

# Barite and Witherite

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**M**ineralogically, barite (barium sulphate,  $\text{BaSO}_4$ ) resembles celestite (strontium sulphate mineral,  $\text{SrSO}_4$ ), not only in crystal habit, hardness and colour, but also chemically to some degree. Barium can substitute for strontium since the atoms have a similar ionic radius. Barite is also referred to as barytes or baryte.

The only other commercially available barium mineral is witherite (barium carbonate,  $\text{BaCO}_3$ ). Witherite is a rare mineral, primarily since it easily alters to barite. It alters when sulphuric acid from sulphide minerals dissolves the witherite and the sulphur combines with the barium and forms barite. However, in some localities, such as Illinois in the United States, it occurs in relative abundance as new specimens are formed from calcite that lose calcium to barium, thus forming witherite.

Barite is most commonly coarse grained; it also occurs as platy crystals or fine-grained compact masses that may be white, light yellow, light grey, brown, pink or blue. When pure, barite contains up to 58.8% barium, the balance being mainly sulphate, or carbonate. A commercially important characteristic of barite is its specific gravity of  $4.5 \text{ g/cm}^3$ . Although heavy, it is soft with a hardness of 2.5 to 3.5 on the Mohs scale (i.e., a fingernail cannot scratch it, a copper penny may or may not, but a knife blade will). Some barite deposits may be classified as hard or soft depending on the ease with which the mineral may be ground. Although barite contains a heavy metal (barium), it is not a toxic chemical since it is relatively insoluble in water and acid, and therefore can be used as a chemically inert material.

Inclusions of other minerals may reduce the specific gravity of barite, but a high density, chemical inertness and widespread occurrences are the properties that are valued for barite's most important application as a weighting agent in drilling fluids. Colour and chemical purity are

important properties when considering the suitability of barite for small non-drilling higher-value applications such as fillers in marine and industrial paints, in brake lining/friction materials, and in plastics. It is also important in the manufacture of paper, glass and rubber, and is used in radiology for X-rays of the digestive system.

## **BARITE DEPOSITS IN CANADA**

Barite deposits have been found in all provinces except Alberta, Saskatchewan and Prince Edward Island. More than 150 deposits have been identified in Canada and many of these are small and of limited commercial interest; however, some have been developed as producing mines.

Barite deposits can be classified into three groups: vein, replacement and residual. There are no known residual deposits in Canada. Residual deposits are formed by the weathering of barite-bearing rocks and consist of barite fragments in a layer of soil or clay. The barite is derived from vein or replacement bodies in soft sedimentary host rocks. Barite fragments from sand size to boulder size are usually concentrated in a zone overlying the source of barite.

Most of the known Canadian barite occurrences are of the vein type. The vein deposits in the Atlantic provinces contain barite that is mostly coarse grained with a platy texture. The barite-fluorite veins that comprise the Lake Ainslie system (Nova Scotia) are developed along strong fault cavities and subsidiary tension fractures. The majority of the veins are concentrated in three specific areas east of Lake Ainslie. The barite vein deposits of Ontario are compact, coarsely granular and massive. Barite from the Kootenay district of British Columbia varies from friable and finely granular to compact and platy, to fine grained and compact. Most domestic production has come from replacement deposits, which are similar in many respects to vein deposits but which replace in whole or in part certain beds of sedimentary formation. Limestone is often the host rock and these deposits are usually more extensive than vein types, although the  $\text{BaSO}_4$  content may not be as uniform or as high. There are four main replacement orebodies in Canada: the Walton orebody in Nova Scotia, the

Giant Mascot and Mineral King orebodies in British Columbia, and the Buchans orebody in Newfoundland and Labrador.

With respect to witherite, there are not many localities for this mineral, but a small deposit exists at Thunder Bay, Ontario.

## CANADIAN SUPPLIERS

### Newfoundland and Labrador

Barite has been produced intermittently in this province, most recently by Phoenix Minerals in 1998-99 (from small open-pit operations at Collier Point, Trinity Bay, and by Pennecon Ltd.), who in 1999 produced 35 000 t of barite and celestite from a quarry at Boswarlos in the western part of the province. Barite production was mostly sold as a weighting agent for the drilling mud used in petroleum exploration.

In 2001, Buchans Barite Co. Ltd., a private company, was awarded a three-year contract to supply barite to M-I LLC for the offshore drilling market after the withdrawal of United Bolero Development Corp. Buchans Barite was hoping to restart the barite mill in Buchans using material recovered from the Buchans base-metal tailings pile in Red Indian Lake located in the central part of the province. The deposit contains 1.5 Mt of recoverable material grading 30% barite. The product was going to be shipped to a toll grinding facility in Musquodoboit, Nova Scotia (at the Mosher Limestone plant), where it was to be ground to M-I's specifications.

Atlantic Barite Ltd. is in the process of restarting a barite mill, also located in Buchans. The company was awarded a contract to supply 10 000-20 000 t/y of drilling-grade barite. The mill processes tailings from a former copper-lead-zinc operation.

### Nova Scotia

E-Z-EM Canada, Inc. (Nystone Division) is the only barite producer in Nova Scotia. Nystone has a barite-siderite deposit in early carboniferous sediments located 1.6 km northeast of Brookfield at Upper Brookfield, Colchester County. During 1997, the surface mine was dewatered and approximately 1497 t of ore were mined from the pit that was crushed and screened. All of the material that had previously been mined and stockpiled at the mine was trucked to the company's plant at Debert. The mill circuit at the plant consists of gravity separation, magnetic separation, acid leaching, and ultra-fine grinding in a paddle mill to produce USP pharmaceutical-grade barium sulphate with a minimum purity of 97.7% that sells for over \$1200/t. During 2002, there was no production from the surface mine; however, 2369 t were processed at the company's plant. This product was shipped to the parent com-

pany, E-Z-EM, Inc., in Westbury, New York, until 2004, where it was prepared and packaged into barium kits that were sold to hospitals and medical clinics. Therapex in Montréal, Quebec, now replaces the Westbury plant for the global market. Nystone production is currently ongoing, although less than previous years, since formulations for medical barium kits require a lot less barium.

Lynx Minerals Corp. of Trenton had acquired the mineral rights and purchased the surface rights for the Lake Ainslie barite-fluorite deposit (on Cape Breton Island) from Conwest Exploration Company Ltd. In 1998, Lynx produced and sold 5000 t (reserves of 200 000 t) of mud-grade barite and sold this production in 1999 for the offshore drilling market before suspending operations. In 2002, Atlantic Industrial Minerals Inc. (AIM) of Halifax had entered into a memorandum of understanding to acquire the assets of Lynx but, in 2004, AIM decided not to proceed with its previously announced purchase of Lynx Minerals Inc.

### Quebec

Although not a producing barite mine, Therapex (Division and Trademark of E-Z-EM Canada Inc., a global leader in the manufacture of barium products) is a provider of turnkey outsourced drug development and manufacturing services that produces high-purity barite for pharmaceutical use (main medical use is barium meals for X-rays of the intestinal tract); the company obtains its natural barite from Nystone, Nova Scotia, and also precipitated barite from Germany. Supply negotiations are in process with a third potential source in the United States. In 2004, E-Z-EM, Inc. closed its Westbury, New York, operations where it prepared and packaged barium kits sold to hospitals and medical clinics around the world and transferred all of its activity to Therapex in Montréal.

### Ontario

Extender Minerals of Canada produces approximately 12 000 t of barite annually from the North Williams underground mine (brown barite vein deposit-type) located in Shining Tree and from processing operations close to Matchewan near Kirkland Lake. The company produces barite powder and aggregate (grades 93-97%) for the friction, plastic, rubber, paint, adhesives, casting and other specialized industries.

Cimbar Performance Minerals of Cartersville, Georgia, has acquired the barite business of Dynatec Corporation of Richmond Hill, Ontario. The deal includes the customer list and the Sparwite trade names, but no physical assets. Both companies process barite imported from China. Dynatec will continue to process talc and dolomite at Marmora, Ontario. The Richmond Hill facility now produces all of its high-end barite (barium sulphate) filler products for the high-end manufacturing industries in the United States and South America that were previously

produced by Mountain Minerals Division (i.e., paints and plastics grades).

## Alberta

Heemskirk Canada Ltd. of Calgary (previously Dynatec's western Canadian industrial minerals assets) operates a barite processing plant at Lethbridge. The product is used mainly in drilling muds. All of the barite comes from the U.S. state of Nevada. The company has announced plans to expand capacity at its processing plant in Lethbridge where an added mill will process primary barite to meet the accumulated demand from western Canada's oil and gas industry.

## British Columbia

Dynatec Corporation operated an underground barite mine in Parson that closed in 1999. The ore from the mine was shipped to the processing plant at Lethbridge, Alberta. The product was used mainly in drilling muds, but also in paints and plastics.

Fireside Minerals Inc. of Red Deer, Alberta, operates a high-grade white barite mine near the Yukon border in a poorly exposed area in the Liard Plain and a processing plant at Watson Lake (125 km west of the mine), located in the Yukon. In 2001, Fireside mined 18 000 t of barite from the Bear vein at the Fireside mine; 15 000 t was also mined from the West Bear pit. The barite produced is suitable for filler applications or for use in drilling mud. The Fireside mine used jigs to recover 10 000 t of barite for the northwestern B.C. and Alberta oil and gas drilling industry. In 2002, Fireside shipped only 1500 t. In recent years, production has been intermittent.

## MINING AND PROCESSING

Commercial barite is mined from surface or near-surface deposits by open-pit or underground mining methods. The broken ore is trucked to the processing plant where it may be washed by log washer or trommel screen to remove adhering clay and low-grade fines before reduction by jaw or impact crusher to 25 cm or finer for further processing. The degree of further processing and concentration depends on the grade of ore, identified end use, and liberation size (i.e., the size at which the barite is essentially free of contaminating impurities). If further size reduction is required, this can be accomplished by jaw, impact, cone or roll crushers.

The concentrated barite may be ground to final size specifications by roller mill, paddle mill or other suitable unit. A 45-micron product is normally specified for drill-mud barite; however, a much finer product may be required for other applications, such as chemical and pharmaceutical preparations.

## CANADIAN SHIPMENTS, CONSUMPTION AND TRADE

Preliminary data (Table 1) reported by Canadian producers for 2005 indicate shipments were valued at \$4.4 million, almost a \$0.5 million decrease from the revised 2004 value of \$4.5 million, for a quantity of 23 179 t (an increase of 2578 t from 2004). Table 3 demonstrates that shipments from 1998 have declined dramatically (from 86 159 t in 1998 to 20 992 t in 2000) and stabilized in the 20 000-t range. The U.S. Geological Survey's 2003 review on barite shows that Canada's rank fell to 22nd place in 2004 with 21 000 t, compared to its previous 8th place ranking in 1999 in terms of barite production. Global production (Table 4) for 2004 was estimated at over 7.2 Mt, led by China with 3.9 Mt followed by India with 723 000 t and the United States with 532 000 t.

Preliminary imports (Tables 1 and 3 "HS 2511.10 - natural barium sulphate - barite only") were valued at \$12.3 million for 2005, an increase of almost \$4.7 million from 2004, with an increase in quantity of imports from 82 888 t in 2004 to 115 968 t in 2005. The bulk of imports was supplied by the United States with 83 639 t (72.1%) valued at \$8.8 million (71.9%). As can be seen in the statistical tables, imports of barite increased dramatically (827.3%) during the 1998-2005 period (i.e., from 12 506 t to 115 968 t).

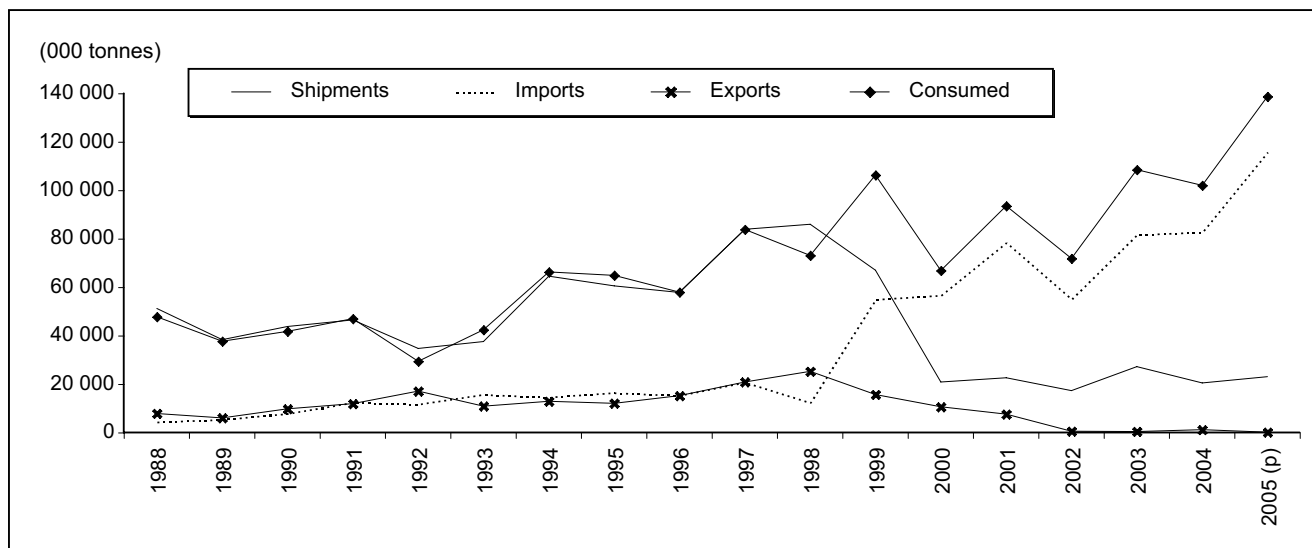
Preliminary imports (Tables 1 and 3 "HS 2511.20 - natural barium carbonate - witherite only") were valued at \$1.9 million for 2005, an increase of almost \$1.1 million from 2004; the quantity imported also increased from 1821 t in 2004 to 4129 t in 2005.

As for the balance of imports (barium/strontium compounds), quantities increased to 23 605 t in 2005 from 19 465 t in 2004, with values of \$14.8 million and \$13.5 million, respectively.

Preliminary exports (Tables 1 and 3 "HS 2511.10 - natural barium sulphate - barite only") were valued at almost \$126 000 for 2005, a major decrease of almost \$1.0 million from the revised 2004 value of \$1.2 million; the quantity exported also decreased from 1310 t in 2004 to 281 t in 2005. The bulk of exports was delivered to the United States, amounting to 106 t (37.7%) valued at almost \$46 000 (36.5%). As can be seen in Table 3, exports of barite have decreased continuously since the 1998 peak of 25 395 t to the low of 572 t in 2003, to rebound slightly in the preliminary reported figures of 1310 t for 2004 and then declined again in 2005 to 281 t.

Canada has no production of natural barium carbonate (witherite); therefore, it does not export any. Nevertheless, the balance of export (barium/strontium compounds) quantities decreased to 203 t for 2004 from 1287 t in 2003, with values of \$2.2 million and almost \$1.3 million, respectively.

**Figure 1**  
**Barite Statistics and Trends, 1988-2005**



Source: Natural Resources Canada.  
(p) Preliminary.

The apparent use of barite and witherite in Canada (Table 3) has increased from 102 179 t in 2004 to 138 866 t in 2005 (a 35.9% increase), a change in direction from the 108 650 t in 2003. However, the reported use (Table 2) of both barite and witherite by industry sector differs in this trend, since an increase in consumption from 28 820 t in 2003 to 55 531 t in 2004 is reported via the voluntary yearly survey conducted by Natural Resources Canada.

## PRODUCTION AND MARKET CONSIDERATIONS

Barite originates in many countries. Various grades of barite are suitable for use in chemical markets, pigment applications, industrial fillers, and drilling muds. The economics of drilling barite's low delivered cost rule out many of the world's known deposits.

There is a direct relationship between barite demand and oil/gas exploration and production drilling activity, which in turn depends on the present and projected price of oil and, to a lesser extent, on demand for gas. Reports of world drill rig counts are the main criteria for evaluating the potential demand for barite. Drilling activity is highly volatile.

Most barite is ground to a small uniform size before it is used as a filler, extender or additive in industrial products,

or as a weighting agent in petroleum well-drilling mud based on specifications set by the American Petroleum Institute (API).

## PRICES

Oil and gas price levels are linked to factors like the state of the world economy, international politics, and changes in technology related to fuel burning.

According to *Industrial Minerals*, mid-year international barite prices were as follows: paint grade micronized, ex-works USA, min. 95%, US\$275-\$325/t; and drilling grade API, lump, c.i.f. U.S. Gulf Coast, US\$64-\$69/t.

## MAJOR USES AND SPECIFICATIONS

Barite is used for both its physical attributes, such as relatively high specific gravity and/or chemical inertness (drilling mud additive, construction, functional filler), and for its chemical properties (source of BaO and chemical feedstock).

The principal worldwide uses of barite in 2004 (source: *Industrial Minerals*' "World Metals & Minerals Review 2005") are estimated as 88% as an additive in drilling fluids; 6% for chemicals, fillers, extenders and aggregates; and 6% for ceramic and glass.

## OUTLOOK

North America's energy demand has been driving up demand for drilling-grade barite as oil and gas exploration has increased. Drilling for oil and gas both onshore and offshore is booming.

With China being the principal source of barite for U.S. drillers, demand for barite from China is so great that lower-grade reserves are being mined. While there is a large number of small Chinese mining companies, only a few key traders and direct exporters supply the main consumers in Europe and North America. Chinese production (source: February 2004 *Industrial Minerals* magazine) of drilling-grade barite is centred in Guangxi Province while much of the non-drilling-grade ore is mined in Guizhou in the Guiyang City area. Exports are still almost all lump barite with grinding conducted in the countries of consumption. The leading North American consumer of Chinese non-drilling barite is Cimbar Performance Minerals in the United States. In Canada, Dynatec imports lump barite for its Mineral Products Division from Guizhou. The best Chinese white barite is unequalled in terms of quality and available volume worldwide, so to fill any significant gap in the tonnages currently exported to Europe and North America would be a challenge.

Nevertheless, rising prices for Chinese drilling-grade barite as a result of high ocean freight rates, port congestion, hampered overland logistics, and the lowering of the value-added tax rebate on barite exports from China have made some North American suppliers competitive again in the drilling mud market.

Canada does not produce barite chemicals such as barium carbonate, barium oxide, barium chloride and barium nitrate. Specialized applications for barite offer little scope for significantly increased use. In these markets, barite tends to be chosen in preference to other minerals because it is cheap and readily available. The ability of barite to block X-rays (second only to lead) and the fact that it is the only X-ray-opaque material that is safe to use in the human body have led to the development of new applications.

*Notes: (1) For definitions and valuation of mineral production, shipments and trade, please refer to Chapter 65. (2) Information in this review was current as of June 30, 2006. (3) This and other reviews, including previous editions, are available on the Internet at [www.nrcan.gc.ca/mms/cmy/com\\_e.html](http://www.nrcan.gc.ca/mms/cmy/com_e.html).*

### NOTE TO READERS

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### TARIFFS

| Item No.   | Description  | Canada    |         |      | United States | EU                    | Japan     |
|------------|--|-----------|---------|------|---------------|-----------------------|-----------|
|            |  | MFN       | GPT     | USA  | Canada        | Conventional Rate (1) | WTO (2)   |
| 25.11      | Natural barium sulphate (barytes); natural barium carbonate (witherite), whether or not calcined, other than barium oxide of heading no. 28.16 |           |         |      |               |                       |           |
| 2511.10    | Natural barium sulphate (barytes)  | 4.5%      | Free    | Free | Free          | Free                  | Free      |
| 2511.20    | Natural barium carbonate (witherite)   | Free      | Free    | Free | Free          | Free                  | Free      |
| 2816.40    | Oxides, hydroxides and peroxides, of strontium or barium   | Free      | Free    | Free | Free          | 5.5%                  | 3.3%-3.9% |
| 2827.39.20 | Chlorides, chloride oxides and chloride hydroxides; bromides and bromide oxides; iodides and iodide oxide: other chlorides: other: of barium   | 4%        | Free    | Free | Free          | 5.5%                  | 3.3%-3.9% |
| 2833.27    | Sulphate; alums; peroxosulphates (persulphates): other sulphates: of barium  | Free      | Free    | Free | Free          | 5.5%                  | 3.9%      |
| 2834.29    | Nitrites; nitrates: nitrates: other  | Free-5.5% | Free-3% | Free | Free-5.5%     | 3%                    | Free-3.9% |
| 2836.60    | Carbonates; peroxocarbonates (percarbonates); commercial ammonium carbonate containing ammonium carbonate: barium carbonate                    | Free      | Free    | Free | Free          | 5.5%                  | 3.9%      |

Sources: Canadian *Customs Tariff*, effective January 2006, Canada Border Services Agency; *Harmonized Tariff Schedule of the United States*, 2006; *Official Journal of the European Union* (October 27, 2005 Edition); *Customs Tariff Schedules of Japan*, 2006.

(1) The customs duties applicable to imported goods originating in countries that are Contracting Parties to the General Agreement on Tariffs and Trade or with which the European Community has concluded agreements containing the most-favoured-nation tariff clause shall be the conventional duties shown in column 3 of the Schedule of Duties. (2) WTO rate is shown; lower tariff rates may apply circumstantially.

TABLE 1. CANADA, BARITE PRODUCTION AND TRADE, 2003-05

| Item No.                      | 2003   |         | 2004     |         | 2005 (p) |         |
|-------------------------------|--|---------|----------|---------|----------|---------|
|                               | (tonnes)   | (\$000) | (tonnes) | (\$000) | (tonnes) | (\$000) |
| <b>PRODUCTION (Shipments)</b> |  |         |          |         |          |         |
|                               | x  | 362     | x        | 755     | x        | 225     |
| Nova Scotia                   | x  | 3 000   | x        | 2 000   | x        | 2 000   |
| Ontario                       | x  | 1 770   | x        | 1 750   | x        | 2 200   |
| British Columbia              |  |         |          |         |          |         |
| Total                         | 27 369   | 5 132   | 20 601   | 4 505   | 23 179   | 4 425   |
| <b>EXPORTS</b>                |  |         |          |         |          |         |
| 2511.10                       | Natural barium sulphate (barytes)                    |         |          |         |          |         |
|                               | 406  | 508     | 920      | 959     | 106      | 46      |
| United States                 | 30   | 14      | 119      | 58      | 60       | 37      |
| Ecuador                       | 120  | 79      | 80       | 47      | 66       | 27      |
| Chile                         | -  | -       | 28       | 10      | 28       | 10      |
| Argentina                     | 10   | 4       | 6        | 2       | 12       | 3       |
| China                         | -  | -       | 4        | 1       | 9        | 3       |
| Brazil                        | 6  | 2       | -        | -       | -        | -       |
| United Kingdom                | -  | -       | 120      | 73      | -        | -       |
| Cuba                          | -  | -       | 33       | 14      | -        | -       |
| Russian Federation            |  |         |          |         |          |         |
| Total                         | 572  | 607     | 1 310    | 1 164   | 281      | 126     |
| 2816.40                       | Oxide, hydroxide and peroxide of strontium or barium |         |          |         |          |         |
|                               | ..   | 4       | -        | -       | ..       | 2       |
| Turkey                        | ..   | 2       | -        | -       | -        | -       |
| Czech Republic                | ..   | ..      | -        | -       | -        | -       |
| Latvia                        | ..   | 2       | -        | -       | -        | -       |
| South Africa                  |  |         |          |         |          |         |
| Total                         | ..   | 8       | -        | -       | ..       | 2       |
| 2827.39                       | Other chlorides: other                               |         |          |         |          |         |
|                               | -  | -       | ..       | 1 711   | ..       | 2 831   |
| Philippines                   | ..   | 68      | ..       | 23      | ..       | 731     |
| United States                 | -  | -       | ..       | 36      | ..       | 664     |
| Germany                       | ..   | 113     | ..       | 85      | ..       | 267     |
| Japan                         | -  | -       | -        | -       | ..       | 54      |
| China                         | -  | -       | ..       | 6       | ..       | 14      |
| Belgium                       | -  | -       | -        | -       | ..       | 7       |
| Taiwan                        | -  | -       | -        | -       | ..       | 6       |
| Venezuela                     | ..   | 3       | -        | -       | ..       | 5       |
| Israel                        | -  | -       | -        | -       | ..       | 5       |
| United Kingdom                | -  | -       | -        | -       | ..       | 4       |
| India                         | ..   | 1       | ..       | 1       | ..       | 1       |
| Mexico                        | -  | -       | -        | -       | ..       | 1       |
| Indonesia                     | -  | -       | ..       | ..      | ..       | ..      |
| Dominican Republic            | ..   | 22      | -        | -       | -        | -       |
| Cuba                          | ..   | 10      | ..       | 9       | -        | -       |
| France                        | ..   | 1       | -        | -       | -        | -       |
| South Korea                   | -  | -       | ..       | 3       | -        | -       |
| Malaysia                      | -  | -       | ..       | 136     | -        | -       |
| Norway                        | -  | -       | ..       | ..      | -        | -       |
| Suriname                      | -  | -       | ..       | ..      | -        | -       |
| United Arab Emirates          |  |         |          |         |          |         |
| Total                         | ..   | 218     | ..       | 2 010   | ..       | 4 590   |
| 2833.27                       | Other sulphates: of barium                           |         |          |         |          |         |
|                               | -  | -       | -        | -       | 17       | 11      |
| Switzerland                   | 2  | 1       | -        | -       | -        | -       |
| Brazil                        |  |         |          |         |          |         |
| Total                         | 2  | 1       | -        | -       | 17       | 11      |
| 2834.29                       | Nitrates: other                                      |         |          |         |          |         |
|                               | -  | -       | -        | -       | 154      | 283     |
| Kuwait                        | 693  | 1 060   | 198      | 224     | 125      | 142     |
| United States                 | ..   | ..      | ..       | 1       | ..       | 1       |
| Mexico                        | -  | -       | -        | -       | ..       | ..      |
| Taiwan                        | ..   | ..      | -        | -       | -        | -       |
| Saint Pierre and Miquelon     | -  | -       | 4        | 10      | -        | -       |
| Japan                         | -  | -       | 1        | 2       | -        | -       |
| Russia                        | -  | -       | ..       | ..      | -        | -       |
| Suriname                      |  |         |          |         |          |         |
| Total                         | 693  | 1 060   | 203      | 237     | 279      | 426     |
| 2836.60                       | Barium carbonate                                     |         |          |         |          |         |
|                               | ..   | ..      | -        | -       | -        | -       |
| Trinidad and Tobago           |  |         |          |         |          |         |
| Total exports                 | 1 267  | 1 894   | 1 513    | 3 411   | 577      | 5 155   |

TABLE 1 (cont'd)

| Item No.       |  | 2003     |         | 2004     |         | 2005 (p) |         |
|----------------|--|----------|---------|----------|---------|----------|---------|
|                |  | (tonnes) | (\$000) | (tonnes) | (\$000) | (tonnes) | (\$000) |
| <b>IMPORTS</b> |  |          |         |          |         |          |         |
| 2511.10        | Natural barium sulphate (barytes)  |          |         |          |         |          |         |
|                | United States  | 38 858   | 4 772   | 63 508   | 6 211   | 83 639   | 8 867   |
|                | China  | 31 885   | 2 513   | 18 575   | 1 242   | 32 066   | 3 368   |
|                | Netherlands  | 607      | 173     | 670      | 169     | 262      | 105     |
|                | Algeria  | —        | —       | 2        | ...     | 1        | ...     |
|                | Germany  | 2        | 1       | —        | —       | —        | —       |
|                | Morocco  | 10 500   | 947     | —        | —       | —        | —       |
|                | Austria  | —        | —       | 133      | 10      | —        | —       |
|                | South Africa   | —        | —       | ..       | ...     | —        | —       |
|                | Total  | 81 852   | 8 406   | 82 888   | 7 632   | 115 968  | 12 340  |
| 2511.20        | Natural barium carbonate (witherite)   |          |         |          |         |          |         |
|                | Morocco  | 3 361    | 1 498   | 1 819    | 818     | 3 918    | 1 806   |
|                | Brazil   | —        | —       | —        | —       | 107      | 48      |
|                | India  | —        | —       | —        | —       | 104      | 47      |
|                | China  | 25       | 12      | —        | —       | ...      | ...     |
|                | Hong Kong  | —        | —       | ...      | ...     | ...      | ...     |
|                | Italy  | —        | —       | —        | —       | ...      | ...     |
|                | Taiwan   | —        | —       | —        | —       | ...      | ...     |
|                | Germany  | 10       | 5       | —        | —       | —        | —       |
|                | United States  | 1        | ...     | 2        | 1       | —        | —       |
|                | Total  | 3 397    | 1 515   | 1 821    | 819     | 4 129    | 1 901   |
| 2816.40        | Oxide, hydroxide and peroxide of strontium or barium                         |          |         |          |         |          |         |
|                | Germany  | 75       | 76      | 296      | 287     | 284      | 280     |
|                | Italy  | 307      | 180     | 184      | 131     | 247      | 168     |
|                | United States  | 440      | 331     | 148      | 84      | 143      | 96      |
|                | China  | 536      | 319     | 40       | 36      | 83       | 60      |
|                | Japan  | ...      | ...     | 4        | 3       | 19       | 16      |
|                | Denmark  | —        | —       | —        | —       | ...      | ...     |
|                | India  | ...      | ...     | ...      | ...     | —        | —       |
|                | Belgium  | —        | —       | ...      | ...     | —        | —       |
|                | Total  | 1 358    | 906     | 672      | 541     | 776      | 620     |
| 2827.39.20.10  | Barium chloride, to reduce level of radium in liquid from uranium production |          |         |          |         |          |         |
|                | Mexico   | ...      | ...     | ...      | ...     | ...      | ...     |
|                | United States  | 2        | 1       | ...      | ...     | ...      | ...     |
|                | China  | 55       | 34      | —        | —       | —        | —       |
|                | Germany  | 1        | ...     | —        | —       | —        | —       |
|                | Japan  | 1        | 1       | —        | —       | —        | —       |
|                | India  | —        | —       | ...      | ...     | —        | —       |
|                | Total  | 59       | 36      | ...      | ...     | ...      | ...     |
| 2827.39.20.90  | Other barium chlorides   |          |         |          |         |          |         |
|                | China  | 291      | 272     | 218      | 303     | 827      | 408     |
|                | United States  | 115      | 162     | 90       | 158     | 109      | 149     |
|                | Japan  | 1        | 8       | 1        | 3       | 1        | 5       |
|                | Germany  | 1        | 5       | 1        | 4       | 1        | 4       |
|                | India  | ...      | ...     | 2        | 9       | ...      | 1       |
|                | Denmark  | —        | —       | —        | —       | ...      | 1       |
|                | Mexico   | ...      | ...     | ...      | ...     | ...      | ...     |
|                | Austria  | 5        | 22      | —        | —       | —        | —       |
|                | Canada   | —        | —       | 2        | 8       | —        | —       |
|                | Sweden   | —        | —       | ...      | ...     | —        | —       |
|                | Total  | 413      | 469     | 314      | 485     | 938      | 568     |
| 2833.27        | Other sulphates: of barium   |          |         |          |         |          |         |
|                | Germany  | 2 606    | 2 011   | 2 508    | 2 498   | 3 538    | 3 712   |
|                | United States  | 260      | 247     | 622      | 480     | 169      | 159     |
|                | Italy  | 43       | 37      | 93       | 64      | 98       | 82      |
|                | Japan  | 58       | 56      | 44       | 44      | 41       | 44      |
|                | China  | ...      | ...     | —        | —       | 4        | 5       |
|                | Ireland  | 1        | 1       | —        | —       | 1        | 1       |
|                | Switzerland  | —        | —       | ...      | ...     | ...      | ...     |
|                | United Kingdom   | 6        | 7       | ...      | ...     | —        | —       |
|                | Total  | 2 974    | 2 359   | 3 267    | 3 086   | 3 851    | 4 003   |

TABLE 1 (cont'd)

| Item No.                | 2003                 |                | 2004          |                | 2005 (p)      |                |               |
|-------------------------|----------------------|----------------|---------------|----------------|---------------|----------------|---------------|
|                         | (tonnes)             | (\$000)        | (tonnes)      | (\$000)        | (tonnes)      | (\$000)        |               |
| <b>IMPORTS (cont'd)</b> |                      |                |               |                |               |                |               |
| 2834.29                 | Nitrates: other      |                |               |                |               |                |               |
|                         | United States        | 2 954          | 4 503         | 4 612          | 3 936         | 6 373          | 3 442         |
|                         | China                | 2 573          | 1 839         | 1 977          | 1 903         | 1 991          | 2 455         |
|                         | Norway               | 770            | 1 212         | 2 625          | 1 017         | 2 993          | 997           |
|                         | Chile                | 201            | 116           | 462            | 226           | 228            | 121           |
|                         | France               | 80             | 131           | 27             | 64            | 57             | 105           |
|                         | Mexico               | 5              | 103           | 5              | 90            | 4              | 101           |
|                         | Israel               | 395            | 254           | 227            | 110           | 128            | 55            |
|                         | Sweden               | —              | —             | 44             | 137           | 58             | 54            |
|                         | Japan                | 23             | 42            | 34             | 44            | 33             | 52            |
|                         | Netherlands          | 8              | 5             | 46             | 22            | 108            | 50            |
|                         | Poland               | 36             | 26            | 319            | 194           | 63             | 48            |
|                         | Germany              | 10             | 16            | 17             | 35            | 12             | 28            |
|                         | India                | 28             | 65            | 2              | 8             | 1              | 5             |
|                         | Brazil               | —              | —             | —              | —             | 1              | 4             |
|                         | United Kingdom       | 2              | 3             | 1              | 1             | ...            | 3             |
|                         | Switzerland          | 1              | 2             | 1              | 2             | ...            | 1             |
|                         | Indonesia            | —              | —             | —              | —             | 1              | 1             |
|                         | Hungary              | —              | —             | ...            | ...           | ...            | ...           |
|                         | Macedonia            | —              | —             | ...            | ...           | ...            | ...           |
|                         | Singapore            | —              | —             | —              | —             | ...            | ...           |
|                         | Italy                | 17             | 410           | —              | —             | —              | —             |
|                         | Portugal             | 21             | 33            | 10             | 17            | —              | —             |
|                         | South Africa         | 1              | 1             | —              | —             | —              | —             |
|                         | Turkey               | 3              | 7             | —              | —             | —              | —             |
|                         | Czech Republic       | 10             | 20            | —              | —             | —              | —             |
|                         | Azerbaijan           | —              | —             | ...            | ...           | —              | —             |
|                         | Belgium              | —              | —             | 19             | 18            | —              | —             |
|                         | Ireland              | ...            | 6             | —              | —             | —              | —             |
|                         | <b>Total</b>         | <b>7 138</b>   | <b>8 794</b>  | <b>10 428</b>  | <b>7 824</b>  | <b>12 051</b>  | <b>7 522</b>  |
| 2836.60                 | Barium carbonate     |                |               |                |               |                |               |
|                         | United States        | 1 975          | 842           | 1 762          | 822           | 2 244          | 1 057         |
|                         | China                | 2 898          | 779           | 2 958          | 736           | 3 694          | 1 027         |
|                         | Japan                | 1              | ...           | 12             | 6             | 31             | 15            |
|                         | India                | —              | —             | —              | —             | 20             | 14            |
|                         | Germany              | 67             | 32            | 41             | 16            | —              | —             |
|                         | Italy                | —              | —             | 3              | 1             | —              | —             |
|                         | <b>Total</b>         | <b>4 941</b>   | <b>1 653</b>  | <b>4 776</b>   | <b>1 581</b>  | <b>5 989</b>   | <b>2 113</b>  |
|                         | <b>Total imports</b> | <b>102 132</b> | <b>24 138</b> | <b>104 166</b> | <b>21 968</b> | <b>143 702</b> | <b>29 067</b> |

Sources: Natural Resources Canada; Statistics Canada.

— Nil; . . Not available; . . . Amount too small to be expressed; (p) Preliminary.

Note: Numbers may not add to totals due to rounding.

TABLE 2. CANADA, REPORTED USE OF BARITE, 1999-2004

| Reported Use (1)   | 1999          | 2000          | 2001          | 2002          | 2003          | 2004          |
|--------------------|---------------|---------------|---------------|---------------|---------------|---------------|
|                    | (tonnes)      |               |               |               |               |               |
| Well drilling      | x             | x             | x             | x             | x             | x             |
| Paint and varnish  | x             | x             | x             | x             | x             | x             |
| Other products (2) | 8 753         | 8 577         | 6 295         | 5 751         | 4 198         | 4 309         |
| <b>Total</b>       | <b>15 161</b> | <b>16 062</b> | <b>27 517</b> | <b>14 840</b> | <b>28 820</b> | <b>55 531</b> |

Source: Natural Resources Canada.

x Confidential.

(1) Available data reported by consumers. (2) "Other products" include plastics, bearings and brake linings, nonferrous smelting and refining, etc.

Note: Numbers may not add to totals due to rounding.



**TABLE 3. CANADA, BARITE AND WITHERITE, PRODUCTION, TRADE, AND APPARENT USE, 1988-2005**

| Year   | Production (1) | Imports (3) | Exports (3) | Apparent Use (2) |
|--|----------------|-------------|-------------|------------------|
| (tonnes)   |                |             |             |                  |
| (NACIS 2511.10 Natural barium sulphate "barytes" only) |                |             |             |                  |
| 1988   | 51 450         | 4 529       | 8 022       | 47 957           |
| 1989   | 38 511         | 5 539       | 6 214       | 37 836           |
| 1990   | 43 906         | 7 966       | 9 928       | 41 944           |
| 1991   | 46 614         | 12 572      | 12 052      | 47 134           |
| 1992   | 34 870         | 11 905      | 17 221      | 29 554           |
| 1993   | 37 712         | 15 920      | 11 065      | 42 567           |
| 1994   | 64 701         | 14 776      | 13 054      | 66 423           |
| 1995   | 60 662         | 16 616      | 12 229      | 65 049           |
| 1996   | 57 967         | 15 472      | 15 352      | 58 087           |
| 1997   | 84 091         | 20 958      | 21 038      | 84 011           |
| 1998   | 86 159         | 12 506      | 25 395      | 73 270           |
| 1999   | 67 161         | 55 149      | 15 838      | 106 472          |
| 2000   | 20 992         | 56 797      | 10 751      | 67 038           |
| 2001   | 22 780         | 78 639      | 7 727       | 93 692           |
| 2002   | 17 417         | 55 273      | 682         | 72 008           |
| 2003   | 27 369         | 81 853      | 572         | 108 650          |
| 2004   | 20 601         | 82 888      | 1 310       | 102 179          |
| 2005   | 23 179         | 115 968     | 281         | 138 866          |

Sources: Natural Resources Canada; Statistics Canada.

NACIS North American Industry Classification System.

(1) Mine shipments. (2) Production plus imports less exports. (3) Includes HS code 2511.10.

Note: Numbers may not add to totals due to rounding.

**TABLE 4. BARITE AND WITHERITE, WORLD PRODUCTION BY COUNTRY, 2003 AND 2004**

| Country                | 2003      | 2004      | Change | Global Rank |
|------------------------|-----------|-----------|--------|-------------|
| (tonnes)               |           |           |        |             |
| (%)                    |           |           |        |             |
| China                  | 3 500 000 | 3 900 000 | 11     | 1           |
| India                  | 675 000   | 723 000   | 7      | 2           |
| United States          | 468 000   | 532 000   | 14     | 3           |
| Morocco                | 356 394   | 357 000   | 0      | 4           |
| Mexico                 | 287 451   | 300 000   | 4      | 5           |
| Iran                   | 180 000   | 204 000   | 13     | 6           |
| Thailand               | 115 600   | 125 000   | 8      | 7           |
| Turkey                 | 119 648   | 120 000   | 0      | 8           |
| Germany                | 109 500   | 110 000   | 0      | 9           |
| Vietnam                | 81 456    | 101 040   | 24     | 10          |
| Bulgaria               | 95 000    | 95 000    | 0      | 11          |
| France                 | 81 000    | 82 000    | 1      | 12          |
| North Korea            | 70 000    | 70 000    | 0      | 13          |
| Russia                 | 60 000    | 60 000    | 0      | 14          |
| United Kingdom         | 59 000    | 60 000    | 2      | 15          |
| Brazil                 | 55 000    | 55 000    | 0      | 16          |
| Algeria                | 45 649    | 47 945    | 5      | 17          |
| Spain                  | 44 660    | 45 000    | 1      | 18          |
| Kazakhstan             | 40 000    | 40 000    | 0      | 19          |
| Italy                  | 25 000    | 25 000    | 0      | 20          |
| Pakistan               | 25 000    | 25 000    | 0      | 21          |
| Canada                 | 23 000    | 21 000    | -9     | 22          |
| Australia              | 20 000    | 20 000    | 0      | 23          |
| Laos                   | 18 070    | 18 000    | 0      | 24          |
| Georgia                | 15 000    | 15 000    | 0      | 25          |
| Slovakia               | 14 000    | 14 000    | 0      | 26          |
| Saudi Arabia           | 9 000     | 10 000    | 11     | 27          |
| Romania                | 2 000     | 8 000     | 300    | 28          |
| Nigeria                | 5 000     | 5 000     | 0      | 29          |
| Argentina              | 3 261     | 3 500     | 7      | 30          |
| Poland                 | 3 000     | 3 000     | 0      | 31          |
| Peru                   | 2 906     | 2 906     | 0      | 32          |
| Afghanistan            | 2 000     | 2 000     | 0      | 33          |
| Bolivia                | 1 851     | 2 000     | 8      | 34          |
| Bosnia and Herzegovina | 1 851     | 1 900     | 3      | 35          |
| Tunisia                | 3 000     | 1 800     | -40    | 36          |
| Burma                  | 2 000     | 1 000     | -50    | 37          |
| Greece                 | 800       | 800       | 0      | 38          |
| Colombia               | 600       | 600       | 0      | 39          |
| Egypt                  | 500       | 500       | 0      | 40          |
| Chili                  | 229       | 230       | 0      | 41          |
| Guatemala              | 100       | 100       | 0      | 42          |
| Others                 | 28474     | 31679     | 11     | n.a.        |
| Total                  | 6 650 000 | 7 240 000 | 9      |             |

Source: U.S. Geological Survey, 2004 Review on Barite, estimated production for 2004. n.a. Not applicable.