



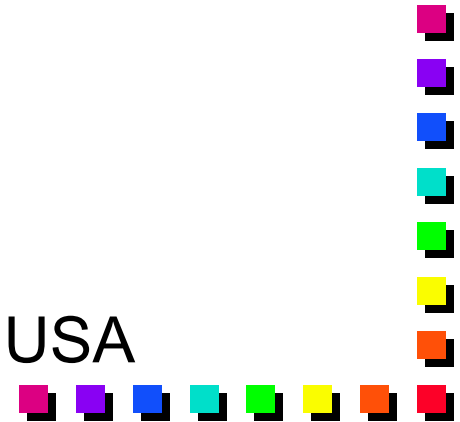
Avoiding Co-Product Allocation in the Metals Sector

Bo P. Weidema

2.-0 LCA Consultants, Denmark

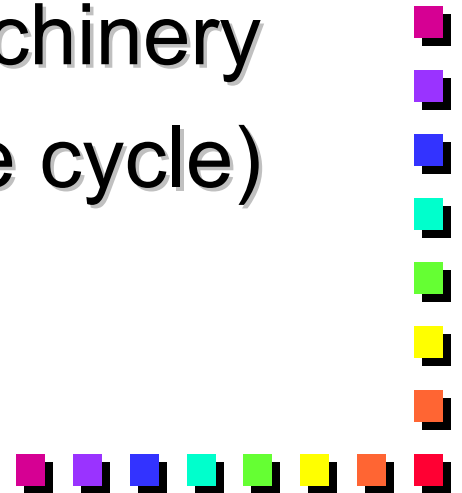
Gregory A. Norris

Sylvatica/Harvard/UNH/2.-0/Athena, USA



Co-Production in Metals Life Cycles

- Joint production of different metals from same ore
- Joint or combined production of several alloys, semi-manufactured products from same metal base and machinery
- Recycling (“co-product” of a life cycle)



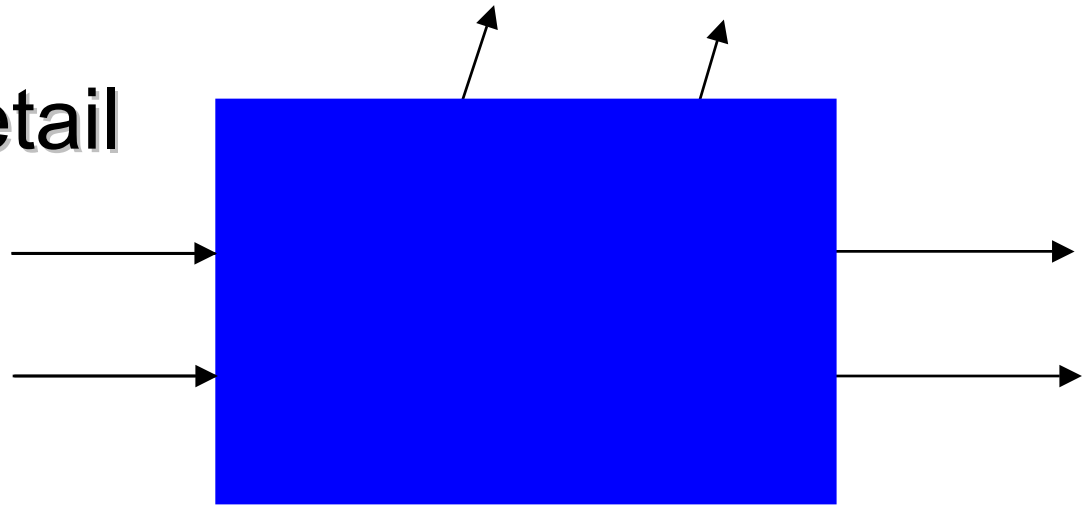
ISO 14041 Allocation Hierarchy

- 1. Avoid allocation
 - 1a. Finer detail
 - 1b. Expand system
- 2. Causally model
- 3. *Allocate*
(Apportion based on a selected key)

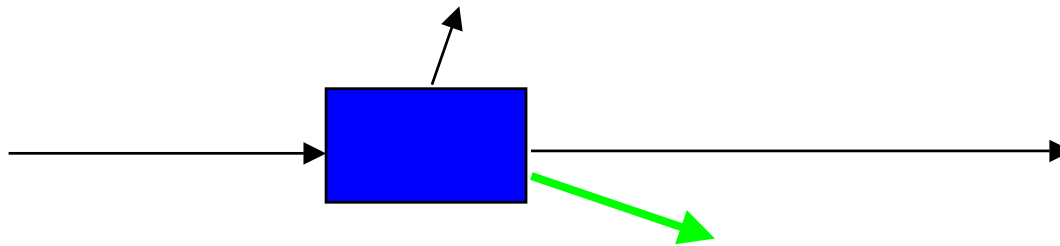


Step 1: avoid allocation

- Greater detail

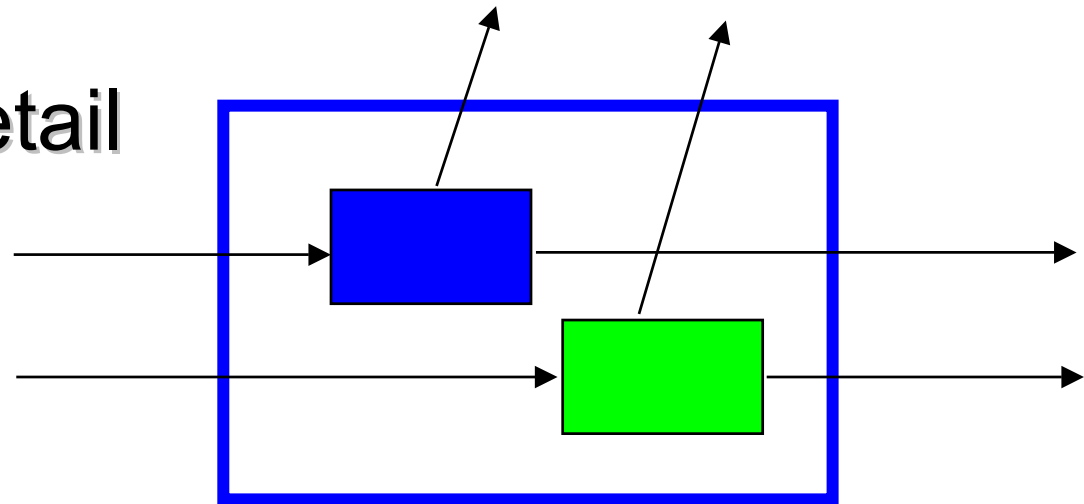


- System expansion – avoided products

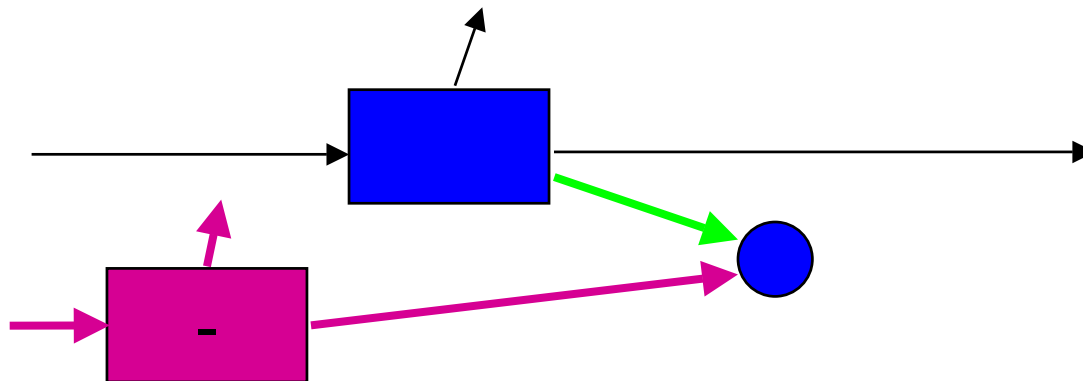


Step 1: avoid allocation

- Greater detail

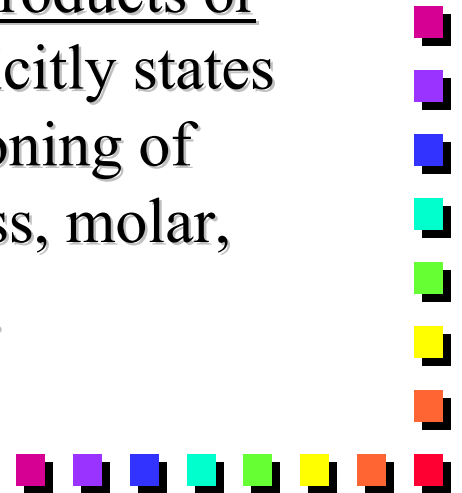


- System expansion – avoided products



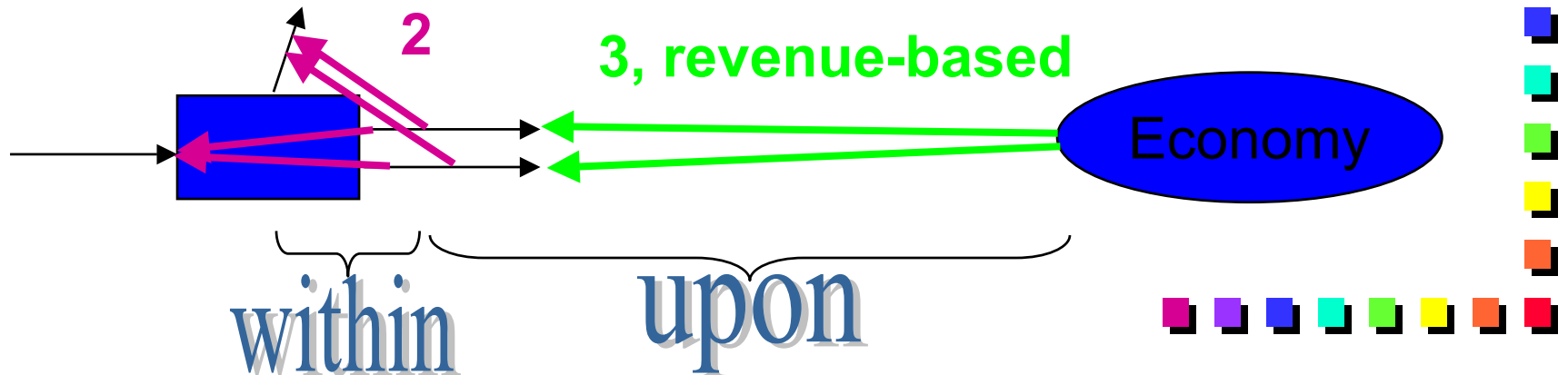
Step 2: Causal Model of Δ exchanges = f(Δ output)

- Study the system to determine how the burdens (that is, the process inputs and releases) causally depend upon the co-product amounts.
- The resulting Step 2 allocation basis *must* (“shall”) reflect the “underlying physical relationships” ... how exchanges “are changed by quantitative changes in the products or functions delivered by the system.” ISO explicitly states that step 2 is *not* the same as *a priori* apportioning of burdens to co-products according to their mass, molar, energy shares or any other such apportioning.



Step 3: Allocate, apportion

- Find some *basis* on which to allocate or apportion burdens: the allocation “key”
- Economic value attractive since co-product economic values can be seen to reflect shares of causal influence of the economy upon the process outputs: $(p, o) = f(\text{econ})$



Getting Our Bearings on Allocation (or any LCA modeling issue)

- How do we know a “good” or “bad” allocation method when we see it?
 - Balance of practicality and realism
 - Realism?
 - Actual consequences, response of system
- Why do we use LCAs?
 - To support decisions to benefit the environment
 - To compare products based on accounting rules



■ Consequential LCI, LCA

- How will system respond to a decision, a selection among options?
- Basis for evaluation and selection among competing models, modeling methods:
 - Realism
 - Practicality

■ Attributional LCI, LCA

- How do different product life cycles compare if I use certain rule(s) for assigning portions of system's total burdens among products?
- Basis for evaluating and selecting among methods
 - Consistency
 - Practicality / data availability
 - → 1/n? Alphabetical order?
 - No! Those are arbitrary! Or not realistic! --But then...



In practice, we seek *consequentially inspired* models to the extent they are:

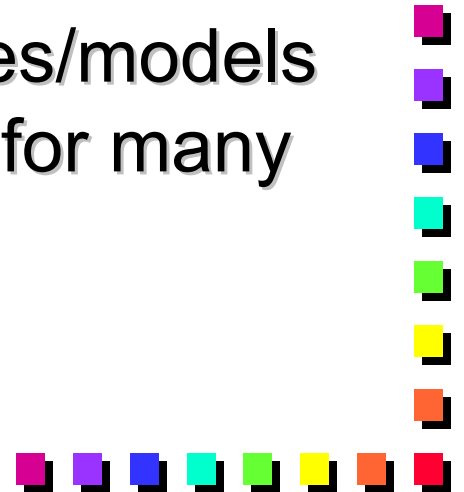
- **Practical**

- Data available
- Affordable ← manageable complexity

- **Database-able**

- We are able to develop databases/models whose processes are **re-usable** for many analyses / decisions

Map analogy



ISO 14041 Allocation Hierarchy

- 1. Avoid allocation
 - 1a. Finer detail
 - 1b. Expand system
- 2. Causally model
- 3. *Allocate*
(Apportion based on a selected key)



Responses to Δ Demand

- Economic models:
 - Δ demand \rightarrow Δ price \rightarrow Δ output
- Simplification
 - Δ demand \rightarrow Δ output
 - Processes are price-takers

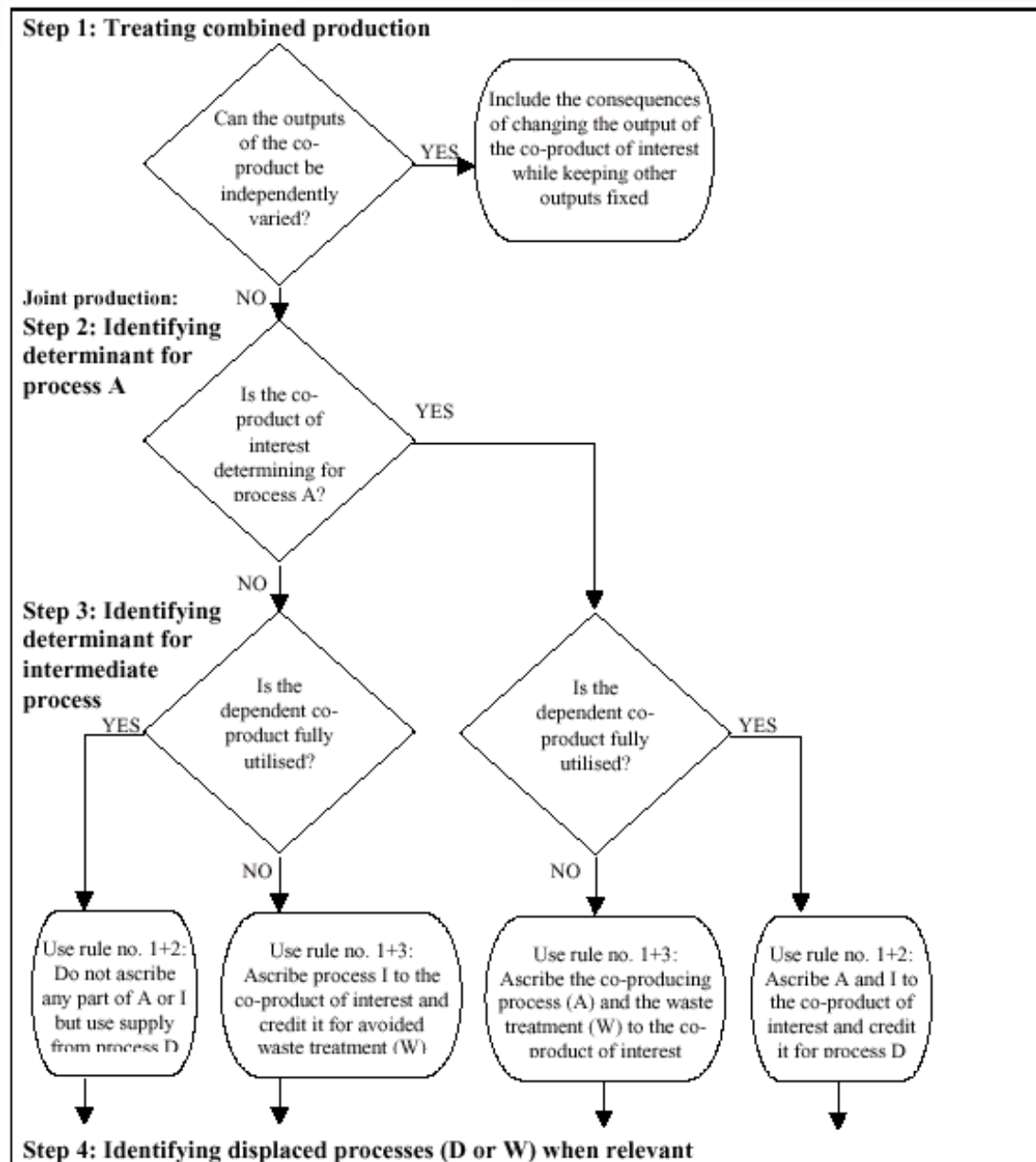


Co-product response: 2 classes

- Combined production
 - Ratios among outputs can be independently varied
 - → ISO Step 2
- Joint production
 - Ratios are fixed
 - Determining product
 - Dependent product(s)
- Reality is often:
 - Joint production at establishment level (e.g., mine)
 - Combined production at industry level



Decision Tree for Co-Product Modeling



Market Data Needed

- Identifying determining product
 - Marginal revenues
 - Market trends
- Utilization of dependent co-products
 - Full or not



System Expansion Concepts

