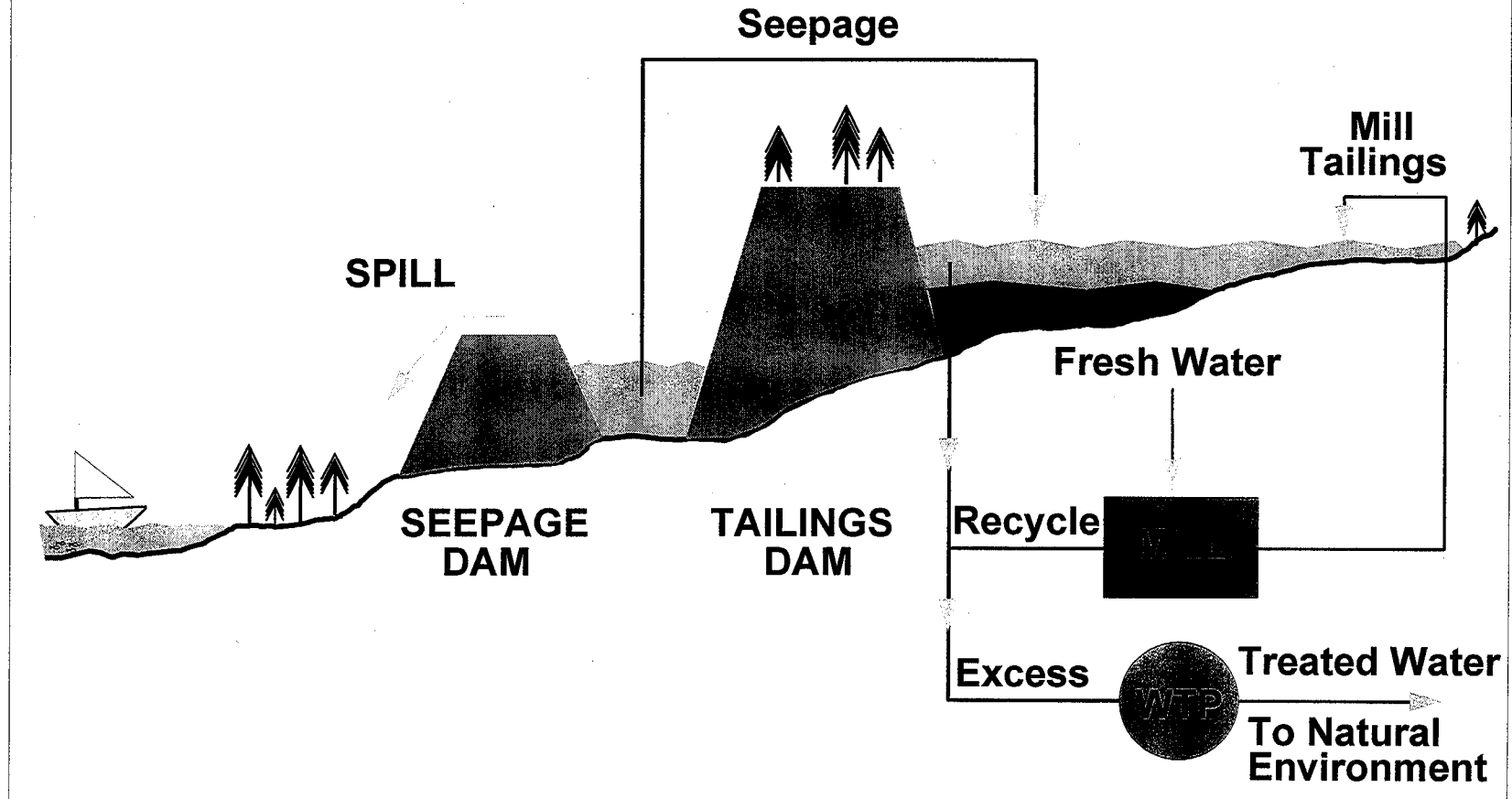


# **Copper Cliff Waste Water Treatment Plant**

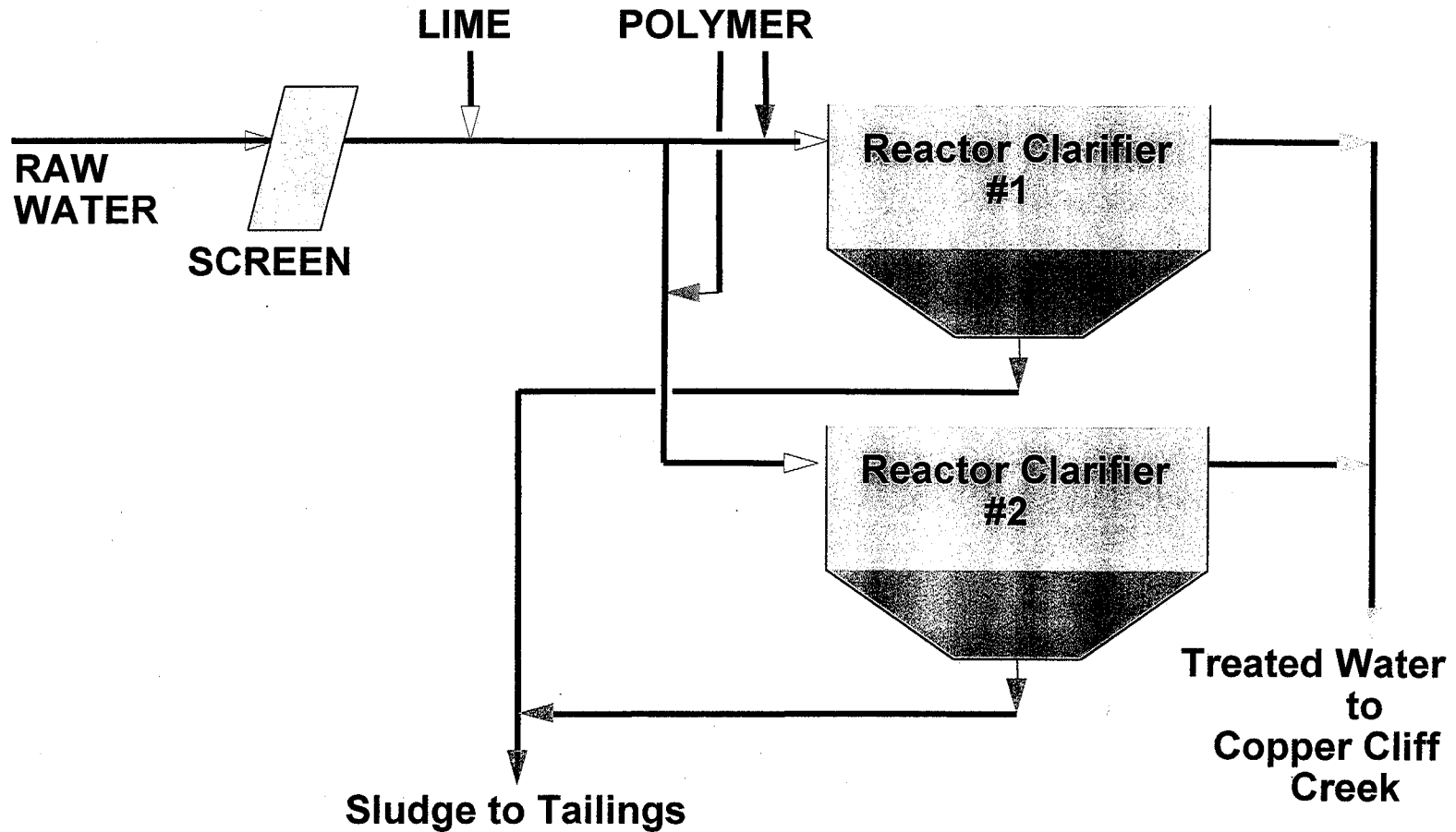
**INCO**

Glen Watson

# TAILINGS WATER MANAGEMENT



# COPPER CLIFF CREEK WASTEWATER TREATMENT PLANT



# Effluent Chemistry (typical values)

**IN**

**OUT**

pH	<b>4.5</b>		pH	<b>11.0</b>	
NH <sub>3</sub> N	<b>6.0</b>	mg/L	NH <sub>3</sub> N	<b>6.0</b>	mg/L
Ca <sup>2+</sup>	<b>100</b>	mg/L	Ca <sup>2+</sup>	<b>300</b>	mg/L
Na <sup>+</sup>	<b>100</b>	mg/L	Na <sup>+</sup>	<b>100</b>	mg/L
K <sup>+</sup>	<b>30</b>	mg/L	K <sup>+</sup>	<b>30</b>	mg/L
Mg <sup>2+</sup>	<b>80</b>	mg/L	Mg <sup>2+</sup>	<b>80</b>	mg/L
Cl <sup>-</sup>	<b>75</b>	mg/L	Cl <sup>-</sup>	<b>75</b>	mg/L
SO <sub>4</sub> <sup>2-</sup>	<b>1200</b>	mg/L	SO <sub>4</sub> <sup>2-</sup>	<b>1200</b>	mg/L
NO <sup>3-</sup>	<b>5.0</b>	mg/L	NO <sup>3-</sup>	<b>5.0</b>	mg/L

## **Effluent Chemistry (typical values)**

**IN**

**OUT**

(total metal concentrations in mg/L)

<b>Fe</b>	<b>30.0</b>	<b>Fe</b>	<b>0.30</b>
<b>Mn</b>	<b>1.0</b>	<b>Mn</b>	<b>0.02</b>
<b>Ni</b>	<b>10.0</b>	<b>Ni</b>	<b>0.25</b>
<b>Cu</b>	<b>1.2</b>	<b>Cu</b>	<b>0.05</b>
<b>Zn</b>	<b>0.10</b>	<b>Zn</b>	<b>0.01</b>
<b>Al</b>	<b>1.5</b>	<b>Al</b>	<b>0.15</b>
<b>Co</b>	<b>0.25</b>	<b>Co</b>	<b>0.01</b>

# Environmental Concerns

- pH of effluent > 9.5 (MISA limit)
- Effluent frequently toxic to Rainbow Trout and *Daphnia magna* (> 50% mortality)
- Toxicity Identification Evaluations (TIE) determined that toxicity was possibly due to high ammonia and/or high metal concentrations.

Ammonia toxicity in alkaline effluent:  
The influence of atmospheric carbon  
dioxide on pH and un-ionized ammonia.

S.J. Clark Laurentian University, Biology Dept.

J.R. Morris Laurentian University, Biology Dept.

C.E. Hunt Inco Ltd., Ont. Div., Copper Cliff

G.D. Watson Inco Ltd., Ont. Div., Copper Cliff

4 main studies initiated between 1993 and 1997 to investigate the cause of toxicity

- The first two studies completed by consultants/commercial laboratories.
  - Modified Phase I TIE and Phase I TIE
- Next two studies completed by an M.Sc. Student and University professor (L.U.).
  - pH adjustment and treatability investigations



## 1993 Modified Phase I TIE Study

### Conclusions

- Effluent was more toxic at high pH than at neutral pH and reduction in pH was accompanied by a decrease in toxicity;
- Effluent pH and total ammonia concentration was in the toxic threshold range for trout;
- Reduction in daphnid toxicity with pH 11 filtration and EDTA tests suggested that residual daphnid toxicity at pH 7 was mostly due to metals, however, specific metals not identified.

## 1995 Phase I TIE Study

### Conclusions

- Toxicity was reduced with lower pH and that the pH of the effluent and total ammonia concentration was in the toxic threshold range for trout;
- pH adjustment was the main factor in altering the effluent toxicity to rainbow trout;
- cationic metals were not a likely source of toxicity, but could not be ruled out as a possible secondary source of toxicity.

# Objectives

- 1) To determine toxicity to rainbow trout and *Daphnia magna* after using sulfuric acid to adjust the pH of alkaline effluents from the Copper Cliff Waste Water Treatment Plant (CCWWTP) to levels  $< 9.5$ .**
- 2) To confirm the primary role of carbon dioxide uptake in the reduction of alkaline effluent pH during bioassay tests.**

# Ammonia Toxicity and pH

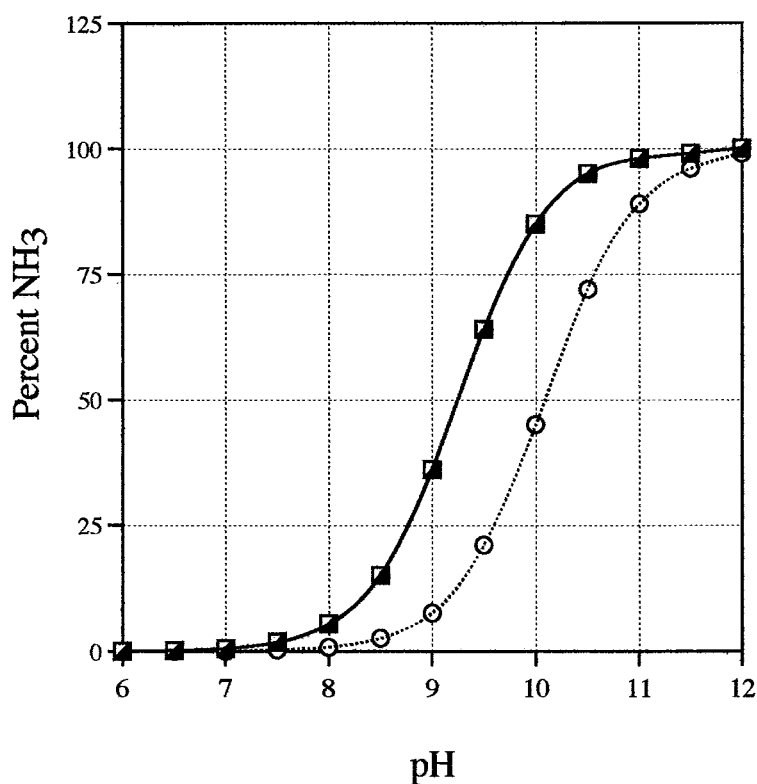


← increasing pH

← increasing temp.

■ 25°C

○ 0°C



Percent of non-ionized ammonia (NH<sub>3</sub>) present in aqueous solutions at temperatures of 25 and 0°C.

# Cause of pH decline

## Oxidation of thiosalts via *Thiobacillus* sp.?

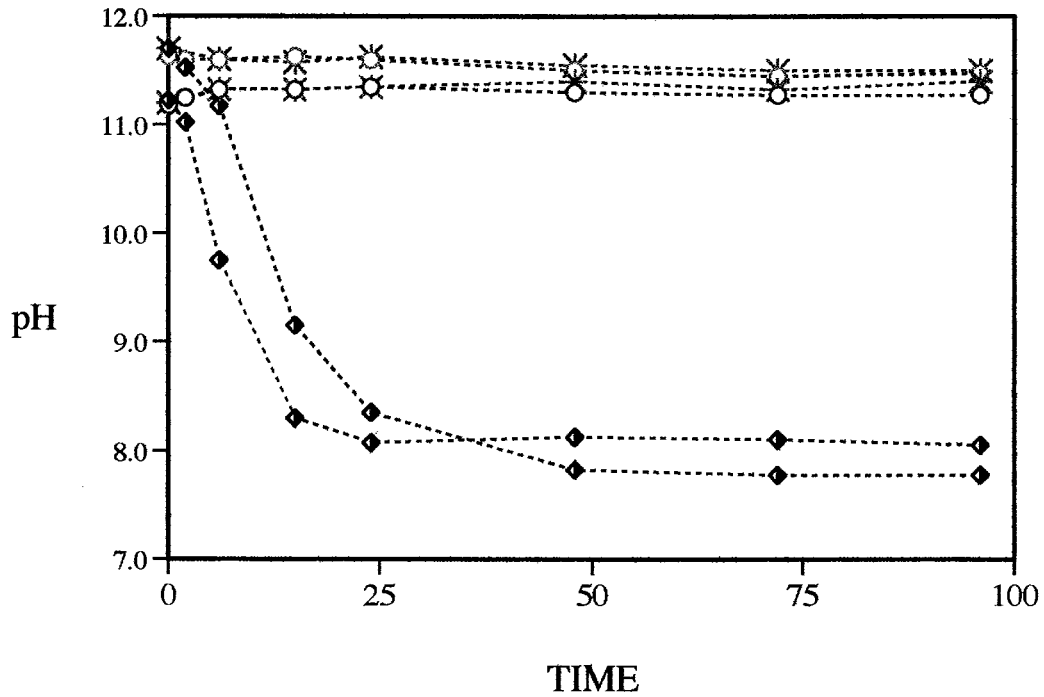
- pH 2-8 and temperature range 20-43 °C required for optimal growth.

## CO<sub>2</sub> imbalance in effluent?



- base thus begins to be neutralized.

### COLD CHAMBER



---◆--- AIR Trials 10 & 11    ---\*--- SEALED Trials 10&11    ---○--- NO CO<sub>2</sub> Trials 10&11

Observations of pH recorded over 96 h for trials 10 and 11 for manipulations of aeration, sealed, and CO<sub>2</sub> absent samples. Observations of pH for each trial time interval were based on means (n=4). Standard error for means were <0.16.







**pH Declines and Mortality:  
Considerations for assessing pH and ammonia related  
toxicity**

- **Total ammonia, temperature, and pH variables required for the calculation of non-ionized ammonia (Emerson *et al.* 1975).**
- **Total ammonia values were utilized for each trial prior to toxicity testing.**
- **Temperature was constant for bioassay tests (15°C trout ; 20°C *Daphnia*)**

## **pH ?**

- **Mortalities were determined to be within 15 hours for trout. ( observed within 2 hours in some instances)**
- **Mortalities were determined only upon completion of *Daphnia* tests (48 h). Indications of stress (immobility) were observed early into testing < 24h.**
- **Consequently, pH measured at t=0h for trout and t=0h and 48h for *Daphnia* was used to assess pH and ammonia toxicity.**

## **Assessment Problems**

- **Lack of replication in previous studies**
- **Inconsistencies in toxicity results in identical effluent samples**
- **The recurrence of spontaneous decline of pH in effluent samples**

# Observations

- Alkaline non pH adjusted effluents were highly toxic to both rainbow trout and *D. magna*.  
(Failure criterion for static acute tests > **50%** mortality )
- Test failures were eliminated from every level of pH adjustment. (ie. **pH 9.3- 7.6**)  
( mortality rates were generally  $\leq$  **10%** )
- Mortality rates observed in experimentally filtered effluents (0.45  $\mu\text{m}$ ) were not significantly different from non filtered effluents.
- pH declined after initial pH recorded and continued to descend during the course of toxicity testing.

## Summary

- Toxicity in alkaline effluents was highly associated with high pH and elevated ammonia.
- Recommend that effluent be pH modified with H<sub>2</sub>SO<sub>4</sub> to 8.7-8.9 to significantly reduce toxicity of effluent to both trout and *D. magna*.
- pH declines during toxicity testing were associated with carbon dioxide imbalance in effluent.
- Recommend that sample aeration protocols be uniform to ensure consistency in effluent toxicity testing.

