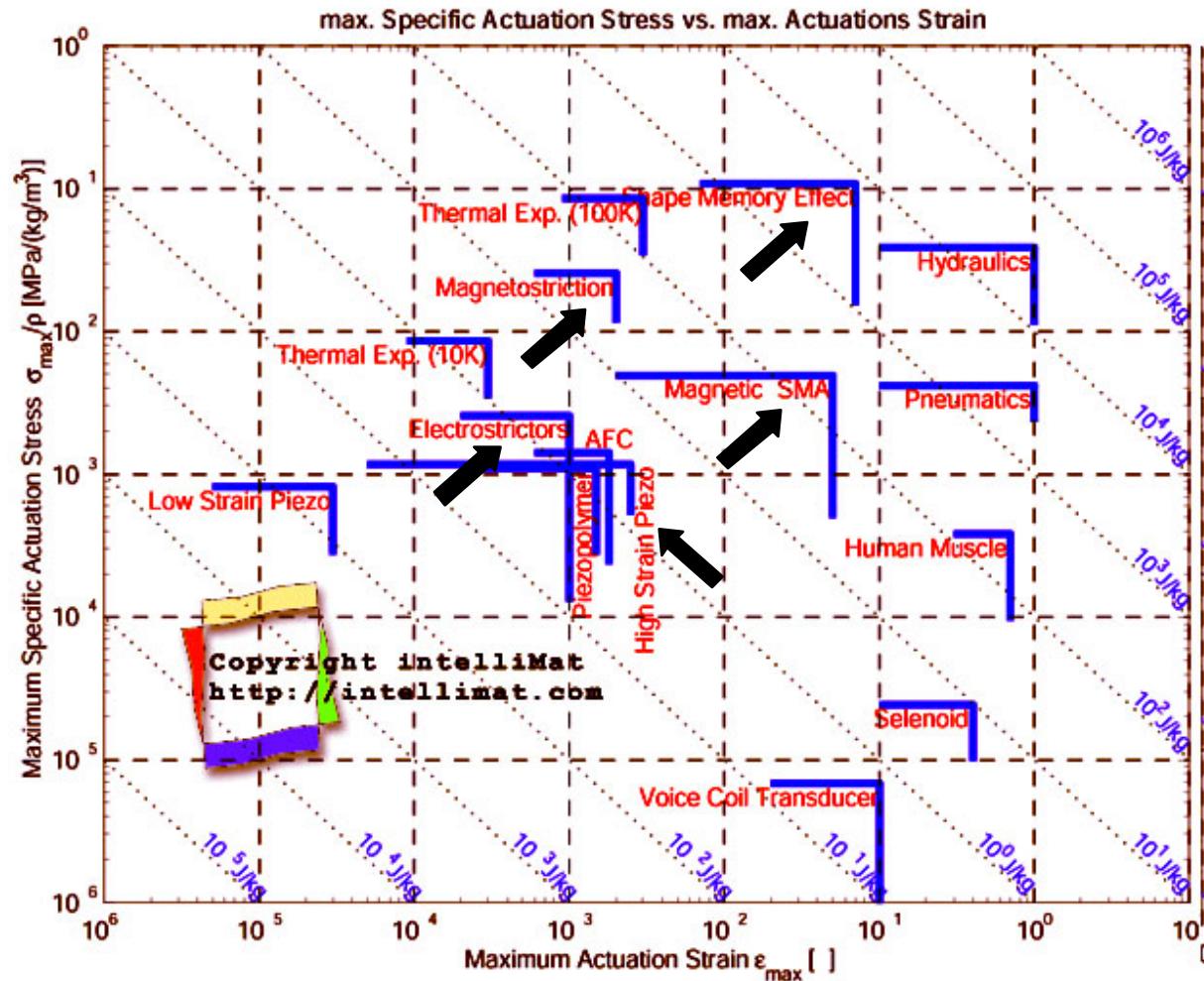
# Functional Materials

- Shape Memory Alloys
  - thermal
  - magnetic
- Magnetostrictive Materials
- Piezoelectrics
- Electrostrictive Polymers
- Major advantage of functional materials is that they are activated by a flow of electricity.



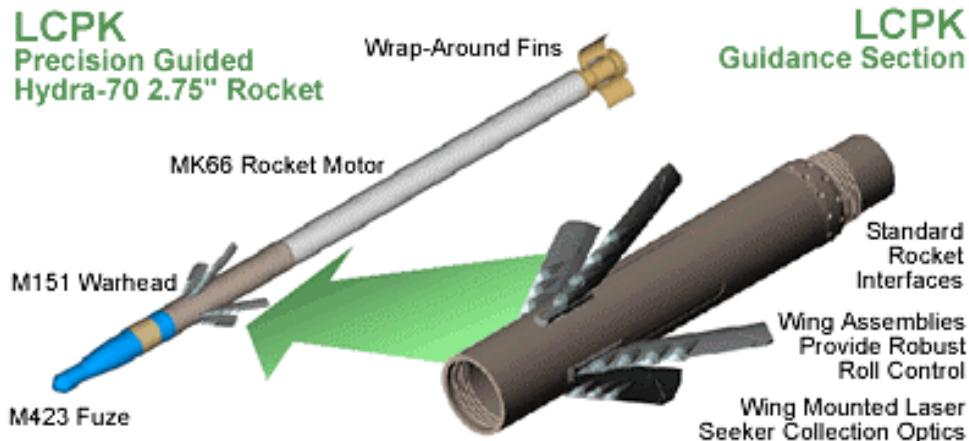


# Force Generation

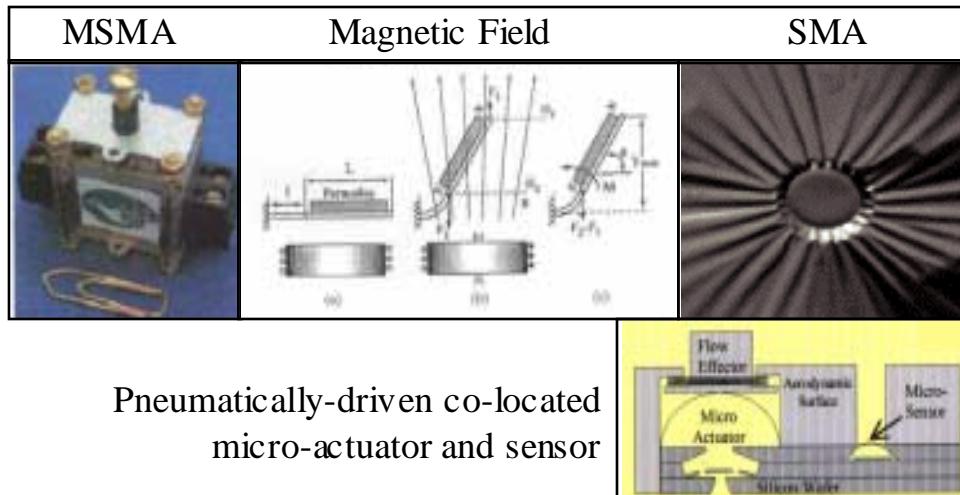




# Application to Missiles

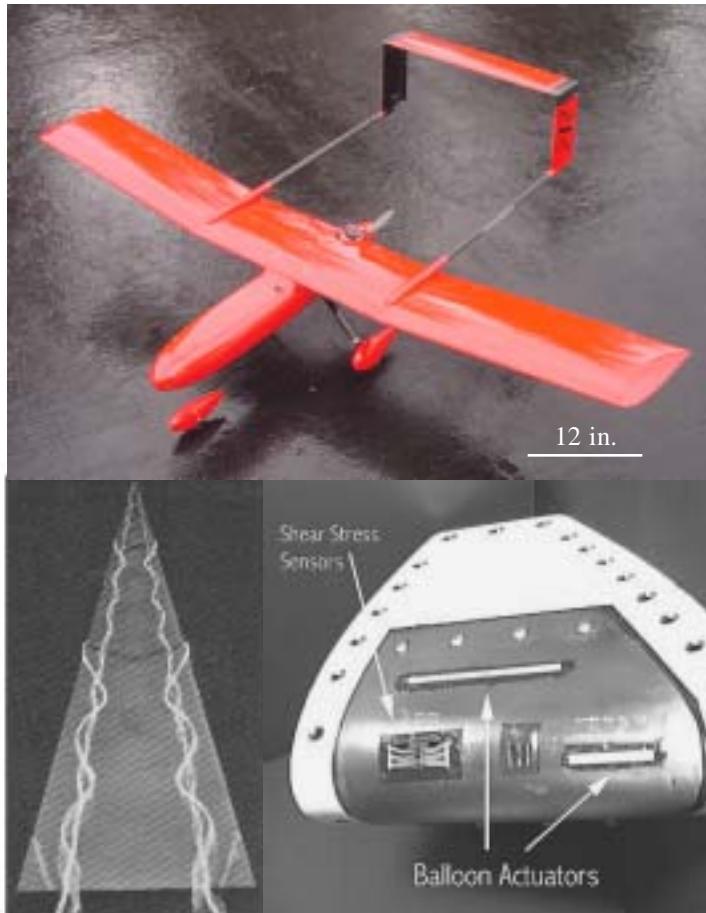


classic

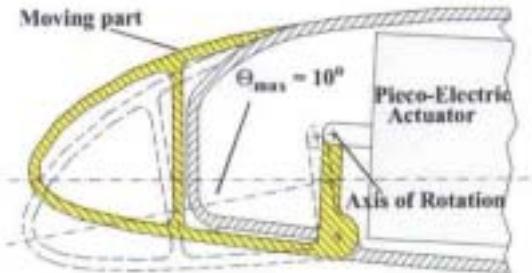




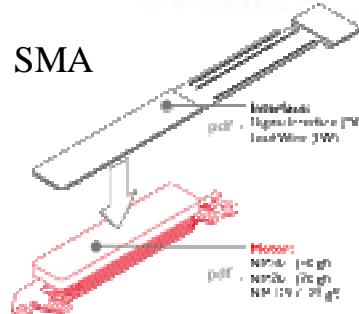
# Application to Unmanned Aerial Vehicle



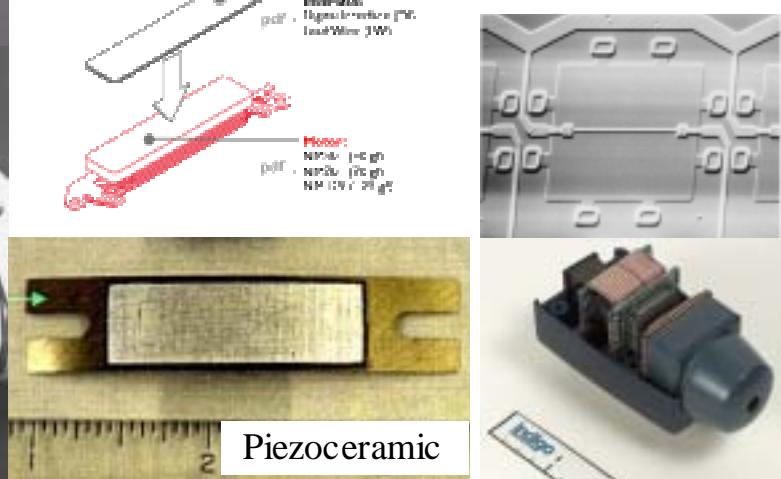
Piezoceramic



SMA

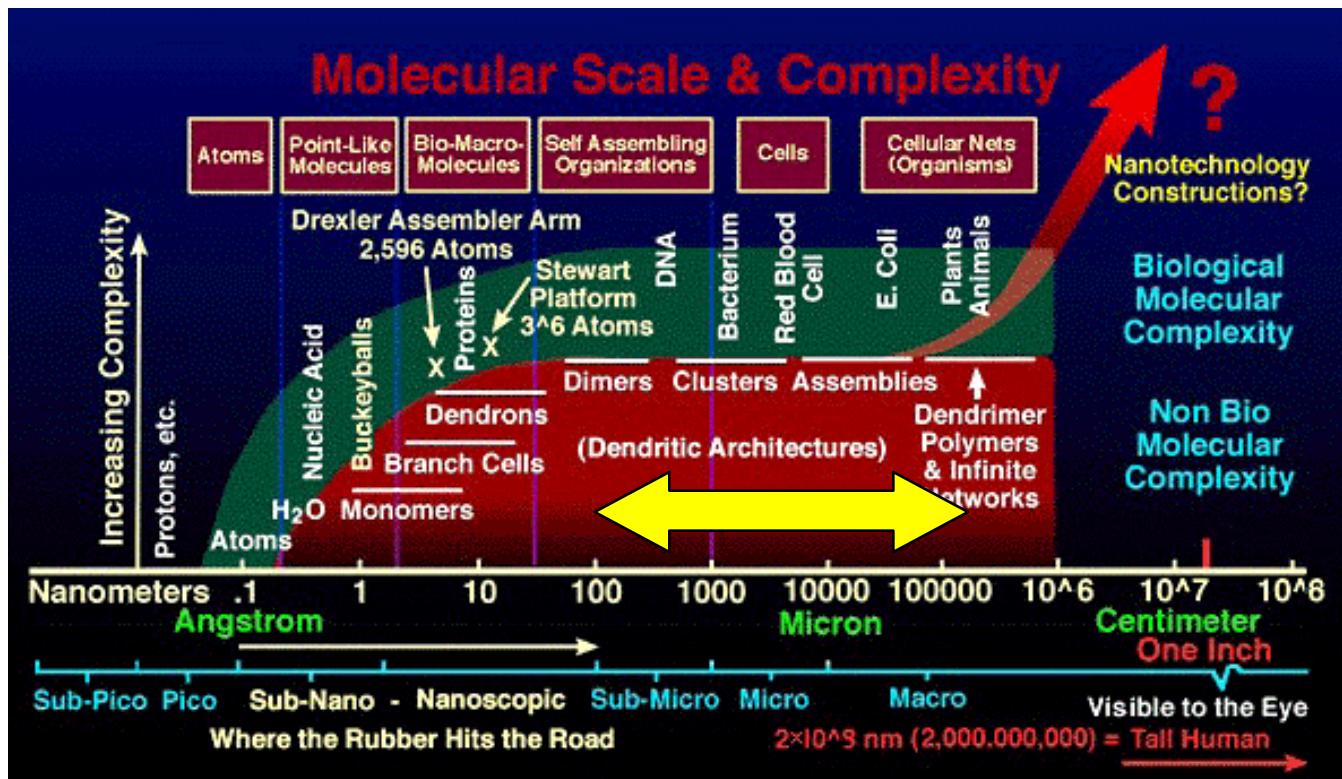


MEMS flow sensor





# Micro-Electromechanical Systems



- Benefits of MEMS Technology
    - Compact, low power consumption
    - Additional functionalities



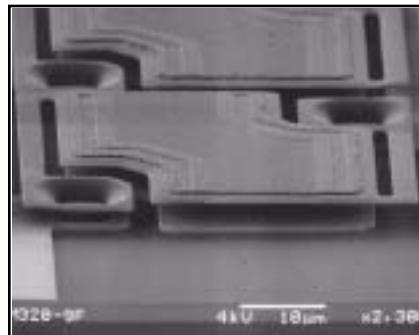
# Definition of MEMS

- A highly miniaturized device or an array of devices combining electrical and mechanical components that is fabricated using integrated circuit (IC) batch processing techniques and semiconductor micromachining
- A MEMS device may be a sensor (S), an actuator (A), or a combination of sensors and actuators (SA)

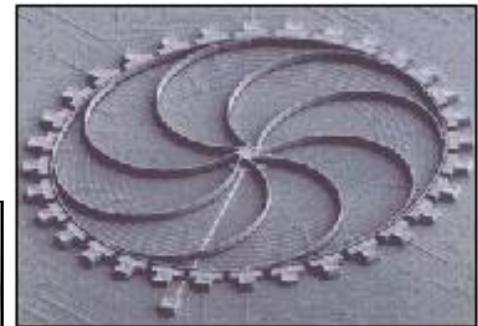


# Enabling MEMS Devices

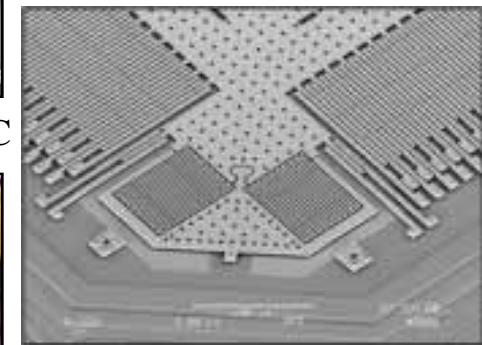
- Infrared Imager (S)
- Inertial Measurement Unit (S)
  - Accelerometer
  - Gyros
- Air Velocity (S)
- Pressure (S)
- Chemical Species (S)
- Micromotor (A)
- Micromirror (A)



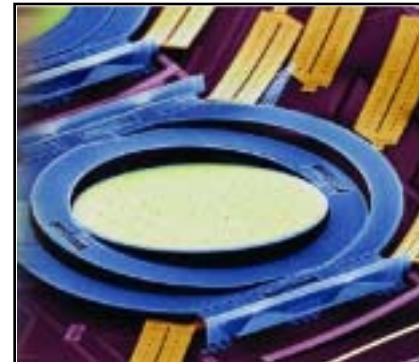
Microbolometer, INO/DRDC



Vibration ring for gyros



Accelerometer, Analog Device



Micromirror/optical switch, Lucent



# Comparison of Infrared Imager Characteristics

## Cooled Imager

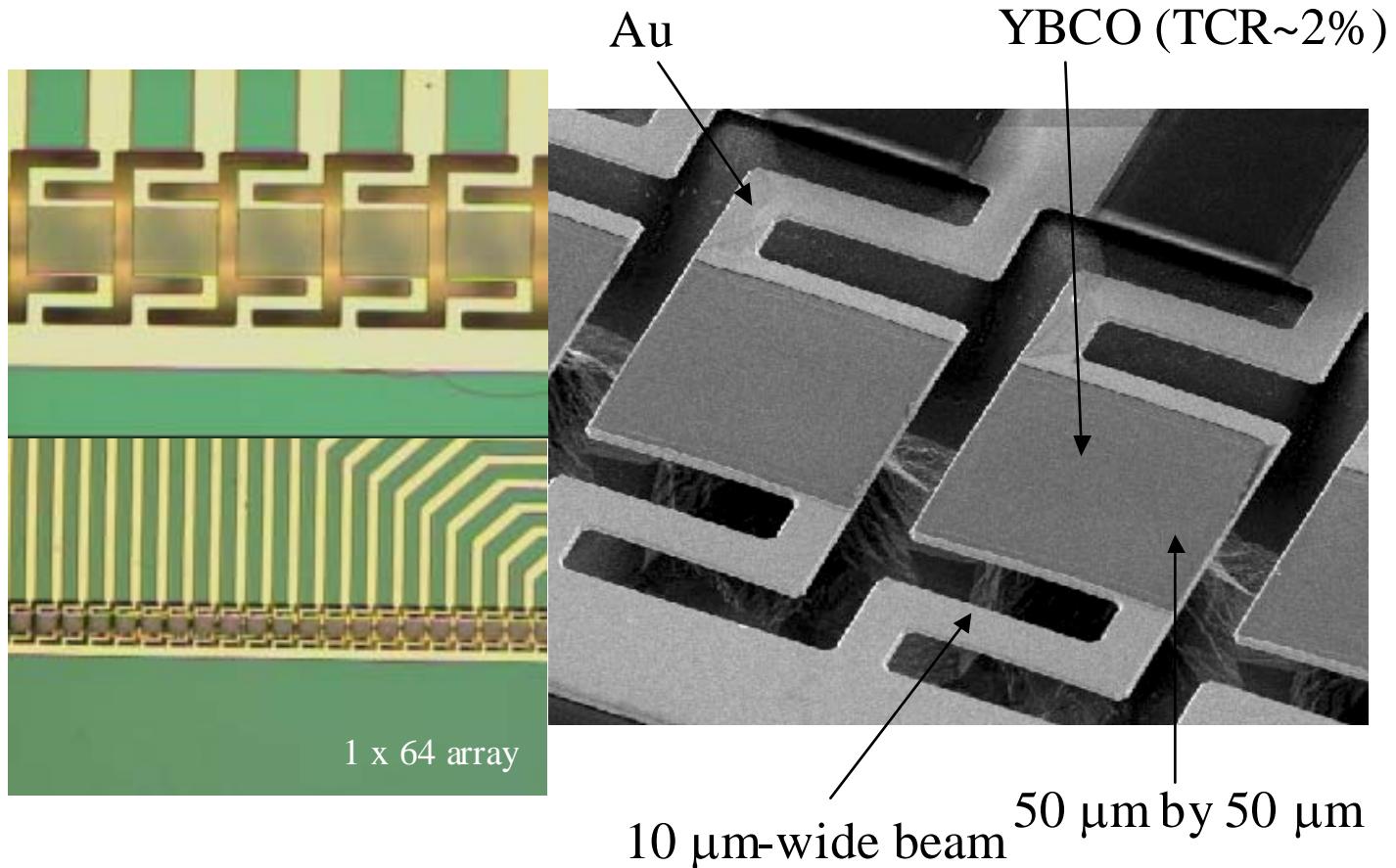
- Photon detectors – radiation to electron-hole pairs
- Narrow bandgap materials (MCT, InSb)
- Cryogenic or single/multi-stage thermo electric cooling (TEC)
- More sensitive ( $D^* > 10^{10} \text{ cm-Hz}^{1/2}/\text{W}$  at 10  $\mu\text{m}$ )
- Imagers usually bulky, heavy, high power consumption

## Uncooled Imager

- Thermal detectors – heating effect-physical parameter change (electrical resistance, capacitance, etc.)
- Room temperature operation – may need a single stage TEC for temperature stabilization
- Imagers more compact and low power consumption



# Uncooled Bolometric Infrared Imager

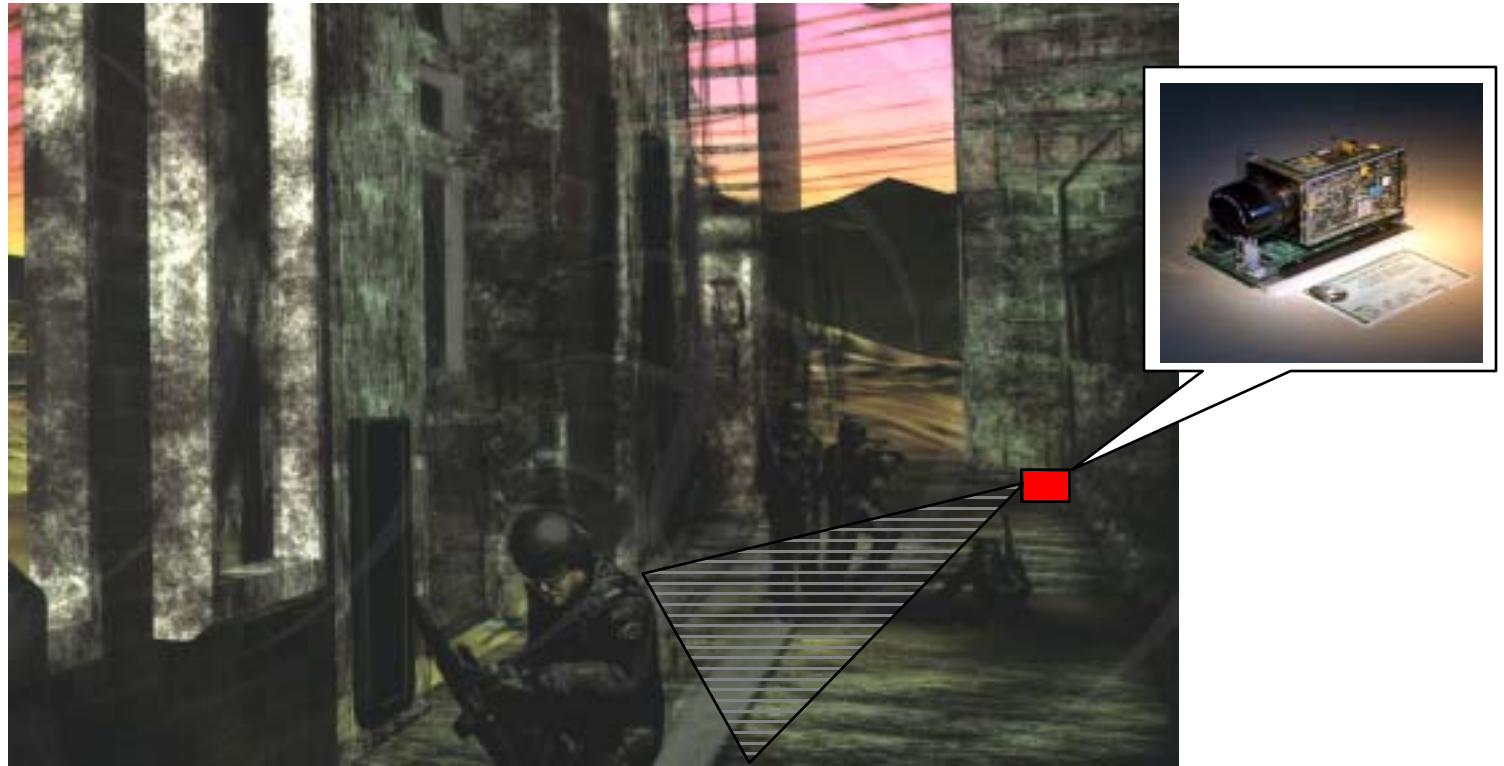


- Suspended pixel to reduce thermal conductivity



# Autonomous Surveillance System

- Image to classify and count
- Location, distance and velocity





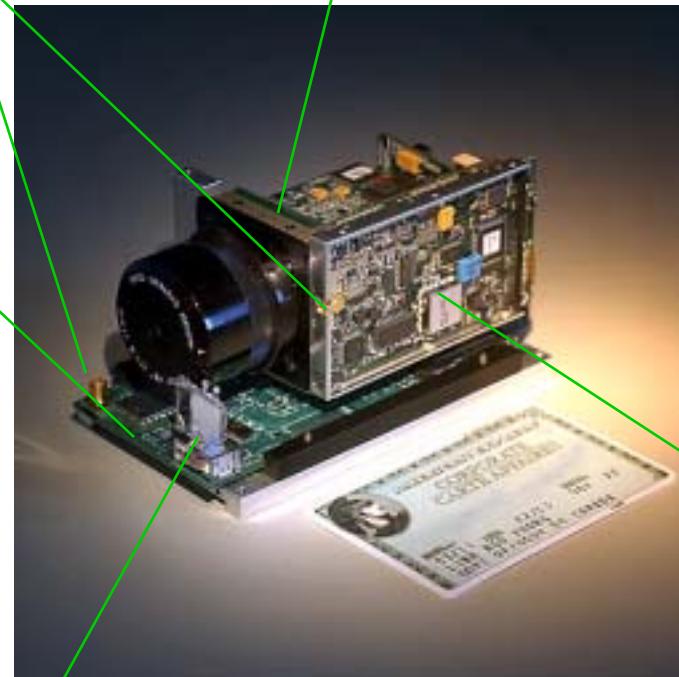
# Autonomous Microsystem for Ground Observation (AMIGO)



Customized PCB

- Microprocessor
- Infrared motion sensor
- GPS/SmartMedia
- Electronic compass
- Memory
- Motor (optional) control

Patch antennas for GPS and transceiver



Infrared motion sensor

Uncooled infrared camera

operator



Transceiver



# Potential Sensors combining MEMS and Nanotechnology

- Infrared Sensors
- Gas Sensors
- Temperature Sensors

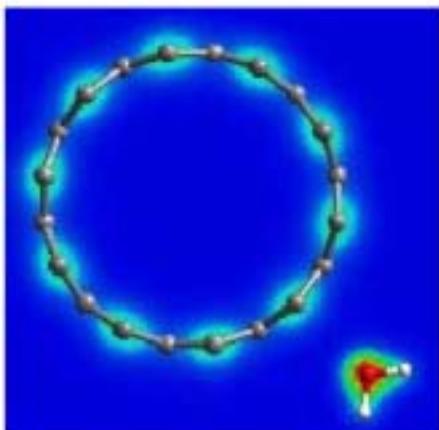
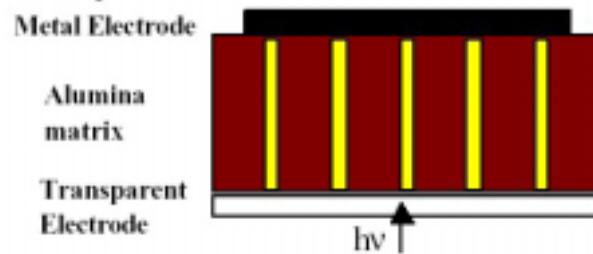
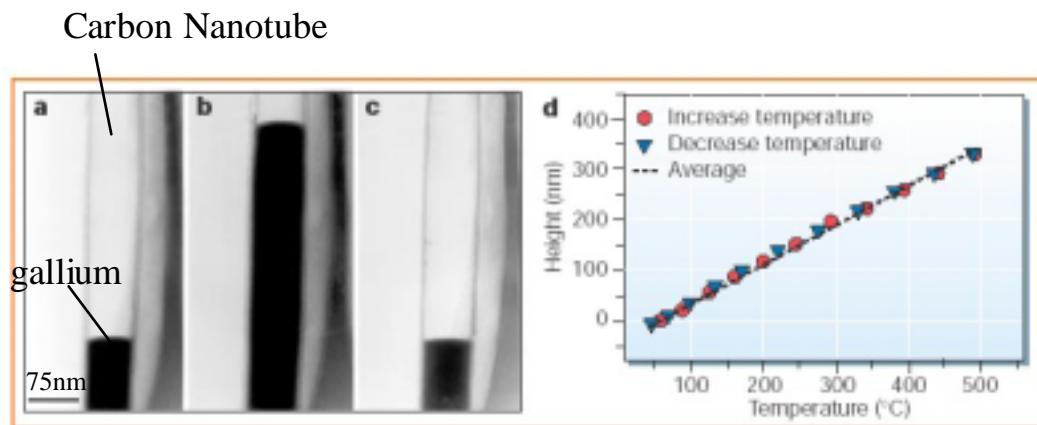


Fig.1 Geometric structure and total valence electron density (slice at (100) direction) of  $\text{H}_2\text{O}$  attach to a (10,0) tube. No significant overlap of the electron density is found between molecule and tube.

University of North Carolina



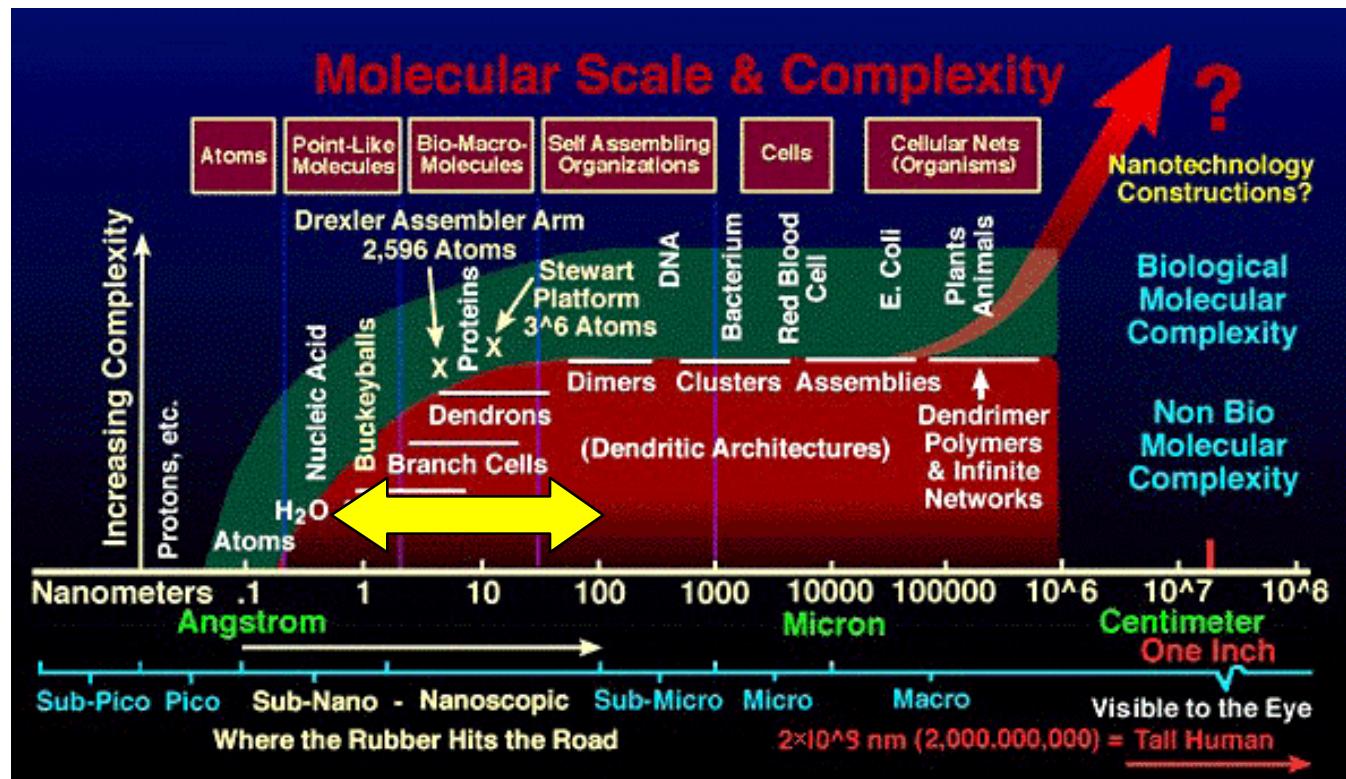
University of California



National Institute for materials Science, Japan



# Nanotechnology



- New field where structures are created on the atomistic level.



# Definition of Nanotechnology

- Fabrication, manipulation or self-assembly of atoms, molecules into structures with dimensions in 1-100 nanometer to create materials with new and superior properties.



# Wide Field of Applications

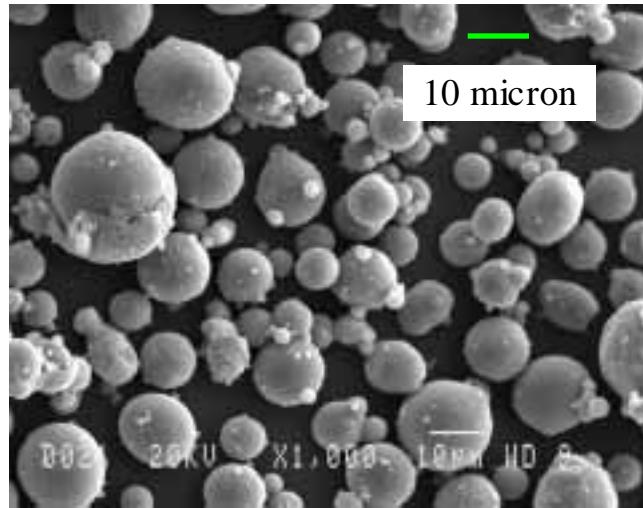
- **Electronics:** computer/information/optoelectronics/sensors/magnetics
- **Materials:** nanocomposites/nanoparticle/coating
- **Medical:** drug delivery/biotechnology
- **Energy:** density, efficiency and conversion
- **Particles:** catalyst/environment



# Why nano will change the properties of materials?

- Example: Smaller size means larger surface area

10  $\mu\text{m}$  diameter  
0.22  $\text{m}^2/\text{g}$



50 nm diameter  
44  $\text{m}^2/\text{g}$





# Nanoparticles in Energetic Materials

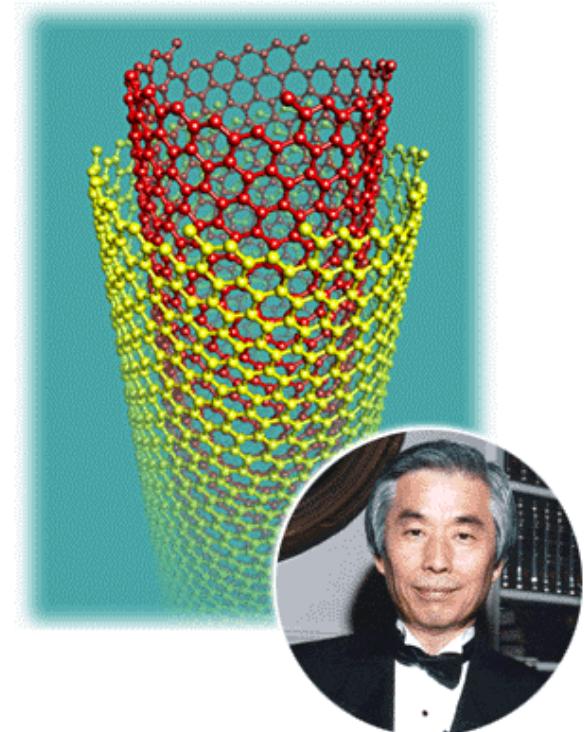
- Advanced propellants
  - Improved mechanical properties
  - Higher burn rate
- Polymer nanocomposites
  - Stronger materials
- Advanced explosives
  - Modified behaviour
  - Tailored energy release
- Metallic intermolecular composites
  - Very high energy output





# Carbon nanotubes

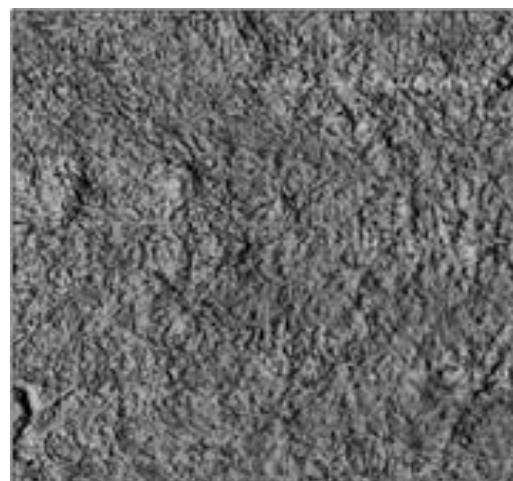
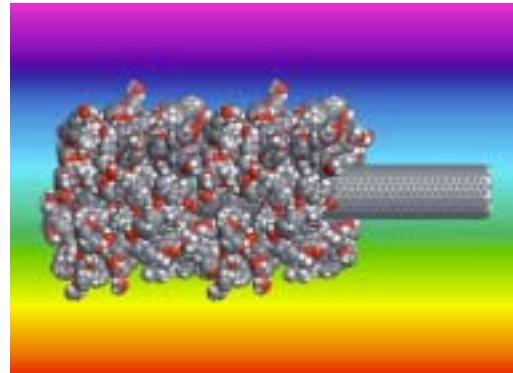
- Field Emission properties
- Fibers
- Molecular electronics
- Optoelectronics
- Advanced composite materials
- Energy devices





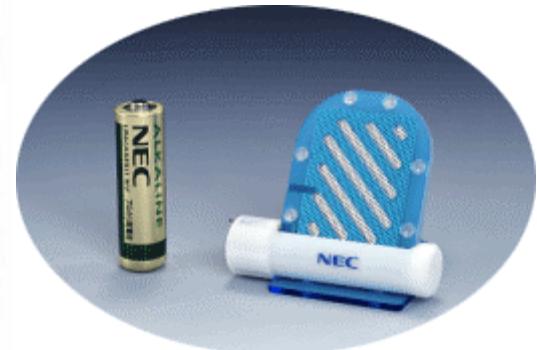
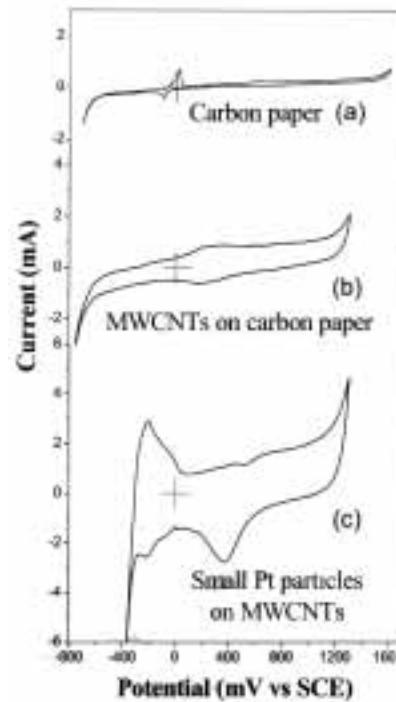
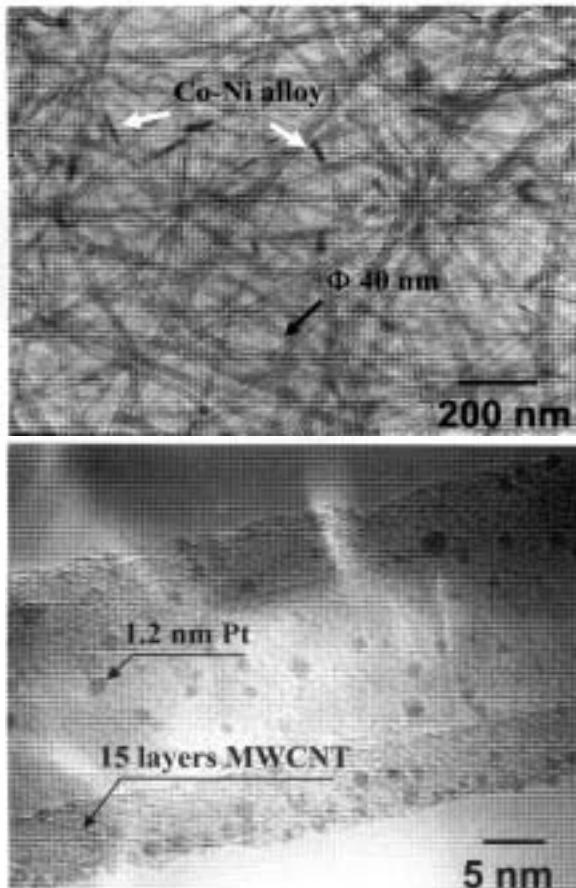
# Composite Materials – Carbon Nanotubes

- Reinforced materials
- Lighter materials
- Conductive polymers
- Radar absorbing materials





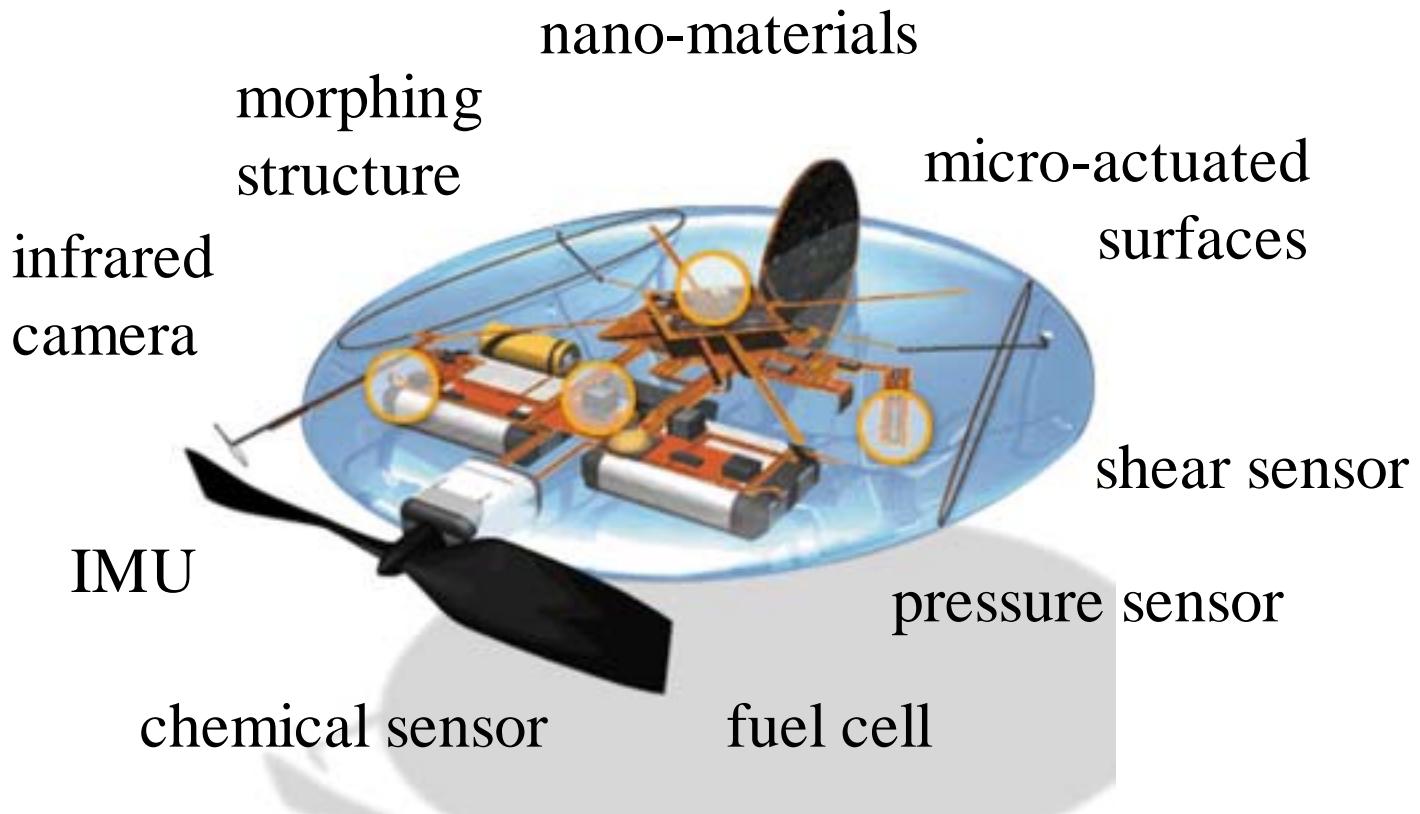
# Carbon Nanotubes(CNT) – Fuel cell Electrodes



Pt nanoparticle deposited on CNT



# Systems Integration of Miniaturization Technologies





## Summary

- Miniaturization has and will allow the creation of new, more capable devices.
- Functional materials such as piezoceramics and shape memory materials play a key role in the design of adaptive aerostructures for use in missile and UAV flight control systems.
- Full integration of MEMs and IC technologies allows the creation of “microsystem-on-a-chip” with electro-opto-mechanical functionalities.
- Nanotechnology brings unprecedented freedom to design materials with specific properties and capabilities.
- The key to successful exploitation of these miniaturization technologies is the design of hardware from a systems perspective.