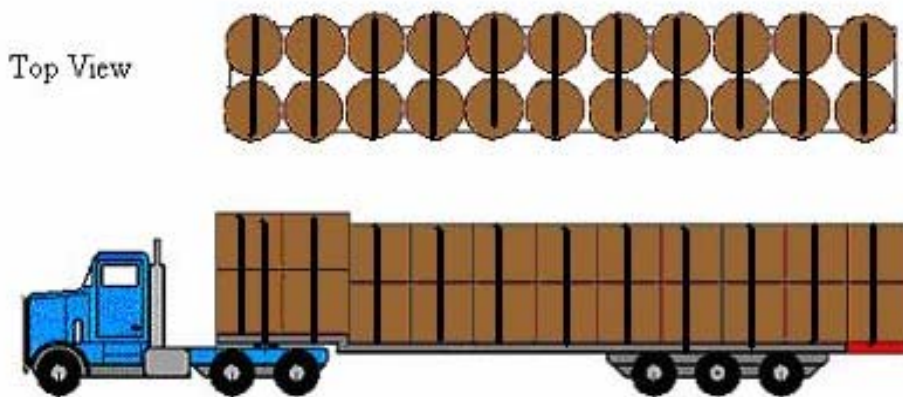


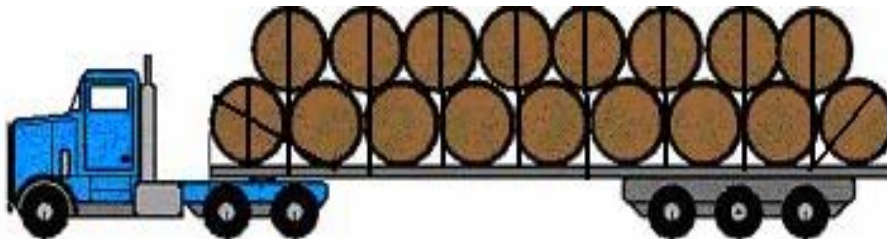
MINIMUM RECOMMENDED SECUREMENT PRACTICE TRANSPORTATION OF ROUND BALES

The following four illustrations are minimum requirements for securing round bales to meet the North American Cargo Securement Standard when the bales are being transported on a vehicle not equipped with front or rear end structures.

Barrel Style



Crosswise Style



MINIMUM RECOMMENDED SECUREMENT PRACTICE TRANSPORTATION OF ROUND BALES

Mushroom Style

Mushroom Style (bottom tier loaded barrel style and top tier loaded pipestyle)



Pipe Style

