

**Canadian Nuclear
Safety Commission**

**Commission canadienne de
sûreté nucléaire**

Public Hearings

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Public Hearing Room
14th floor
280 Slater Street
Ottawa, Ontario

Salle d'audiences publiques
14e étage
280, rue Slater
Ottawa (Ontario)

Commission Members present

Commissaires présents

Ms. Linda J. Keen
Dr. Moyra McDill
Mr. Alan Graham
Dr. Christopher Barnes
Mr. James Dosman
Mr. André Harvey

Mme Linda J. Keen
Dr. Moyra McDill
M. Alan Graham
Dr. Christopher Barnes
M. James Dosman
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Secretary: Mr. Marc A. Leblanc

Secrétaire: M. Marc A. Leblanc

General Counsel : Jacques Lavoie

Conseiller général : Jacques Lavoie

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06-H20.1 / 06-H20.1A

Oral presentation by Cameco Corporation

3

06-H20

Oral presentation by CNSC staff

27

1 Ottawa, Ontario

2 --- Upon commencing at 8:30 a.m.

3 **Opening Remarks**

4 **MR. LEBLANC:** Bonjour Mesdames et
5 messieurs. Bienvenue à cette audience de la Commission
6 Canadienne de la sûreté nucléaire.

7 The Canadian Nuclear Safety Commission will
8 continue its public hearings with one hearing today. The
9 Commission Meeting will begin at eleven.

10 During today's business we have
11 simultaneous translation. Les appareils de traduction
12 sont disponibles à la réception. La version française est
13 au poste huit (8) And the English version is on channel
14 seven.

15 If you would please keep the pace of speech
16 relatively slow so that the translators have a chance of
17 keeping up.

18 The transcripts will be available on the
19 Commission website early next week. To make the
20 transcripts as meaningful as possible, we would ask
21 everyone to identify themselves clearly before speaking.

22 As a courtesy to others in the room, please
23 silence your cell phones and Blackberrys. Madame Keen,
24 présidente et première dirigeante de la Commission,
25 présidera l'audience d'aujourd'hui.

1 Madame Keen?

2 **THE CHAIRPERSON:** Good morning and welcome
3 to the hearing of the Canadian Nuclear Safety Commission
4 today.

5 I would like to begin by introducing the
6 Members of the Commission that are with us today.

7 On my right are Dr. Moyra McDill and Dr.
8 Christopher Barnes. On my left is Mr. Alan Graham, Dr.
9 James Dosman and Mr. Andre Harvey. As well as the
10 Secretary of the Commission, Marc LeBlanc, we also have
11 the General Counsel and Chief Legal Advisor to the
12 Commission with us on the podium, Jacques Lavoie.

13 I would like to note that the Commission is
14 still on enhanced security status, as are many of the
15 facilities that we regulate. As such I will take measures
16 to ensure that security matters of a security nature are
17 not discussed in public and I will, as necessary, take the
18 action to ensure that we discuss these matters *in camera*
19 and that means in the back room.

20 On the agenda today is Hearing Day-1 on the
21 matter of the application by Cameco Corporation for the
22 renewal of a Class 1B Nuclear Fuel Facility Operating
23 Licence for its facility in Blind River.

24 This is Day-1 of the public hearing. The
25 Notice of Public Hearing 2006-H-11 was published on July

1 31, 2006.

2 September 27 was the deadline for the
3 filing of supplementary information. I note that
4 supplementary information has been filed by Cameco
5 Corporation.

6 Commission Member Document 06-H20.1A is
7 confidential and will be discussed in closed session, if
8 necessary, after the public portion of the hearing.

9 I would like to start today's hearing by
10 calling on for the presentation from Cameco Corporation,
11 as outlined in Commission Member Documents 06-H20.1 and
12 06-H20.1A and I will turn to Mr. Jerry Grandey, President
13 and C.E.O. of Cameco Corporation, to begin, sir, if you
14 wish. The floor is your's.

15
16 **CAMECO CORPORATION: APPLICATION**
17 **BY CAMECO CORPORATION FOR RENEWAL**
18 **OF CLASS IB NUCLEAR FUEL FACILITY**
19 **OPERATING LICENCE FOR THIS FACILITY**
20 **IN BLIND RIVER, ONTARIO**

21
22 **06-H20.1/06-H-20.1A**

23 **Oral presentation by**
24 **Cameco Corporation**

25

1 **MR. GRANDEY:** Madame Chair and members of
2 the Commissioner and Staff, good morning, it's a pleasure
3 to be back again this morning.

4 For the record my name is Gerry Grandey,
5 I'm President and Chief Executive Officer of Cameco
6 Corporation. With me today, and to my immediate left, is
7 Bob Steane, Vice-President of Fuel Services for Cameco,
8 and then already to my right, far right, John Jarrell, the
9 Vice-President of Safety Health and Environment. Chris
10 Astles to my immediate right here, Manager of the Blind
11 River operations and Joe Degraw in the middle,
12 Superintendent of Quality Compliance and Licencing for the
13 Blind River facility.

14 So with that I'll now ask Bob Steane to
15 continue our presentation. Thanks very much.

16 **MR. STEANE:** Thank you, Gerry. For the
17 record I'm Bob Steane.

18 Madame Chair, members of the Commission and
19 the public I'm pleased to meet with you this morning to
20 present our application for the Blind River Refinery
21 Licence Renewal.

22 The Blind River refinery which, when
23 coupled with the Port Hope conversion facility, is one of
24 only two uranium conversion facilities in North America.
25 Now the Port Hope facility receives about 75 per cent of

1 the UO3 product from the Blind River refinery.

2 Recently Cameco entered into an agreement
3 with Springfield Fuels Limited in the U.K. for Springfield
4 to deliver 5,000 tonnes per year uranium hexafluoride that
5 is produced from uranium trioxide, or UO3 supplied from
6 the Blind River refinery

7 Now the Blind River Refinery is now
8 supplying feed to both the Port Hope conversion facility
9 and the Springfield's fuel facility in the U.K.

10 Our Blind River facility is about mid-way
11 between Sudbury and Sault Ste. Marie, about an hour and a
12 half drive from each city.

13 The town of Blind River currently has a
14 population of about 3,400 and 80 per cent of the refinery
15 employees lives in the Town, with the remainder in the
16 rural area and other nearby communities.

17 Cameco is the largest employer in the town,
18 next to the hospital. Prior to the refinery start-up, the
19 surrounding area was local area mining and before forestry
20 were the largest source of non-public sector employment.

21 Now Blind River is about 55 kilometers by
22 road from Elliot Lake, which was the center of Canada's
23 uranium mining sector before northern Saskatchewan took
24 the forefront.

25 Blind River refinery is located about five

1 kilometers west of the Town of Blind River. The refinery
2 is located where the Mississagi River discharges into Lake
3 Huron. And this part of the lake is called the north
4 channel by virtue of its off-shore islands.

5 The original design objective was to
6 situate the facility with a surrounding controlled land-
7 use zone of about 1 kilometer radius. This zone hosts a
8 golf course, initially 9 holes, but has since expanded to
9 18. To the east of the refinery , the area also
10 encompasses nature trails and cross-country ski trails in
11 the winter time.

12 The actual licenced site is 28 acres in
13 size. Including the controlled land-use zone, the site
14 occupies 636 acres, with an additional 481 acre lease
15 arrangement to the east or the top right portion in the
16 picture. And that refinery has been in operation since
17 1983.

18 I'll now turn the remainder of the
19 presentation over to Chris Astles.

20 **MR. ASTLES:** Good morning. For the record,
21 my name is Chris Astles and I'm the Manager of the
22 refinery in Blind River.

23 The process begins with uranium ore
24 concentrate, which is the form of uranium resulting from
25 the first stage of purification at the mine site. An

1 earlier common form of the concentrate, ammonium diuranate
2 was bright yellow in colour, and commonly called
3 yellowcake. Yellowcake is now usually calcined to black
4 U-3-O-8 to eliminate the ammonia.

5 In any event, the material is weighed,
6 sampled and blended prior to entry into the circuit.

7 The process consists of a dissolution of
8 the concentrate in nitric acid in a 3-stage digestion,
9 followed by a 3-stage solvent extraction process, followed
10 by a 3-stage evaporation, or boil-down process prior to
11 high temperature thermal decomposition or denitration to
12 UO₃, which is also a yellow powder. The UO₃ is either
13 shipped in tote bins to Cameco's Port Hope Conversion
14 Facility or drummed for other customers.

15 Two key supplemental features are a circuit
16 to produce a recyclable or calcined product for uranium
17 recovery from the rejected impurities in the concentrated,
18 call the raffinate, or aqueous phase from solvent
19 extraction, and a nitric acid recovery circuit, which
20 recovers nitric acid from the denitration and calcined
21 produce production circuits.

22 In summary, the refinery provides the
23 second and final stage of purification of the uranium
24 before it is chemically converted into the forms necessary
25 to make UO₂ fuel pellets for CANDU reactors or UF₆ for

1 eventual use in light water reactors.

2 The Blind River refinery is a single-
3 product site, producing a highly purified intermediate for
4 further chemical conversion prior to nuclear fuel
5 production. The refinery was designed for and licenced to
6 18,000 tU/y, however, up until this year market conditions
7 have not required that level of production.

8 The UO₃ is shipped in 13.5 tonne or 13,500
9 kg. UO₃ tote bins. These tote bins are loaded three to a
10 truck and shipped to Port Hope using a sole-source
11 contractor for consistency. There are typically between
12 350 to 450 shipments made per year.

13 In 2005 Cameco began shipping UO₃ to
14 Springfield Fuels Limited in 30 gallon steel drums. Early
15 in 2005 Cameco had signed a 10 year contract with SFL to
16 provide 5,000 tonnes of UO₃ on an annual basis for the
17 production of UF₆.

18 Disposal and then recycle of the solvent
19 extraction circuit raffinate stream has been the main
20 waste management focus for the refinery.

21 In 1979, recycle of raffinate to uranium
22 mills began, both to recover the uranium content of the
23 material, and to use its sulfuric acid content. In total,
24 concentrated liquid raffinate was recycled to five
25 different Ontario uranium mine/mill operations over a 19

1 year period, recovering over half a million pounds of
2 uranium, before the last mine closure in 1996.

3 The demise of this recycle program rested
4 with the economic realities of low-grade uranium mining,
5 and not with the technical or environmental concerns with
6 the material.

7 In its place, a circuit was installed to
8 produce an even more concentrated product, in oxide rather
9 than purely sulfate form, with 2-6% uranium content.

10 The Blind River refinery currently operates
11 in a continuous mode with an annual summer shutdown and a
12 Christmas shutdown.

13 The raffinate drying circuit operates a
14 Monday to Friday schedule. Operational changes in the
15 last few years have allowed both the UO₃ circuit and the
16 raffinate drying circuit to operate concurrently.

17 This picture shows a process operator
18 taking a sample in the solvent extraction area.

19 The refinery currently operates with
20 approximately 130 employees, in addition to the security
21 contractor who provides 24-hour coverage.

22 Continuous shift operations are staffed
23 with an eight-person crew, which includes a shift
24 supervisor.

25 Production rates have been 10-15 thousand

1 tonnes uranium per year in recent years, though this year
2 we plan to produce 18,000 tU, which is our CNSC licenced
3 limit.

4 The picture in the background of this
5 slides shows the ammonia storage tank. The ammonia is used
6 for pH control, since it can neutralize acid, yet
7 thermally decomposes of the denitration process, leaving
8 no residue in either the UO₃ product or the raffinate-
9 based calcined product.

10 During the current 5-year licencing period,
11 priority has been given to developing an internal
12 dosimetry program for both the Blind River and Port Hope
13 Cameco sites.

14 Our application for dosimetry services
15 licence was submitted to the CNSC Staff in August, 2006.

16 Other priority projects have included
17 environmental initiatives such as the development and
18 subsequent update of our ecological risk assessment
19 report; and a sediment sampling including a delineation
20 study, and two environmental assessments: one to upgrade
21 the site incinerator and the other to increase licenced
22 production capacity.

23 The picture in this slide shows the
24 incinerator stack at the Blind River Refinery.

25 The Blind River refinery continues to be a

1 Cameco leader conventional safety. There have been seven
2 lost time accidents during the current licencing period.
3 The number of medical aids has remained unchanged, with
4 ten or eleven reported in each of the first four years of
5 the current licenced period. There have been four medical
6 aids in the first six months of this year.

7 The number of first aids has also remained
8 relatively stable, though there is an increasing trend in
9 2006, in part due to the 30 per cent increase in our
10 workforce in the last year, but also in part to our
11 encouraging employees to report all injuries, no matter
12 how minor.

13 In 2004 the refinery developed a safety
14 charter detailing our employee's commitment to safety. As
15 shown in this photograph, all employees have physically
16 signed the charter, which is posted in the front lobby of
17 the refinery.

18 This graph illustrates the number of the
19 seven lost time accidents by year during the current
20 licencing period.

21 This slide shows the range of annual whole
22 body and skin external dosimetry results for the period
23 2002-2005. The maximum annual result during this period
24 for each is also shown. These results are in line with
25 historical refinery results.

1 There were two action level exceedences,
2 one in 2003 and one in 2004. In each case, Cameco carried
3 out an investigation and took corrective actions to reduce
4 exposure.

5 As noted previously, Cameco has recently
6 applied for an internal dosimetry licence from the CNSC.
7 The application is for both the lung counting and
8 urinalysis program, as internal dose will be assigned
9 based on results from both programs.

10 This is a relatively new program for
11 Cameco, with the new lung counter only being in operation
12 for a few years. Recently, it was discovered that the way
13 in which employee dose based on lung count results was
14 being initially determined was not the optimal approach.
15 Therefore, we are moving to what we feel is a more
16 accurate and robust method of determining lung dose. This
17 has necessitated that all individual results dating back
18 to the start of the program in 2003 be reassessed and this
19 work is still in progress. For this reason, Cameco cannot
20 report effective dose data for the current licencing
21 period at this time, but we will have the data available
22 to present to the Commission at the Day-2 hearing.

23 The urine dosimetry results are unaffected
24 by the need to recalculate the lung dose data. For the
25 three years since the urine dosimetry data has been

1 compiled, the annual average employee exposure has been .1
2 mSv or less. the maximum individual annual result over the
3 three year period is 2.8 mSv. Urine dose data to date in
4 2006 is comparable to past years.

5 Since the start of the new internal
6 dosimetry program there have been two reported lung count
7 results above 10 mSv, one in 2004 and one in 2005. The
8 2004 investigation was with respect to a process operator
9 and the 2005 investigation was with respect to a warehouse
10 operator. Cameco has reviewed both incidents with the
11 work force and corrective actions have been initiated.
12 Again, the dose results for the two individuals are being
13 reassessed.

14 As part of our ongoing commitment to
15 continual improvement and the ALARA principle, Cameco has
16 identified the double drum dumper as a key area for dust
17 reduction initiatives in the refinery. Refinements to the
18 dumper package have been ongoing since the initial upgrade
19 to the dumper was done in 2002.

20 Specifically, we have installed a new drum
21 cleaning circuit at the dumper, increased dust collection
22 capacity, installed additional dust hoods and altered the
23 conveyor logic to reduce potential operator exposure.

24 In 2005 a new spencer turbine was also in
25 the refinery which has increased fume removal capacity in

1 the refinery and reduced worker exposure to airborne dust
2 in certain processing areas.

3 Another significant dose reduction
4 initiative was to reduce area operator exposure in the
5 raffinate drying area, or what we call the DRAFF area by
6 installing lead shielding at certain high exposure
7 locations, such as the conveyor shown in this picture.

8 Work processes in this area were also
9 adjusted to minimize operator exposure to the drummed
10 calcined product, which has a relatively high gamma field
11 compared to the gamma fields associated with normal
12 uranium concentrates.

13 An increased emphasis on training and the
14 principals of time, distance and shielding have also been
15 reinforced with the employees who work in this area so
16 that they are more aware of the hazards and can take the
17 necessary steps to minimize their personal exposure.

18 As the recent CNSC Type 1 inspection of our
19 radiation safety program indicted, there are opportunities
20 for improvement with respect to our ALARA program and
21 Cameco has taken advantage of these, in line with our
22 commitment to continual improvement.

23 The environmental monitoring program
24 includes sampling of air and water emissions, high-volume
25 air sampling of ambient air, both near the refinery and in

1 the Town of Blind River, and both surface and groundwater
2 monitoring.

3 There were three CNSC action level
4 exceedences related to stack emissions in 2002. Since
5 that time, Cameco has not had any. This is a result of
6 good control on emission and effluent abatement equipment,
7 coupled with timely and effective response to process
8 upsets having potential effluent/emission implications.

9 The photo in this slide shows a high volume
10 total suspended particulate air sampler. The filter paper
11 collects particulate typically for two weeks between
12 changes.

13 During the licencing period the overall
14 stack and water total uranium emissions have been at the
15 lowest levels in the history of the refinery. This is due
16 to a concerted effort to reduce and keep emissions as low
17 as reasonably achievable, consistent with the ALARA
18 principle.

19 The graph shows the total kg of uranium
20 emitted on an annual basis from the two process stacks
21 plus the incinerator stack. The 2006 result is the
22 projected annual result based on emissions for the first
23 six months of the year. As a result of various stack
24 uranium reduction initiatives, annual uranium stack
25 emissions have now stabilized at well under 5 kg.

1 Fugitive emissions, calculated based on in-
2 plant uranium-in-air concentrations exhausted via the
3 plant HVAC systems, remained relative stable during the
4 licencing period.

5 However, this area will be a target for
6 future emission reduction initiatives.

7 The refinery has always operated with a
8 batch effluent release system, which prevents the
9 discharge of off-specification effluent.

10 In addition, the refinery discharge
11 pipeline, located about 500m off-shore, was designed with
12 a diffuser to ensure a minimum 100-fold dilution of the
13 refinery effluent.

14 This minimum 100-fold dilution was
15 confirmed during the plume delineation monitoring carried
16 out in 2005, when testing by an independent contractor
17 showed that 100:1 dilution of the refinery effluent occurs
18 within 1 meter of the diffuser.

19 In 2003, the Ministry of Environment
20 allowed Cameco to use an alternate analytical procedure
21 for analysis of total suspended solids in liquid effluent,
22 to correct for the algae growth which occurs in our
23 lagoons. Since this change in analytical method, Cameco
24 meets provincial discharge limits for TSS.

25 The picture shows where the effluent

1 pipeline enters the north channel of Lake Huron.

2 Routine monitoring of groundwater upstream,
3 downstream and on the licenced refinery property continued
4 during the current licencing period. The current
5 groundwater monitoring data has been incorporated into the
6 recently update ecological risk assessment report for the
7 refinery.

8 This map shows the location of all 23
9 monitoring wells around the refinery.

10 The groundwater flow underneath the
11 refinery is in a west to southwesterly direction, towards
12 the Mississagi River.

13 Annual soil sampling around the refinery
14 continued to be done during the current licencing period.
15 Average annual results within 1 km of the refinery remain
16 in the 3-4 ppm uranium range, or roughly twice background
17 levels, with some sample results immediately outside the
18 perimeter fence showing slightly higher values.

19 The MOE conducted two soil sampling
20 campaigns during the current licencing period as well and
21 issued a report in 2005 that concluded that uranium
22 emissions from Cameco are not measurable in either the
23 Mississagi First Nation or Blind River communities. MOE
24 soil sampling results match the results obtained by
25 Cameco's own soil sampling program.

1 In 2002 Cameco initiated work on an
2 ecological risk assessment for the Blind River refinery.
3 This ERA report was finalized and issued in 2004. The
4 initial report concluded that the operation of the
5 refinery was not having a significant adverse effect on
6 the surrounding environment. The report contained two
7 recommendations to enhance the environmental monitoring
8 program, both of which Cameco has implemented.

9 In 2006, the ERA was updated to include
10 current refinery emissions and projected emissions at an
11 annual production capacity of 24,000 tonnes uranium as
12 UO₃, compared to the licence limit of 18,000 tonnes U as
13 of UO₃ per year.

14 This was done in support of our planned
15 application to increase licenced production capacity,
16 which will be discussed in more detail later in the
17 presentation.

18 A comprehensive sediment sampling campaign
19 was carried out in 2005. The study, which has been
20 submitted to CNSC Staff for review, indicates that all
21 measured parameters in lake sediment are below guideline
22 values.

23 For parameters with no guideline values,
24 the results downstream were similar to measured
25 concentrations upstream of the diffuser location.

1 During the current licencing period, Blind
2 River has maintained a stable inventory of calcined
3 product, which is generated circuit in the raffinate
4 drying. The remaining historical inventory of
5 regeneration product, an organic-based material generated
6 in the solvent treatment process, was shipped off site for
7 uranium recovery during the current licencing period.

8 A minimal inventory of this material is
9 being maintained on site, as it is shipped as soon as a
10 sufficient quantity has been generated to make a full
11 transport load.

12 Both calcined product and regeneration
13 product have sufficient uranium content to warrant
14 recovery. These two materials essentially define the
15 refinery's process-generated wastes, but both are further
16 processed as recyclable products. The normal on-site
17 inventory of these materials at any given time is 1500-300
18 drums.

19 The pictures in this slide show the
20 calcined product and what it looks like. It is a free-
21 flowing fine to coarse powder, reddish in color due to its
22 iron content.

23 Cameco's current waste management
24 priorities at the refinery are the development of an
25 alternative outlet for calcined product and the ongoing

1 program of waste consolidation, including improved
2 management of scrap drums.

3 Last year Cameco purchased and installed a
4 drum cutter for cutting up empty uranium concentrate
5 drums. The cut pieces will be decontaminated using a grit
6 blaster, and then the drum is monitored to ensure they are
7 no longer contaminated and then sold to a local scrap
8 metal dealer. The grit blaster has just been ordered and
9 we anticipate having the whole system operational in early
10 2007.

11 Cameco has just finished updating the site
12 preliminary decommissioning plan, which is a conceptual
13 planning document. The plan was submitted to the CNSC
14 Staff last month. Costs associated with the plan have
15 increased from 14.6 million dollars since the plan was
16 last updated in 2001, primarily as a result of increased
17 costs for labour, building demolition, equipment removal
18 and decontamination.

19 Copies of the environmental sections of the
20 CNSC quarterly reports are regularly submitted to the
21 Blind River Area Environmental Monitoring Committee, which
22 currently meets once or twice a year.

23 Quarterly reports are also provided to the
24 Town of Blind River and the Mississagi First Nation. I
25 have given priority to maintaining liaison with these

1 local government organizations, discussing the licencing
2 process and providing updates on Cameco's activities.

3 Cameco continues to maintain liaison with
4 local emergency measures groups, notably the Volunteer
5 Fire Department and the Ontario Provincial Police.

6 This photo shows a gazebo which was built
7 by Cameco employees in support of local initiatives within
8 the community.

9 During the current licencing period the
10 number of visits to our site on an annual basis has ranged
11 from 500 to 1000 people, and shows an increasing trend.
12 Visitors included both local and neighboring school and
13 community groups.

14 In addition, local school and community
15 initiatives such as student internship placements, support
16 of science fairs, Cameco Cares day and support for local
17 organizations such as the Blind River Beavers Junior A
18 hockey team, as shown in this slide, all help to support
19 the position that Cameco plays an integral part in the
20 local community.

21 Cameco also initiated a joint partnership
22 with Mississagi First Nation on an apprenticeship program
23 where we would provide training support for a local member
24 of that Mississagi First Nation and we split the wages for
25 their apprenticeship.

1 During the current licencing period Cameco
2 updated their emergency response plan, which has been
3 reviewed and accepted by the CNSC Staff. Copies of the
4 updated plan were also forwarded to the Town of Blind
5 River, Mississagi First Nation, police and local hospital.

6 As we indicated in our CMD submission,
7 there was a heavy emphasis on both fire and HAZMAT
8 training for emergency response team members during the
9 last few years. Cameco also worked pro-actively with the
10 local volunteer fire department and arranged for their
11 Chief and some of their firefighters to attend HAZMAT
12 training at the refinery earlier this spring, and they are
13 now certified to NFPA-472 Operations Level. These photos
14 are from that exercise.

15 In addition, we provided support so that
16 the town fire chief could attend a Fire Ground Leadership
17 course at the Lambton Fire College with some of our
18 emergency response personnel.

19 Also, Cameco continues to hold training
20 exercises and drills for the employee group on a regular
21 basis. We had an emergency drill training exercise
22 earlier this week that was attended by the CNSC Staff.

23 In 2006 we have created the positions of an
24 Emergency utilities operator and emergency response plan
25 training coordinator. The primary duty of the emergency

1 utilities operator is to ensure the required fire safety
2 and emergency response inspections and equipment checks
3 are done as schedule, while the ERP training coordinator
4 is responsible to ensure that all training requirements
5 are being met.

6 In addition to these positions, the
7 refinery has named a new Fire Safety Officer for the
8 facility.

9 As required by the CNSC licence, annual
10 third party reviews of the inspection requirements in the
11 fire code have been completed, as have any third party
12 reviews required for new installations.

13 CNSC Staff have proposed a number of new
14 licence conditions, specifically with respect to fire
15 protection. An example of this is NFPA-801 standard.
16 Although we ensure this as an objective, we have been held
17 to different standards in the current licence.

18 We want to be sure that at the time the new
19 licence becomes effective we are not inadvertently placed
20 into a state of non-compliance because perhaps a
21 transition period was necessary, but has not been
22 provided.

23 Therefore, we are asking for a period to
24 first determine what the new licence conditions will
25 require and then for a phase-in period to achieve

1 compliance.

2 Cameco believes it is appropriate in this
3 situation to engage in further dialogue with the CNSC
4 Staff with a view to obtaining clarification on some of
5 the proposed licence conditions.

6 Earlier this year the site operations
7 quality assurance manual was updated to meet current CNSC
8 expectations in this area. A CNSC Type 1 inspection of
9 the program was carried out just a few weeks ago. Cameco
10 will be working with CNSC Staff to address issues arising
11 from this inspection.

12 The Blind River refinery programs are also
13 aligned with the Cameco Corporate quality management
14 initiatives introduced during the current licence period.

15 Also during the licencing period Cameco
16 created a training department on site, specifically to
17 develop and implement a systematic approach to training
18 for the refinery. The department currently consists of
19 five people.

20 A CNSC Type 1 training inspection was
21 carried out earlier this year and provided clarification
22 on CNSC requirements and expectations in this area.

23 The Blind River refinery has a two
24 environmental assessments in progress. The first EA is
25 related to upgrading the pollution control equipment for

1 the incinerator to meet the new regulatory requirements
2 for dioxins and furans.

3 New regulatory emissions limits with
4 respect to dioxins and furans from all incinerators in
5 Canada comes into effect on December 31, 2006.

6 Cameco needs to have the pollution control
7 equipment installed in order to ensure we meet the new
8 limits, and we estimate that it will take approximately
9 three months to complete the installation.

10 Cameco cannot install the pollution control
11 equipment until the EA has been approved by the CNSC.

12 The second environmental assessment is in
13 support of Cameco's intention to increase licenced
14 production capacity from our current level of 18,000 tU as
15 UO3 to 24,00 tU as UO3 during the next licencing period.

16 A draft environmental assessment screening
17 report is currently being prepared and will be submitted
18 to the CNSC later this month. Assuming the environmental
19 assessment screening report is accepted and approved by
20 the CNSC, Cameco would then make a request to amend its
21 operating licence to increase licenced production
22 capacity.

23 In support of both environmental
24 assessments, Cameco has updated the site ecological risk
25 assessment study as noted earlier in the presentation.

1 The site safety report, which includes credible accident
2 scenarios, was also updated to incorporate the planned
3 changes to both the incinerator operation and to the
4 process operation, as a result of the increased production
5 capacity. The updated safety report was submitted to CNSC
6 Staff earlier this year.

7 We have requested a 5-year licence renewal,
8 largely on the basis of a good record of maintaining safe
9 and environmentally responsible production. We have
10 demonstrated good occupational health and safety
11 performance, consistent, good environmental protection and
12 have in place policies and programs to protect workers,
13 the public and the environment.

14 In summary, Blind River continues to show
15 leadership in chemical plant safety, being an industry
16 leader in terms of conventional health and safety,
17 demonstrates good control on radiation exposure while
18 maintaining steady production operations; demonstrates
19 good control on environmental emissions, both chemical and
20 radiological, while maintaining ISO 14001 registration;
21 shows a responsible approach to waste management; and
22 shows a commitment to maintaining a good relationship with
23 local neighbors.

24 In consideration of Cameco's ability to
25 operate the facility in a safe and efficient manner, and

1 in compliance with our CNSC licence, we respectfully
2 request renewal of the Blind River Operating License for
3 a five year period.

4 This concludes our verbal presentation for
5 this Day-1 hearing. Thank you for your attention.

6 **THE CHAIRPERSON:** Thank you very much.
7 Before we open the floor for questions we're going to turn
8 to the presentation by CNSC Staff, and this is outlined in
9 CMD Document 06-H20 and I'll turn to Barclay Howden who is
10 the responsible Director-General.

11 Mr. Howden, you may proceed, sir.

12
13 **06-H20**

14 **Oral presentation by**

15 **CNSC staff:**

16
17 **MR. HOWDEN:** Thank you.

18 Good morning, Madame Chair, members of the
19 Commission. For the record, my name is Barclay Howden;
20 I'm the Director-General of the Directorate Nuclear Cycle
21 and Facilities Regulation. With me today or Mr. Henry
22 Rabski, Director and Mr. David Werry, Project Officer,
23 both in the Processing and Research Facilities Division,
24 as well as the rest of the licencing team for this
25 facility.

1 CNSC Staff has reviewed the operation of
2 Cameco Corporation's Blind River Refinery Facility and the
3 application from Cameco to renew the Blind River Class 1B
4 nuclear fuel facility's operating licence.

5 Based on this review, CNSC Staff has formed
6 a position on the application which is documented in CMD
7 06-H20.

8 The position includes a recommendation that
9 the Commission renew the proposed processing facility
10 licence for another five year term.

11 I will now turn the presentation over to
12 Mr. Rabski first and then on to Mr. Werry who will provide
13 you with CNSC's Staff's recommendations for licence
14 renewal.

15 **MR. RABSKI:** Good morning, Madame Chair,
16 Members of the Commission. For the record, my name is
17 Henry Rabski

18 Our presentation we will be making this
19 morning will include six parts. We're going to start with
20 a brief overview of the Cameco Corporation's Blind River
21 refinery, followed by a review of Cameco's application to
22 renew the licence.

23 Then Mr. Werry will highlight the
24 licencee's key safety programs and performance during the
25 current licencing period.

1 Following that, a summary of other relevant
2 information including decommissioning planning, financial
3 guarantee, and the Canadian Environmental Assessment Act
4 implications will be presented, along with the overall
5 conclusions from the reviews performed by Staff.

6 Finally, the CNSC Staff recommendations to
7 the Commission will be presented.

8 For the purposes of our presentation this
9 morning, Cameco Corporation's Blind River facility will be
10 referred to as "Cameco" or "Blind River" throughout
11 presentation.

12 The Uranium refinery that Cameco operates
13 is located in Blind River, Ontario, approximately midway
14 between Sudbury and Sault Ste. Marie, Ontario, along the
15 north shore of Lake Huron.

16 The facility receives yellowcake (milled
17 natural uranium) from Canadian mines located in northern
18 Saskatchewan, and from various world mines to convert the
19 milled product to uranium trioxide.

20 There have been no amendments to the
21 licence since the renewal that occurred in 2002.

22 The current licence for the facility
23 expires February 28, 2007.

24 Cameco has applied to renew its Fuel
25 Fabrication Operating Licence, requesting a similar

1 duration of five years.

2 The application was provided in a timely
3 fashion and CNSC Staff's review of the application found
4 that it met the application requirements described in the
5 application regulations.

6 I will now turn the remainder of the
7 presentation over to Mr. Werry, the Project Officer for
8 the facility.

9 **MR. WERRY:** Good morning, Madam Chair,
10 Members of the Commission. For the record, my name is
11 David Werry.

12 Cameco was required to have various
13 programs in place with respect to the operation of the
14 nuclear facility.

15 CNSC Staff have evaluated various safety
16 areas. The key safety areas that were focussed on during
17 the assessment of the application are outlined on this
18 slide, namely, "Radiation protection, environmental
19 protection, emergency preparedness, fire protection,
20 quality assurance, security, safeguards and international
21 obligations and operations."

22 The overall assessment ratings for the
23 various programs and implementations are that they meet
24 requirements, with the exception of the quality management
25 program where the Staff recently conducted a Type 1

1 inspection of the implementation of the program.

2 Please note that in the Executive Summary,
3 a grade of "B" was given for quality assurance
4 implementation. This should be corrected to read "not
5 rated" as described in the text of the CMD.

6 Cameco has demonstrated improvements in
7 programs and implementation in several areas during the
8 licencing period.

9 The areas of improvement are radiation
10 protection, environmental protection, quality assurance
11 and the public information program.

12 Continuing on to the topic of the
13 licencee's performance, we'll discuss radiation
14 protection.

15 There are several indicators that the
16 facility has been operated safely during the licencing
17 period. The radiation doses to the workers and to the
18 public, along with the radioactive emissions to the
19 environment, are below the regulatory limits and there
20 have been no safety significant events reported during the
21 licencing term.

22 CNSC Staff concludes that the risk to the
23 public and workers over the current licence term has been
24 low and the overall performance of Cameco meets
25 requirements.

1 This Safety Area was given a rating of "B",
2 with a consistent trend indicator.

3 Environmental Protection: Cameco maintains
4 a comprehensive environmental protection program to comply
5 with federal and provincial requirements. Natural uranium
6 contamination is controlled at the source by the design
7 and operation of machinery, material handling equipment,
8 restricting access to controlled areas and by monitoring
9 the operation of emission control systems and levels of
10 uranium releases.

11 An Ecological Risk Assessment was conducted
12 for the facility and confirmed that risks are low.

13 A Type II Environmental Compliance
14 Inspection was conducted in February of 2006. No
15 significant issues of non-conformance were identified.

16 A Type I Environmental Compliance
17 Inspection was conducted in May of 2006. No significant
18 issues of non-conformance were identified. Staff
19 concluded that Cameco's program and implementation meet
20 expectations, and a "B" rating was given with a stable
21 trend.

22 Emergency Preparedness and Response Plans
23 at Cameco's Blind River facility are in place to cover
24 both on-site and off-site emergency situations. Emergency
25 training is provided to all employees and participate in

1 routine annual events to practice responses to emergency
2 situations.

3 CNSC Staff specialists were on-site to
4 observe the latest event practice in early October, 2006.
5 CNSC Staff find that Cameco's Emergency Preparedness meets
6 expectations, was given a "B" rating with a consistent
7 trend indicator.

8 Fire Protection: In May of 2004, CNSC
9 Staff performed an inspection of the facility. Seventeen
10 deficiencies were found. Cameco has addressed all of
11 these items. Cameco has a fire support agreement with the
12 Town of Blind River to provide additional support to those
13 already available on-site.

14 Training is provided by off-site
15 specialists at Lambton College and a minimum complement of
16 trained Staff are kept on each shift.

17 Based on CNSC Staff review, the Fire
18 Program meets requirements, a "B" rating was given with a
19 consistent trend indicator.

20 Quality Assurance: Cameco met the licence
21 condition requirement in the current licence to have a
22 Quality Assurance Program in place in 2002. Since then,
23 the program has been revised to meet the integrated
24 Corporate requirements for a Quality Program and its
25 implementation.

1 A review of Cameco's revised Quality
2 Assurance Program was conducted during the licence period.
3 this met Staff's expectations, and was given a "B" rating
4 and a consistent trend indicator.

5 The review of the implementation of this
6 program was performed in September of 2006 and Staff will
7 report on this for the Day-2 hearing.

8 Information on the Security Program is
9 prescribed information, and is found in CMD 06-H20.A.

10 Safeguards and International Obligations:
11 During this licence period, Blind River material came
12 under Safeguards review. Cameco provides timely reports
13 of the movement and location of materials as is required.
14 Annual inspection of the site to support CNSC Staff and
15 IAEA Inspectors is performed for verification activities
16 and design information on plan processes and procedures.

17 Based on the review of Blind River
18 submissions and annual inspections, CNSC Staff conclude
19 that the safeguard in international obligations meet
20 requirements. A "B" rating was assigned with a consistent
21 trend indicator.

22 CNSC Staff carried a review of Blind
23 River's performance with respect to the operation of the
24 refinery during the current licence term. The review
25 comprised: routine inspections that are carried out

1 quarterly, several additional inspections including
2 emergency preparedness, radiation protection, quality
3 assurance, fire protection and physical security and also
4 review of the annual and quarterly reports.

5 The inspections found some minor deviations
6 from expectations but were such to not pose an
7 unreasonable risk to the health and safety of persons, to
8 the environment, nor to national security.

9 CNSC Staff conclude that operations meets
10 requirements and a "B" rating was assigned with a
11 consistent trend indicator.

12 Other relevant information: Blind River's
13 public information program was received and reviewed by
14 CNSC's Strategic Communications Division. Based on
15 Staff's assessment, the program and implementation met
16 requirements.

17 The 2002 Preliminary Decommissioning Plan
18 was accepted by Staff, and a financial guarantee is
19 currently in place. CNSC Staff has received an updated
20 Preliminary Decommissioning Plan. This review is
21 currently under way. Staff plans to provide an update on
22 this item on Hearing Day-2.

23 Once accepted, Cameco plans to supplement
24 the financial guarantee to match the requirement proposed
25 in the revised Decommissioning Plan.

1 Cameco is in good standing with respect to
2 Cost Recovery and payment of fees.

3 Continuing on with other relevant
4 information.

5 An environmental assessment under the CEAA
6 is not required for this licence renewal before the
7 Commission may make a decision.

8 Starting with the proposed changes to the
9 licence condition, CNSC Staff recommends the following
10 changes to the current licence:

11 (a) A new licence condition 3.2 is to be
12 added current licence, condition 1.3 is to be deleted, to
13 enhance CNSC's regulatory oversight to the licensee's
14 operation.

15 Licence conditions 7.1 to 7.5 for fire
16 protection are to be modified. Two changes are proposed
17 to the current licence. First, the National Building Code
18 of Canada and the National Fire Code of Canada have
19 recently been revised and CNSC Staff recommends that the
20 licence reference the current 2005 editions.

21 Secondly, consistent with other 1B fuel
22 fabrication facilitates, CNSC Staff recommends the
23 inclusion of NFPA-801 (2003) edition, "Standard for Fire
24 Protection for Facilities Handling Radioactive Materials"
25 into the licencing requirements.

1 With the inclusion of NFPA-801, the Fire
2 Protection program will require revision to address
3 additional elements currently not mandated by the National
4 Codes.

5 Finally, the licence period: Cameco has
6 requested a five year licence term, and Staff also
7 recommends a five year licence. In order to keep the
8 Commission informed of the licensee's performance, CNSC
9 Staff is prepared to submit a mid-term performance report
10 to the Commission.

11 Future Outlook: The following items are
12 being presented for the information of the Commission, and
13 are also outside of the licence renewal application.

14 In order to meet UO3 revised federal
15 environmental standards effective January 1st, 2007,
16 Cameco has undertaken to upgrade its emission pollution
17 equipment associated with its incinerator. A Study Report
18 of the Environmental Assessment of the Proposed
19 Modifications to the operations of the Incinerator has
20 been completed and a separate meeting will be scheduled in
21 the near future seeking a decision from the Commission
22 regarding the conclusions of the EA.

23 In addition, Cameco has submitted an
24 application to increase the capacity of the refinery from
25 its current licenced amount of 18,000 metric tonnes

1 annually to produce 24,000 metric tonnes of uranium
2 trioxide.

3 The Environmental Assessment Study
4 Guidelines were brought before the Commission in February
5 of 2006 and approved.

6 Cameco is currently working on the draft
7 study report. Upon completion, Staff will prepare an
8 environmental assessment which would then be presented to
9 the Commission for a decision.

10 CNSC Staff concludes that: Cameco is
11 qualified to carry on the licenced activities that the
12 proposed licence will authorize, and that the application
13 for licence renewal meets regulatory requirements.

14 Further, Cameco has made and, in the
15 opinion of Staff, will continue to make adequate
16 provisions for the protection of the environment, the
17 health and safety of persons, the maintenance of national
18 security and measures required to implement the
19 international obligations to which Canada has agreed.

20 In addition, CNSC Staff also concludes that
21 Cameco is meeting regulatory requirements and although
22 there is some deviation from the CNSC Staff's expectation
23 on certain programs, these deviations do not represent an
24 unreasonable risk to the environment, to the health and
25 safety of persons and to National Security.

1 There are no CEEA triggers, and hence an
2 Environmental Assessment is not required for this renewal.

3 Finally, Staff recommends that the
4 Commission:

5 (a) Accept Staff's assessment that Cameco
6 is qualified to carry on the activities that the licence
7 will authorize and will make adequate provisions to the
8 activities;

9 (b) Accept Staff's assessment that the
10 environmental assessment pursuant to the Canadian
11 Environmental Assessment Act is not required for the
12 renewal of this licence; and

13 (c) And approve the renewal of the
14 operating licence for a period of five years, valid to
15 February 29, 2012.

16 I now turn the microphone back to Mr.
17 Howden.

18 **MR. HOWDEN:** Thank you, Barclay Howden
19 speaking for the record.

20 Madame Chair, that concludes our
21 presentation and CNSC Staff is prepared to respond to
22 questions. Thank you.

23 **THE CHAIRPERSON:** Thank you very much.
24 Just to ensure that it isn't forgotten later, I just
25 wanted to raise the issue of the requirements for fire

1 protection under a new licence. This is the discussion we
2 had yesterday with regards to the transition required
3 between the current requirements and those under the
4 licence, page 4 of 21, Item 7.

5 And the comment made in this licence
6 application by Cameco for Blind River, and which was
7 consistent with others, my understanding is that Section 7
8 of the licence would have to be revised, Mr. Howden, to
9 address this or have you had other thoughts about that?

10 **MR. HOWDEN:** Barclay Howden speaking.

11 Our thoughts are that we will undertake
12 further discussions with the licensee to make sure there's
13 a full understanding of the interpretation of these
14 conditions, and our intention is to prepare a transition
15 condition for consideration of the Commission on Day-2.

16 **THE CHAIRPERSON:** I want to make it clear
17 that I'm assuming that we will have, you know, a condition
18 that Cameco moves as quickly as is appropriately possible,
19 you know, but on the other hand to evoke this, in any of
20 the facilities, and then have them in violation of the
21 licence doesn't seem to make much sense to me. So we'll
22 expect a tailored approach for the facility; is that
23 correct?

24 **MR. HOWDEN:** That is correct.

25 **THE CHAIRPERSON:** Is that satisfactory to

1 Cameco?

2 **MR. ASTLES:** Yes, that is satisfactory.

3 **THE CHAIRPERSON:** Then we're going to
4 start with questions from the Commission Members; Mr.
5 Graham, would you like to start, please?

6 **MEMBER GRAHAM:** Thank you, Madam Chair.

7 Just a point of clarification to start off
8 with; in the presentation of CNSC Staff at the very bottom
9 of page three you talk about the tote bins being 9.5 tonne
10 capacity, and in the overheads of Cameco this morning they
11 talked about a 13.5 tonne capacity. Which is -- could
12 maybe Cameco clarify which is the right capacity of those
13 tote bins that are being used?

14 **MR. ASTLES:** Yes, the gross weight of the
15 tote bins -- for the record, Chris Astles.

16 The gross rate of the tote bins is 13,500
17 kilograms as UO3 and 19.5 tonnes as U -- 9.5 tonnes
18 uranium.

19 **MEMBER GRAHAM:** Thank you. That then leads
20 me to my next question.

21 Three of those per -- and I know
22 transportation, Madame Chair, is another aspect, but three
23 of those per truck transport from there down to Port Hope
24 -- I believe that's where most of it goes or the lighter
25 container go to a seaport somewhere and shipped to the

1 U.K.

2 That seems like a very heavy load for the
3 highways and bridges and so on; does that meet Ontario
4 Transportation Standards and so on?

5 **MR. ASTLES:** For the record, Chris Astles.

6 Yes, they're especially designed trailers
7 with extra axles for the load, meeting transportation
8 requirements. We've also included an allowance for snow
9 load through the winter transportation to make sure they
10 are under the maximum road weight limits for Ontario
11 roads.

12 **MEMBER GRAHAM:** Okay, thank you.

13 How does the material arrive from
14 Saskatchewan? Does it arrive in the same type of tote, by
15 transport or is it by rail or how does it arrive?

16 **MR. ASTLES:** The concentrates arrive in
17 Blind River by van/truck or a transport truck in 45 gallon
18 drums.

19 **MEMBER GRAHAM:** And those are the drums you
20 referred to that are disposed -- decontaminated and sold
21 to a scrap metal dealer? They're not returned back for
22 use then to Saskatchewan or sometimes they are?

23 **MR. ASTLES:** For the record, Chris Astles.

24 Yes, some of the drums from the mines, Key
25 Lake, Gravel Lake mines, we do recycle them because of the

1 design of them, they're a nestable drum and after so many
2 recycles or trips they are taken out of service. And the
3 intention is we will be cutting them up and
4 decontaminating them as a scrap metal.

5 **MEMBER GRAHAM:** When you receive some of
6 these drums from Saskatchewan, from the uranium mines in
7 Saskatchewan, do you ever experience any leaks in these
8 drums in the transports or anything -- or have you in this
9 licenced period?

10 **MR. ASTLES:** During the licence period,
11 yes, there has been the occasion where a drum hasn't been
12 sealed properly and -- I'm trying to remember if there's
13 been a spill onto the trailer itself, but there has been
14 in the past some breach of the drum.

15 **MEMBER GRAHAM:** The question to CNSC Staff;
16 does that constitute a significant development or how is
17 that dealt with? How do you expect that to be dealt with,
18 if there is a spill?

19 **MR. WERRY:** David Werry, for the record.

20 Cameco has reported that event to Staff and
21 we have taken into consideration the volume of material
22 and typically it's a few grams and not even a kilogram.
23 It has not been reported as a reportable event due to the
24 volume of the material.

25 **MEMBER GRAHAM:** Thank you.

1 To produce 18,000 tonnes of production,
2 which is what you're looking at this year, and I won't
3 talk about future plans because that's being dealt with in
4 a separate way; how much concentrate has to be brought in
5 from -- what's the ratio from concentrate to finished
6 product? How many tonnes of concentrate are brought in to
7 produce 18,000 tonnes of UO3?

8 **MR. ASTLES:** For the record, Chris Astles.

9 It would depend on the source of the
10 concentrate, with uranium concentration or the product
11 quality, but we'd be looking -- to produce 18,000 tonnes
12 U, there has to be 18,000 tonnes as U3O8, but you'd be
13 typically looking at 21 to 24,000 tonnes of actual
14 product, of U3O8.

15 **MEMBER GRAHAM:** So the excess material, and
16 I know it was explained, but it wasn't clear in my mind,
17 how is the excess material from the refining and from the
18 processing decontaminated and disposed of?

19 **MR. ASTLES:** For the record, Chris Astles.

20 The excess material is actually converted
21 into what we call "calcine product." It's a brown oxide
22 and it still contains uranium and it gets sent off to
23 another mill where they recover the uranium as a saleable
24 product.

25 **MEMBER GRAHAM:** If I may, Madame Chair,

1 just one further question, and that is with regard to the
2 discharge into the lake, the affluent discharge -- and
3 that is to CNSC Staff.

4 What type of monitoring do you do with
5 aquatic life in the lake area?

6 **THE CHAIRPERSON:** I think actually that
7 should go to Cameco first and then Staff to comment on.

8 **MEMBER GRAHAM:** Okay, I'm sorry. Thank you.

9 **MR. DEGRAW:** For the record, Joe Degraw.

10 We do sampling at the lake, go out in a
11 boat and collect water samples at least twice a year,
12 typically spring/fall, analyze it for various parameters.
13 Other than that, we don't do any benthic sampling or
14 anything. The ecological risk assessment work we've done
15 did not indicate a need to do that. And the sediment
16 sampling, that was done last year as well.

17 So primarily it's just water sampling out
18 in the vicinity of the defuser.

19 **MEMBER GRAHAM:** I take it in the winter
20 time it's pretty hard to get a boat out there; do you do
21 any sampling in the winter time on the ice and so on?

22 **MR. DEGRAW:** No, we haven't. Years ago I
23 think they tried it once, but we stick to spring and fall
24 pretty well.

25 **MEMBER GRAHAM:** My question to CNSC Staff

1 is, is there any need to do further sampling -- does CNSC
2 feel there's any need to do further sampling of aquatic
3 life or sediment?

4 **MR. HOWDEN:** Barclay Howden speaking.
5 I'll ask Chris Taylor to respond.

6 **MR. TAYLOR:** Yes, it's Chris Taylor, the
7 Geosciences and Environmental Compliance Division.

8 As stated by Cameco the ecological risk
9 assessment has confirmed that a more specific monitoring
10 of those species is not necessary given the low risk, and
11 we're satisfied by the environmental monitoring program as
12 designed at this time.

13 **THE CHAIRPERSON:** Dr. Barnes?

14 **MEMBER BARNES:** Just to follow-up on that.

15 There is a note on the comprehensive
16 sediment sampling program; the report was submitted, I
17 guess, to Staff recently. Are we going to get some
18 information on that on Day-2? You made a few comments,
19 but could you flesh those out a little bit further now?

20 **MR. DEGRAW:** Joe Degraw, for the record.

21 If you'd like we could put a few slides
22 together for Day-2 certainly, but to summarize, the
23 sediment sampling was taken. We hired a contractor who
24 specializes in this type of work. They did a proper
25 survey in a number of locations, analyzed for a number of

1 parameters, trace metals, nitrates, obviously uranium and
2 radio nuclides. Basically everything was below MOE
3 guideline values for sediments or CCME guideline values
4 for parameters; that didn't have guideline values which
5 primarily, I believe, were the radio nuclides.

6 What they did was sample upstream of the
7 defuser location and downstream and basically found no
8 difference in concentrations. So that's the summary, but
9 we could certainly put a slide or two together for Day-2
10 if the Commission would like.

11 **MEMBER BARNES:** Thank you.

12 Just turning to uranium emissions then; on
13 page seven of Cameco's presentation, Table 5, you've given
14 the information on 2006 to June 30th. As far as some
15 comments yesterday, is it legitimate to essentially double
16 those to get an indication of what the year for 2006 might
17 represent?

18 **MR. DEGRAW:** Joe Degraw.

19 You could; that would probably be a slight
20 over-estimation in our case because we traditionally shut
21 down for a four to six week period, typically the month of
22 July for sure, so -- you know, there's zero emissions
23 during that period. So doubling it would be conservative.
24 It would be slightly less than doubling.

25 **MEMBER BARNES:** But if I did double it for

1 the last set of figures there, 2.3, 1.3, 5.3. and 8.9,
2 they do represent, in all cases, an increase which is
3 contrary to your last statement on that page, that overall
4 there is a clear downward trend in total uranium emissions
5 for the refinery.

6 **MR. DEGRAW:** Joe Degraw.

7 Yes, I understand what you're saying. I
8 think the other point to make, is we have to look at the
9 number of operating days during the first six months of
10 the year.

11 And, Chris, you can correct me if I'm
12 wrong, but I believe we had more operating days this year
13 in the first half of the year than last year which would
14 account for some of that as well.

15 **MEMBER BARNES:** I wonder if I could turn to
16 fire safety.

17 On pages ten and eleven of the Cameco
18 submission, you indicated there was a full fire drill in
19 2002 and one that was planned for 2006, I think you've
20 indicated that. Is that the one that just happened this
21 week?

22 **MR. ASTLES:** Chris Astles. Yes, it
23 happened this week.

24 **MEMBER BARNES:** I'm just wondering in fire
25 drills, you can kind of have too many, but on the other

1 hand if they're not frequent enough, then people sort of
2 forget what to do. And it did seem to me that four years
3 is rather a long time between full fire drills, engaging
4 all components in the community there.

5 I'd like both Cameco and Staff's comment on
6 that.

7 Is it your expectation that four years is a
8 normal gap between these?

9 **MR. ASTLES:** Chris Astles, for the record.

10 We do quarterly fire drills with our on-
11 site response team with scenarios of accidents within the
12 refinery itself. The full response drill that you're
13 referring to that happened this year and four years ago,
14 involved the local hospital and ambulance service, groups
15 such as that.

16 **MEMBER BARNES:** I'm well aware of that.
17 I'm still asking whether when you engage those, and
18 there's a purpose in engaging the full spectrum of support
19 groups, it still seems to me that four years might be a
20 rather long time between those sorts of activities.

21 **MR. ASTLES:** We also do annual training
22 with the local Fire Department, refresher training through
23 the refinery. This year we did the HAZMAT training where
24 they actually worked side-by-side with our people for a
25 week long training session, which was under the guidance

1 of Lambton College.

2 And, as well, we do presentations to the
3 town fire emergency committee or council which is part of
4 the town council, itself.

5 **MEMBER BARNES:** Any comments from Staff?

6 **MR. HOWDEN:** Barclay Howden speaking.

7 Yes, we have a comment.

8 I'd like Henry Rabski to speak to this
9 point.

10 **MR. RABSKI:** Henry Rabski, for the record.

11 CNSC Staff observed the exercise this week,
12 and part of our observations is to assess how the facility
13 and associated community support services integrate in
14 terms of responding to these types of events.

15 We'll be looking to Staff on their comments
16 in terms of recommendations arising from this exercise and
17 to see whether or not the frequency is acceptable for
18 these types of training exercises or cooperative
19 exercises, and evaluating whether in that particular
20 setting, whether the frequency is acceptable.

21 **THE CHAIRPERSON:** If I could just go back
22 to Dr. Barnes' comments about Table 5.

23 We had an opportunity yesterday to have
24 some sort of chart of a trend and to do an estimate for
25 2006.

1 I think that would be helpful, if we had
2 that for Day-2 to give a sense of your estimate based on
3 number of working days, et cetera.

4 And I think it would be, because as Dr.
5 Barnes pointed out, there is, you know, this statement
6 "This is a clear downwards trend."

7 If it is based on number of working days et
8 cetera, I think that that explanation would be helpful
9 because this is a key chart, I think, for us.

10 So perhaps both projections 2006 and a more
11 targeted explanation would be helpful for us in looking at
12 that rather than just these overall statements; that would
13 be helpful.

14 If we could go to Dr. Dosman, please.

15 **MEMBER DOSMAN:** Thank you, Madame Chair.

16 I have several questions relating to
17 radiation protection, and I'd just like to ask Cameco how
18 the internal dosimetry program is going? Obviously there
19 is a learning curve and I wonder if we could have your
20 comments on how you think it's working at the present
21 time?

22 **MR. DEGRAW:** Joe Degraw, for the record.

23 I think I concur with your comment; it is a
24 learning curve for us, not so much the lung counting
25 because Cameco has been doing that and prior Eldorado had

1 been doing that for a number of years, but with the new
2 lung counter which came on line in 2003, and the need to
3 assess the dose, obviously there's different things we
4 need to look at.

5 And as the first, I guess, three years of
6 operation, I'd say have been quite beneficial and we are
7 learning, and I think it's unfortunate that we made some
8 recent discoveries requiring us to go back and re-assess
9 the data, but it's also good that this opportunity has
10 come up. And I think what we're going to get out of this,
11 is better numbers, more representative numbers of employee
12 exposure.

13 And I think the program is doing what we
14 designed it to do and what it needs to do for employee
15 assessment.

16 **MEMBER DOSMAN:** Madame Chair, I would just
17 like to ask CNSC to comment on your level of confidence in
18 the internal dosimetry program.

19 **MR. HOWDEN:** Barclay Howden speaking. I'm
20 going to ask Cherry Gunning, our R.P. specialist to speak
21 on -- to give your opinion on this program.

22 **MS. GUNNING:** For the record, my name is
23 Cherry Gunning.

24 I would say Staff is confident in the
25 internal dosimetry program. I would also say that Cameco

1 has recently applied for a licence for their internal
2 dosimetry program, so Staff is about to begin review of
3 that licence application, and then we'll be really going
4 into the nuts and bolts of things, lessons learned since
5 -- you know, over the implementation of the program. And
6 we'll be doing a really thorough examination of that
7 program. Probably not -- our review won't be finished
8 before Day-2.

9 But that being said, the numbers that are
10 coming out of that program, you know, we are confident in
11 those numbers.

12 **MEMBER DOSMAN:** So may I ask Staff, are
13 you confident that Cameco is adequately controlling the
14 environment and the workers are being adequately monitored
15 in the context of the dosimetry program?

16 **MS. GUNNING:** For the record, Cherry
17 Gunning; yes, we are.

18 **MEMBER DOSMAN:** Thank you.

19 Madame Chair, I would like to refer to
20 Cameco's page 6 of 14, Table 4, and also to Staff's CMD
21 06-H20, pages seven and eight.

22 And I would like to ask questions about the
23 individual process operator. And the question is to
24 Cameco.

25 As an individual process operator with an

1 estimated internal dose of 17.9, and that concurs with
2 your Table 4. And then moving to page 8 of the Staff's
3 document, the process operator of 14.8 m/s, and that also
4 concurs, of course, with your Table 4.

5 And I'd just like to ask, was that the same
6 operator?

7 **MR. DEGRAW:** Joe Degraw.

8 No, it was not. The individual in 2004 was
9 a process operator, it was a different individual in 2005;
10 it was a "warehouse", or as we call it as an "S&FP
11 Operator."

12 **MEMBER DOSMAN:** And may I ask Cameco; are
13 you confident that those operators have been adequately
14 trained and protected and so on for their future
15 employment activities?

16 **MR. DEGRAW:** Joe Degraw.

17 Yes, both individuals are experienced
18 operators; they've been with Cameco for a number of years,
19 and subsequent lung counts for both individuals have come
20 down significantly from those numbers.

21 **MEMBER DOSMAN:** Than you, and perhaps for
22 my information on Staff's document, page 8 at the bottom.
23 And though it's a Staff document I would ask Cameco.
24 What's a "DRAFF" station, "DRA-55"? It stated that it has
25 been relocated to reduce exposure.

1 **MR. ASTLES:** Chris Astles.

2 The draft is actually "DRAFF"; it's
3 drumming the "raffinate circuit ..."

4 **MEMBER DOSMAN:** And could you give me a
5 little more explanation, please?

6 **MR. ASTLES:** The changes in the work
7 stations, we changed where the operators were positioned
8 when they do the weighing of the drums and put the
9 indicator remotely -- change the sequence of the drum flow
10 through the conveyors so they're exiting quicker, and
11 they're not staying in the area where the operators are
12 present; put lead shielding up at the scale itself so that
13 when the drum hesitates, they're to be weighed and the
14 operators are protected. It was steps like that that we
15 implemented.

16 **MEMBER DOSMAN:** Thank you.

17 I'd like to ask Cameco, have these
18 exposures been related at all to the increased output of
19 the plant? Is there, for example -- are you using
20 extensive over-time and so on that might place further
21 exposures on the workers?

22 **MR. DEGRAW:** Joe Degraw.

23 No, that hasn't been the case. These are
24 not related to working over-time or increased production
25 at all.

1 progress."

2 How many items haven't been yet addressed
3 and are in progress? And is there any specific scale to
4 get those problems fixed?

5 **MR. ASTLES:** I don't have the total number
6 of action items; it would come out of the various audits
7 or inspections that are done.

8 **MR. DEGRAW:** Joe Degraw for the record.

9 As Chris, we don't have a number but some
10 of these audits, most of them -- most of the actions are
11 done; other ones, you know, 50 per cent are done. It
12 depends -- you know, some of these audits occurred fairly
13 recently and some of them were a year or so ago, so you
14 know there are different levels being addressed. And some
15 of the fixes, some are quick fixes and some, obviously,
16 could be longer term fixes as well.

17 **MEMBER HARVEY:** But is there important
18 items among these ---

19 **THE CHAIRPERSON:** The bottom line is, we
20 need more details on this, so we expect on Day-2 that
21 we'll have a much more comprehensive understanding by
22 Cameco and Staff as to the results of the inspections and
23 the triaging of the issues, and we'd like a more extensive
24 report and not so vague.

25 **MEMBER HARVEY:** Yesterday we saw a list of

1 items like that saying that ten per cent of the items from
2 the 2000 inspection haven't been solved yet. So I expect
3 that we'll have such information.

4 **MR. DEGRAW:** Joe Degraw. Yes, we can do
5 that for the Day-2 hearing.

6 **MEMBER HARVEY:** Thank you. I have another
7 question related to non-nuclear incidents. It's on page
8 four of the CMD.

9 "Releases of non-nuclear incidents
10 from the facility to the environment
11 are controlled in accordance with
12 requirements prescribed and a
13 certificate of approval issued by the
14 Ontario Ministry of Environment and
15 the CNSC regulatory requirements."

16 Could you tell me the difference between
17 the two requirements? Are they in compliance or more
18 severe from the CNSC? What's the difference and what does
19 happen if a requirement cannot be made by Cameco but it's
20 MOE's requirements? Can there be an action taken by the
21 CNSC Staff from that?

22 **MR. HOWDEN:** Sorry for the delay, Barclay
23 Howden speaking.

24 In terms of the relationship between
25 certificates of approval issued the MOE and CNSC

1 regulatory requirements, in many cases they're
2 complementary together. And if there was a violation of
3 an MOE requirement, it would be MOE that would take
4 enforcement on that particular action.

5 However, there are things that occur within
6 the plant that are of interest to both ourselves and MOE.

7 For example, an incinerator where there --
8 there's certain requirements that have to be met from an
9 environmental standpoint and provincial standpoint, but at
10 the same time it is part of a nuclear facility because it
11 is incinerating nuclear materials. So there's cross-overs
12 there, and that's where we have to work together with them
13 on those particular ones.

14 But if there's one where it's clearly our's
15 or their's, we do our own separate enforcement actions,
16 but we do cooperate in exchanging of information. And
17 this isn't just restricted to this facility, many other
18 facilities where MOE would be taking an investigation, we
19 would be a participant at their request to supply
20 information that they would be required.

21 So the reason we report these together, is
22 because we are working in as integrated a fashion as
23 possible to minimize the overlap, but also to make sure
24 that there's no gaps in regulations between the two.

25 Does that respond to your question, Mr.

1 Harvey?

2 **MEMBER HARVEY:** Yes, thank you.

3 **MR. HOWDEN:** Okay, thank you.

4 **THE CHAIRPERSON:** It would be interesting
5 to know from Cameco how they feel this works on the
6 ground.

7 **MR. DEGRAW:** Joe Degraw, for the record.

8 I haven't had any complaints, I guess, is a
9 fair statement. It works -- as Mr. Howden says, the MOE
10 has their own criteria and there is some overlap,
11 obviously, with CNSC requirements and I guess the long and
12 short of it is, it hasn't really been an issue for the
13 refinery.

14 **THE CHAIRPERSON:** Thank you, Dr. McDill.

15 **DR. MCDILL:** Two more questions. One with
16 respect to the lung counting again.

17 When did Cameco find the non-optimal
18 mathematics, to quote your term. And are they non-optimal
19 conservatively or non-conservatively?

20 **MR. DEGRAW:** Joe Degraw.

21 This spring, I guess, is when it came up.

22 Really, two issues. One was because -- for
23 Blind River basically we've been counting people on an
24 annual basis and fuel services lung counter is normally --
25 it's a mobile unit, but it spends most of the year in Port

1 Hope, and basically Blind River is done on a campaign
2 basis.

3 So they'll come up to Blind River for a
4 three or four week period and count all our employees in a
5 fairly short order.

6 And one of the issues was how the dose gets
7 assigned? For example, if we counted everybody say in
8 September of 2006, is it better to assign whatever dose
9 gets calculated, to assign it for the calendar year 2006,
10 or is it more appropriate to assign it between the 12
11 month interval that the lung counting occurred?

12 For example, three-quarters of the dose
13 gets assigned to 2006, one quarter gets assigned to 2005.
14 So that is one issue.

15 And another issue that affected the
16 calculations was in the lung counting, when you count
17 individuals year after year there's what we call a
18 "residual." If you count somebody in one year and he had
19 -- I'm just throwing out a number -- 2 mgs. of uranium in
20 one year; you count him a year later and he still has 2
21 mgs. in him, well, a portion of that 2 mgs. is from the
22 previous year. So you have to subtract off that baseline,
23 if you want to assign the current year's numbers.

24 So earlier this spring we also discovered
25 an error, if you will, in how we were doing that

1 substraction. And so basically you can't just correct
2 this year's data, you have to go back and correct from
3 2003 going forward again. So those are really two issues,
4 so ---

5 **MEMBER MCDILL:** All that said, which way
6 are the numbers going to go or do you know yet?

7 **MR. DEGRAW:** By and large I believe they'll
8 go down somewhat, not significantly, but I certainly don't
9 want to -- because we reported data in the 2005 Annual
10 Report that we're obviously going to have to change. Now
11 I don't want to provide any other data until it's been
12 thoroughly vetted.

13 **MEMBER MCDILL:** Does Staff have any comment
14 on this and the source ---

15 **MS GUNNING:** For the record, my name is
16 Cherry Gunning.

17 So Cameco will be changing how they
18 distribute their numbers, but it doesn't change that there
19 were two significant doses received by workers.

20 **MEMBER MCDILL:** Is this an issue at any
21 other chemical facility, the campaign on lung counting or
22 is Blind River the only one?

23 **MR. DEGRAW:** Joe Degraw.

24 The Port Hope conversion facility and Blind
25 River are the two sites that are doing the lung counting

1 in this manner.

2 **MEMBER MCDILL:** Does the same number ---

3 **MR. DEGRAW:** Yes, the Port Hope numbers are
4 being re-evaluated as well.

5 **MEMBER MCDILL:** Did we get that
6 information? I keep looking at the President because
7 we're not ---

8 **THE CHAIRPERSON:** We're off the topic now,
9 but you've asked the question so they'll figure that out
10 separately, but it can't be asked in the Blind River
11 hearing. Any further questions?

12 **MEMBER MCDILL;** One more. MOE did some
13 soil sampling and in terms of your community relations did
14 MOE do the soil sampling at your request or at the request
15 of concerned community citizens?

16 **MR. DEGRAW:** Joe Degraw.

17 Actually the MOE did it on their own
18 schedule for Blind River. They've been coming to Blind
19 River and doing soil samplings since the refinery started
20 operations in the early '80s.

21 To our knowledge they certainly didn't come
22 at the request of any community members. I believe
23 they're just on their own schedule.

24 **MEMBER MCDILL:** Can I ask Staff if they
25 agree with that or if have any knowledge of it?

1 **MR. RABSKI:** Henry Rabski, for the record.

2 Yes, the Ministry of Environment has a
3 program across the province of Ontario where they do
4 sampling related to mining industries, and this is a
5 common approach.

6 **MEMBER MCDILL:** Thank you.

7 **THE CHAIRPERSON:** I appreciate the chart
8 on page eleven which shows the ground water and soil
9 monitoring but it's a bit small for me. So if you could
10 make a bigger chart for -- so that we could actually see
11 the sites, that would be appreciated for us. And I think
12 it would be reasonable that we may have a set of questions
13 around that for Day-2, but I think, first of all, we need
14 to have the chart larger.

15 In terms of the occupational health and
16 safety committees, I don't know if the Staff is unionized
17 or not at Blind River. Could you give us an overview as
18 to the Committees, what you have and who's on the
19 Committees and the reporting relationship for the Health
20 and Safety Committee or Committees?

21 **MR. ASTLES:** I guess the first answer is
22 that we are non-unionized. We have been able to stay that
23 way.

24 As far as -- we do have what we refer to as
25 a "Facility Health Safety Committee" which has

1 representation from all groups within the refinery. All
2 the process crews, the shift crews have a representative,
3 the various departments have representatives like the
4 analytical group, the lab group, the administration group,
5 as well as there's management representation on that.

6 And through the Committees we discuss
7 activities in their respective groups, follow-up to
8 actions, any new procedures that are coming forward, all
9 procedures have to be reviewed and approved through the
10 FHSC so the employees are aware of the changes or any new
11 processes that are coming forward.

12 **THE CHAIRPERSON:** Question for CNSC Staff.

13 Have you had any approaches by Staff of
14 this facility indicating any concerns about the health and
15 safety approaches or any concerns about training or
16 particular issues?

17 **MR. WERRY:** David Werry, for the record.

18 No, I have not been approached individually
19 regarding a concern, however, as part of the routine
20 inspection program we discuss incidents, look at the
21 safety record and where warranted, we go into detail and
22 look at the type of incidents that have happened. For
23 example, lost times; what's the trend? How did that
24 happen or would they be reoccurring problem?

25 And Staff is satisfied that Cameco is

1 addressing the issues and they have a very involved
2 program with their Staff.

3 **THE CHAIRPERSON:** But those discussions
4 would be happening with Cameco management, they wouldn't
5 necessarily be happening with individual Staff on the
6 site.

7 **MR. WERRY:** David Werry, for the record.
8 Yes, that's correct, with Staff.

9 However when I mentioned I had not been
10 approached regarding a concern, one of the things I do
11 when on site, is talk to the Staff and ask if they have
12 any concerns. And there's been no comment with regard to
13 that.

14 **THE CHAIRPERSON:** Thank you.

15 I would like to ask CNSC Safeguard Staff if
16 they can give an overview of what has been the approach
17 that they've had and that the IAEA have had with regards
18 to this facility?

19 **JIM CASTERTON:** Thank you, Madame Chair.

20 For the record, I'm Jim Casterton, Director
21 of International Safeguards Division, Director of Security
22 & Safeguards.

23 Madame Chair, over the licencing facility
24 period, this facility did come under safeguards for the
25 first time. This was due to a change in an International

1 Atomic Energy Agency internal policy which was undertaken
2 in recognition that certain products in the conversion
3 process, and in the refinery process, it can be regarded
4 as material suitable for fuel fabrication and isotopic
5 enrichment.

6 With respect to Cameco Blind River, this
7 meant that safeguards from an International Atomic Energy
8 Agency were to be applied beginning with the addition of
9 uranium, more concentrate to the process line, and
10 including in process material, in stores of UO3.

11 So this exercise began and the initial
12 declarations were made in the 2005 period. The inventory
13 exercises were completed in 2005.

14 Cameco Blind River is now under a full
15 safeguard regime by the International Atomic Energy
16 Agency. Since the implementation of safeguards at this
17 facility there have been a number of inspections
18 undertaken by the Agency and by the CNSC Staff to ensure
19 compliance with these obligations arising from the
20 International commitments and the CNSC commitments.

21 I should add that the change in policy
22 required extensive effort on the part of Cameco Staff and
23 CNSC Staff in order to meet the short deadlines and
24 timelines that were established by the IAEA.

25 I should also add that in response to a

1 previous question, that all of the inspections that had
2 been undertaken since 2005, of which there have been
3 several, there are no follow-up actions required on the
4 part of Cameco Blind River.

5 We are awaiting the outcome of the most
6 recent inspection which was conducted in July, 2006 by the
7 IAEA to see if there is any follow-up in that regard.

8 **THE CHAIRPERSON:** Thank you. Are there
9 any further question from members?

10 So we're going to take a 15 minute break
11 and then we'll be back. Thank you.

12

13 --- Upon recessing at 10:03 a.m.

1 --- Upon resuming at 10:17 a.m.

2

3 **THE CHAIRPERSON:** Ladies and gentleman, if
4 I could ask you take your seats, please.

5

6 **(SHORT PAUSE)**

7

8 **THE CHAIRPERSON:** We will now have the
9 second round of questioning, and Dr. Barnes.

10 **MEMBER BARNES:** I just have two short
11 questions.

12 I notice Cameco on page 13 of your
13 powerpoints, the community consultation, that you
14 distribute the environmental monitoring data quarterly,
15 but the monitoring committee meets just once or twice a
16 year.

17 Could you tell me who is on the monitoring
18 committee? Is that strictly an internal committee? Does
19 it have an external membership? And who decides how often
20 it's called and whether once or twice a year is adequate?

21 **MR. DEGRAW:** Joe DeGraw, the Committee
22 we're referring to, we call it "BRAEMC", which stands for
23 "Blind River Air Environmental Monitoring Committee."

24 The committee was actually established in
25 the early 1980s; it's actually a sub-committee of the Town

1 Council of Blind River, so it's a town sub-committee, it's
2 not our's that was set up with the predecessor company,
3 Eldorado. And it's mandate was basically to monitor the
4 environmental performance of Eldorado's operation.

5 So it's a town committee and that was its
6 strict mandate. And over the years the committees met --
7 in some years they've met more often; in other years less
8 often.

9 The committee has very much been up and
10 down in terms of how active it has been. That's something
11 -- certainly from our perspective we would certainly like
12 to meet with them on a regular basis but basically our
13 role is to go to the meetings and make presentations on
14 our environmental performance and answer any questions
15 they may have.

16 We actually had a meeting scheduled with
17 them last week and unfortunately they couldn't get a
18 quorum together, so we're going to try and get together
19 with them later this month. We were hoping to meet with
20 them before this hearing, but that didn't happen.

21 So it's a town committee, so we don't sort
22 of control how often it meets. If we haven't met in a
23 while we'll contact the Town Clerk and say "We'd like to
24 try and schedule a meeting" and they do it. And if the
25 meeting happens, that's great, but unfortunately if they

1 can't get a quorum then we don't meet.

2 Now having said that, there is a committee,
3 there's about five or six members of the public on it from
4 Blind River and from the neighboring Township. There's a
5 representative from each of the neighboring townships,
6 east and west. The mayor usually sits on it and they all
7 get the quarterly reports -- the CNSC quarterly reports
8 that we prepare, they get -- all the committee members are
9 on distribution for the environmental sections of the
10 report, so they get them.

11 And generally what we do at those meetings,
12 is we'll review the most quarterly report data and talk
13 about any other environmental-related initiatives that
14 sort of are ongoing. And like I say, we'll take any
15 questions from them.

16 **MEMBER BARNES:** So, for example, the MOE
17 soil data that we just heard about, would they get that
18 automatically? And, secondly, about the comprehensive
19 sediment sampling program report that you've just
20 submitted, is that something that you submit ahead of time
21 or only if they ask for it?

22 **MR. DEGRAW:** Joe Degraw.

23 No, those types of reports we don't send to
24 them per se, but what we would do at the next meeting is
25 indicate that those reports have been completed by the MOE

1 or us internally and we sort of go through a summary of
2 them.

3 If the committee expressed interest in
4 them, we probably would give them a copy. The MOE report
5 is certainly public; they can have it. We don't send it
6 to them per se, but we would certainly make them
7 available, that it is out there and we could provide them
8 with copies if requested.

9 **MEMBER BARNES:** My last question, and I'm
10 not sure if it came up before or I missed it, but this
11 refers in Cameco's submission page, Tab 1. At the top of
12 page four, that's the safety stats. for '02 to '06.

13 And the figure in there which concerned me
14 was the first aid injuries for 2006, which again it's the
15 first half of this year but it's at 28, which is basically
16 the same number more or less as the full year stats. for
17 the last four years, which if I double it again would
18 translate around 56, which would be way higher. Can
19 someone give an explanation as to that?

20 **MR. ASTLES:** Chris Astles, for the record.

21 One of the changes is the number of Staff
22 at the refinery; we're now up to about 130 employees.
23 We've increased staffing levels by 30 people, hence the
24 contribution to the increase in first aids.

25 We're also stressing more at safety

1 meetings through the Health Safety Nurse about reporting
2 any minor first aid so they can be addressed -- so we can
3 do near miss reports on them or incident reports so we can
4 establish trends or learning initiatives so we can prevent
5 reoccurrences with other employees.

6 We report all first aids at the facility
7 Health Safety Committee meeting so that the groups are
8 aware of what's happening and how we can prevent it -- or
9 prevent further reoccurrences.

10 **THE CHAIRPERSON:** Further questions? Yes,
11 Mr. Graham.

12 **MEMBER GRAHAM:** I just have two questions
13 with regard to the structure of the company and so on to
14 Mr. Grandey.

15 Is this a separate company at Blind River
16 or is this part of the whole Cameco organization?

17 **MR. GRANDEY:** Jerry Grandey, for the
18 record.

19 It is part of the overall Cameco
20 organization. There is not -- unlike Zircatec, which was
21 a separate tier of companies, if you will, this one is
22 just an operating division of Cameco.

23 **MEMBER GRAHAM:** My other question would be
24 to Cameco again, and that is with regard to an Org. chart.
25 I don't think we got one, an organizational chart, of the

1 Blind River facility. And if we did get one, I missed it,
2 but I couldn't find it. And for Day-2 it might be helpful
3 if we saw the org. chart of the flow of command and so on.

4 **MR. GRANDEY:** Jerry Grandey, for the
5 record. We'll provide that prior to Day-2.

6 **THE CHAIRPERSON:** And that should include
7 the committees as well, please. Further questions? Dr.
8 Dosman.

9 **MEMBER DOSMAN:** Thank you, Madame Chair.

10 I'd just like to ask Cameco, with regard to
11 the preliminary decommissioning plan and the updated plan
12 from 14.6 million to 32 million, says:

13 "Cameco will proceed to secure a new
14 letter of credit."

15 And I'm just wondering if that's happened
16 yet or if that's imminent in the context of the licencing
17 process?

18 **MR. ASTLES:** Chris Astles, for the record.

19 At this time, no, it hasn't been secured
20 yet. Once the CNSC Staff accepts the pre-decommissioning
21 plan, then we will be securing that letter.

22 **MEMBER DOSMAN:** And may I ask Staff, will
23 that process be completed in the context of the licencing
24 sequence?

25 **MR. HOWDEN:** Barclay Howden speaking, for

1 the record.

2 Yes, that will occur for Day-2, the
3 revision of the PDP, confirmation of the final estimate,
4 that's what they require and then they can go get it.

5 I'd just like to highlight that they do
6 have a current PDP, the one that's being revised, but
7 there is a financial guarantee in place for the existing
8 estimate, but our intention is to have all the new
9 information before you for Day-2.

10 **MEMBER DOSMAN:** Thank you.

11 And to Staff, I note that on quality
12 assurance there was no rating for a trend or
13 implementation, and I would appreciate it, for the record,
14 if Staff might be able to comment on why that circumstance
15 exists.

16 **MR. HOWDEN:** Barclay Howden speaking, for
17 the record.

18 With regards to quality assurance at this
19 particular facility, the program has been recently changed
20 and upgraded which we've assessed and determined that it
21 meets expectations.

22 We just finished a Type 1 audit on
23 September 15th, or the week of September 15th, and that
24 was the reason we didn't rate the implementation because
25 we wanted to complete the audit and then assess our

1 findings and come up with an implementation rating. And
2 we're not quite there yet. Our intention is to have that
3 for Day-2 for you.

4 **MEMBER GRAHAM:** Thank you.

5 **THE CHAIRPERSON:** I have a question for
6 Cameco.

7 You talked on the last -- well, not the
8 last, quite near the end about the future outlook and the
9 environmental assessments ongoing et cetera; could you
10 give us a sense, within this licencing period, the five-
11 year licencing period, where would those projects be?
12 Would they be completed during the five years or what
13 would be your forecast?

14 **MR. ASTLES:** You're referring to the
15 incinerator upgrade and the production increase for the
16 upcoming licences?

17 **THE CHAIRPERSON:** Yes, what is the
18 timeline for those two projects?

19 **MR. ASTLES:** For the record, Chris Astles.

20 The incinerator upgrade is very important
21 to us right now. We have to meet the new standards by
22 January 1st, so we have to begin the construction phase of
23 the project so that the pollution control equipment can be
24 installed as quickly as possible.

25 We will not be able to operate the

1 incinerator as it is post January 1st, so that one is
2 probably at the top of our list of priorities.

3 And for the production increase we'd like
4 to have it completed by late 2007. There again we have
5 some relatively minor modifications for the refinery
6 itself, the installation of two strip columns and three
7 more denitration pots. There again there's a time frame
8 in order to meet contractual commitments for the supply of
9 UO3. So we'd like that done by the end of 2007 as well.

10 **THE CHAIRPERSON:** You say you'd like to
11 have it done; what's your thoughts with regards to the
12 practicality of that? What has to happen in order for
13 that to happen?

14 **MR. ASTLES:** For the record, Chris Astles.

15 For the incinerators, the approval of the
16 EA for the pollution control equipment, which the CNSC is
17 currently working on. And for the production increase,
18 right now it's in our hands to complete the EA for the
19 increase to 24,000 submitted to the Staff for their review
20 and approval and then amend the licence.

21 So I don't see a problem with the
22 production increase at all in meeting next year's
23 timeline. The incinerator one, I want to reiterate this,
24 is the important one.

25 **THE CHAIRPERSON:** Are there any other

1 changes that you're planning on this facility that you
2 could project for the five year period?

3 **MR. ASTLES:** I guess the most significant
4 one is the Staffing level and carrying out new
5 initiatives, recognizing succession planning at the
6 refinery for an aging workforce, getting more
7 professionals on site as support for the future. That, in
8 my mind, is the biggest change we're going to be
9 challenged with.

10 **THE CHAIRPERSON:** With this production
11 increase that you're looking at next year, will that hit
12 the capacity of the facility or is it possible for the
13 facility to expand its production in the future, again
14 within that five-year period?

15 You're projecting one production increase
16 to satisfy market demand; is it possible for that facility
17 to expand further in terms of say extra shifts or
18 whatever?

19 **MR. ASTLES:** For the record, Chris Astles.
20 The biggest change we're faced with is an
21 increase in the number of operating days. Typically we'd
22 operate the refinery 220 days of the year to meet past
23 production requirements. To achieve 18,000 tonnes a year
24 is just adding more operating days.

25 The significance of that is, that we're not

1 predicting any changes to emissions or anything, our
2 typical emissions are .1 grams and that was the stacks
3 combined. And we're going to stay at .1 grams an hour,
4 it's just there's more operating days to the year. Hence,
5 there will be a marginal increase in emissions.

6 As far as meeting future demands, we are
7 asking for 24,000 tonnes of production building in -- I
8 guess we can call it a "buffer" in case of -- for future
9 contracts that may come towards Cameco, but that is well
10 within -- well, in excess of what we need to meet current
11 plans with SFL and Port Hope.

12 **THE CHAIRPERSON:** But my sense is with
13 that, the production and capacity increase that you've
14 applied for -- this one within the next year, it doesn't
15 really require expansion of the facility per se?

16 **MR. STEANE:** Bob Steane, for the record.

17 The facility, the refinery facility is
18 currently licenced for 18,000 tonnes. The application
19 proposal is that we go to 24,000 tonnes. The immediate
20 demands bring us up to between supplying Springfield Fuels
21 with their 5,000 tonnes and perhaps with a bit of room of
22 expansion there, plus getting the Port Hope conversion
23 facility up to its licenced capacity of 12,500, plus we
24 have some other outside potential, that brings us to the
25 22,000 tonne level which is why the application for the

1 24,000 which we could, in the foreseeable future, with
2 markets and opportunities, we think that will provide the
3 opportunity.

4 **THE CHAIRPERSON:** What I'm trying to get
5 at without getting into the commercial confidential
6 issues, is just some sort of a sense of the prediction for
7 the next five years. So I think that's suitable; that's
8 fine.

9 **MR. STEANE:** Bob Steane, for the record.
10 We are currently -- the refinery is at
11 18,000 tonnes per year; we are producing at that 18,000
12 tonnes per year capacity and building some inventory such
13 that we can be meeting our contractual requirements going
14 forward and supplying.

15 So we have a production plan that would
16 accommodate the environmental assessment process and then
17 the requirement for the modifications to the plan.

18 **THE CHAIRPERSON:** Right. Understanding
19 that if you have to come back to the Commission, you're
20 going to come back to the Commission for whatever is
21 necessary. Dr. Barnes?

22 **MEMBER BARNES:** I just wanted to follow-up
23 a little bit more then on the issue of the incinerator and
24 the EA.

25 So could I ask Staff when would you

1 anticipate the EA process being say completed or brought
2 back to the Commission?

3 **MR. HOWDEN:** Barclay Howden speaking.

4 Right now the EA screening report is in the
5 final stage of internal CNSC Staff approval. So once that
6 is done, our intention is to get a date -- a sitting of a
7 Panel of the Commission to hear that. So it's very soon.

8 **MEMBER BARNES:** Presumably this month, if
9 it's not pressing too much.

10 **MR. HOWDEN:** I can't give you a date
11 exactly, but we recognize that from Cameco's standpoint --
12 the incinerator upgrade is actually to reduce submissions,
13 so this is a good thing.

14 So there is motivation to move this through
15 as quickly as possible but we have to make sure that all
16 the steps are followed. So I wouldn't say this month, but
17 I would say within the next two months, just giving myself
18 room, and then they can move on with it. We are having
19 ongoing discussions with Cameco on the schedule and how
20 we're going to speed it up as much as possible.

21 **MEMBER BARNES:** So a question to Cameco,
22 what's -- we didn't get into this very much, but in a
23 technical manner what's involved in upgrading the
24 incinerator in terms of acquiring new equipment or
25 expected times for installation et cetera, and any testing

1 that's necessary?

2 **THE CHAIRPERSON:** Yeah, I think just a
3 broad overview because we will be discussing this *in*
4 *camera* and I don't want to -- but a broad overview would
5 be helpful within this context.

6 **MR. STEANE:** Bob Steane, for the record.

7 There is an incinerator at the Blind River
8 facility. In Mr. Astles' presentation he showed a picture
9 of the stack. What is involved in this project is adding
10 some pollution abatement equipment to that exhaust stream,
11 which is some filters, some scrubbers and that's
12 effectively it. So it's adding pollution abatement
13 equipment to the existing exhaust system of the
14 incinerator prior to going up the stack.

15 **MEMBER BARNES:** I'm just trying to find out
16 whether that was three-day piece of work or a two-month
17 piece of work.

18 **MR. STEANE:** Bob Steane, for the record.

19 We think it's about a three-month piece of
20 work to install the equipment, bring it on line, get it
21 commissioned, go through a commissioning plan; that's the
22 timeline we have on our -- we have all the equipment, we
23 have all the pieces ready to install in anticipation of
24 the approval, but that's our timing; it's two to three
25 months to put the equipment in.

1 **THE CHAIRPERSON:** Thank you very much.
2 Any further questions? Mr. Secretary?

3 **MR. LEBLANC:** Merçi.

4 This hearing is to be continued with Day-2
5 on December 13th, 2006 here in the CNSC offices. Please
6 note that the Commission will be taking the necessary
7 steps, on a best efforts basis, to broadcast the Day-2
8 proceedings via webcast so the community can view the
9 hearing on December 13th.

10 The public is invited to participate,
11 either by oral presentation or written submissions on
12 hearing Day-2. Persons who wish to intervene on that day
13 must file submissions by November 10th, 2006. The hearing
14 is now adjourned to December 13th, 2006.

15 **THE CHAIRPERSON:** Thank you very much.
16 This brings us to the close of the public hearings of the
17 Canadian Nuclear Safety Commission. I would like to thank
18 all of you for your attendance today and we will start the
19 proceedings at eleven o'clock -- that is the Commission
20 meeting will start at eleven. Thank you very much.

21 **MR. GRANDEY:** Madame Commissioner, we
22 thank you and the rest of the Commission and the Staff as
23 well for their attention to this matter. Thank you.

24

25 --- Upon recessing at 10:36 p.m.