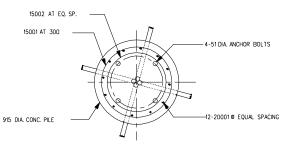
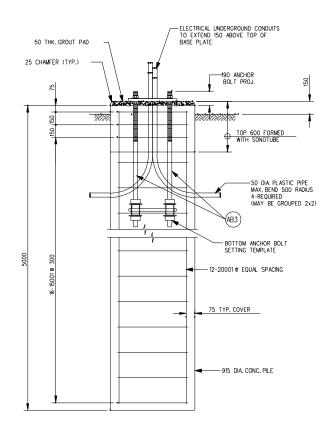


ANCHOR BOLTS LAYOUT



PLAN / CONCRETE SECTION



ELEVATION

FOUNDATION DETAIL

GENERAL NOTES:

CONCRETE FOUNDATION PILES

- PRIOR TO DRILLING PILES, CONTRACTOR SHALL ENSURE THERE ARE NO CONFLICTING SURFACE OR SUBSURFACE UTILITIES.
- 2. DRILL PILES TO INDICATED DEPTHS ENSURING THAT SHAFTS ARE DRY AND FREE OF DEBRIS UNTIL CONCRETE IS PLACED.

. CONCRETE

PROPORTIONING OF FINE AGGREGATE, COARSE AGGREGATE, CEMENT, WATER, AND AIR ENTRAINING AGENT SHALL BE SUCH AS TO YIELD CONC. HAVING THE REQUIRED STRENGTH AND WORKABILITY AS FOLLOWS:

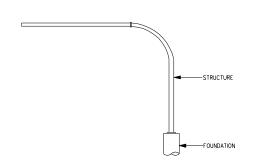
- i) MINIMUM COMPRESSIVE STRENGTH AT 28 DAYS = 35 MPa ii) MAXIMUM WATER/CEMENT RATIO = 0.45 iii) MAXIMUM WATER/CEMENT RATIO = 0.45 iii) SLUMP = 80 ± 20 mm v) ACCRECATE: 40 mm NOMINAL vi) AIR CONTENT: 4.0 TO 7.0 PERCENT vii) CEMENT = TYPE 50 SULPHATE RESISTANT CEMENT
- SHOULD COMPATIBLE SUPERPLASTIZING ADMIXTURES BE APPROVED BY THE ENGINEER, THE SLUMP AFTER ADDITION OF THE SUPERPLASTICIZER SHALL BE 170 \pm 40 mm.
- 4. NOTIFY THE OWNER AND TESTING FIRM A MINIMUM OF TWENTY FOUR HOURS PRIOR TO COMMENCEMENT OF CONCRETE OPERATIONS.
- 5. CAST FOUR CONCRETE TEST CYLINDERS FOR EVERY 50 CUBIC METRES OR LESS . ONE CYLINDER TO BE CURED ON JOB SITE UNDER SAME CONDITIONS AS CONCRETE IT REPRESENTS.
- REINFORCING STEEL TO BE GRADE 400W, DEFORMED BILLET STEEL BARS FOR CONCRETE REINFORCEMENT CONFORMING TO CSA G30.18.
- ANCHOR BOLTS, NUTS AND WASHERS WILL BE SUPPLIED BY THE DEPARTMENT AND SET BY CONTRACTOR.
- 8. THE ANCHOR BOLTS SHALL BE ALICNED WITH A TOP AND BOTTOM SETTING TEMPLATE MATCHING THE BOLT HOLE LAYOUT. THE SETTING TEMPLATES SHALL BE HELD IN PLACE BY THE NUTS SUPPLED WITH THE ANCHOR BOLTS, PLACEMENT OF ANCHOR BOLTS WITHOUT THE SETTING TEMPLATES WILL NOT BE PERMITTED.

TOP SETTING TEMPLATE

- * TEMPORARY STEEL TEMPLATE LOANED TO THE CONTRACTOR BY THE DEPARTMENT.
- AFTER COMPLETION OF CONCRETE PILE FOUNDATION WORKS, THE CONTRACTOR SHALL CLEAN THE TEMPLATE BY SANDBLASTING AND RETURN IT TO THE DEPARTMENT.
- IF THE TEMPLATE IS DAMAGED DURING CONSTRUCTION DUE TO NEGLIGENCE, THE CONTRACTOR SHALL BE RESPONSIBLE FOR SUPPLYING A NEW 10 mm THICK STEEL TEMPLATE TO THE DEPARTMENT AT HIS OWN EXPENSE.

BOTTOM SETTING TEMPLATE

- PERMANENT HOT DIP CALVANIZED STEEL ASSEMBLY FABRICATED FROM CSA G40.21 GRADE 300W AND ASTM A53 GR. B, SCH. 40 PIPE MATERIAL.
- \star SEE DETAIL ON THIS SHEET.
- 9. SOILS INFORMATION AT SITE IS AVAILABLE FROM THE OWNER.

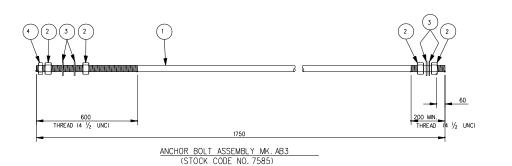


TYPE 9-HEAVY SERIES DAVIT STANDARD

STRUCTURES FOR FOUNDATION TYPE F4

BILL OF MISCELLANEOUS METAL

	MK. NO.	QTY. REQ'D.	DESCRIPTION	SIZE	MATERIAL	REMARKS	LINE NO.				
	1	4	ANCHOR BOLT THREADED BOTH ENDS	51 (2") DIA. x 1750	AISI/SAE 4140 GALV. FULL LENGTH	SEE DETAIL BELOW	1				
	2	16	HEAVY HEX NUT	51 (2") DIA.	ASTM A194 GRADE 2H		2				
	3	16	HEAVY WASHER	51 (2") DIA.	G40.21-M-300W		3				
	4	4	LOCK HEX NUT	51 (2") DIA.	ASTM A194 GRADE 2H		4				
							5				
							6				

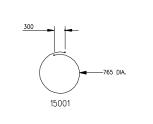


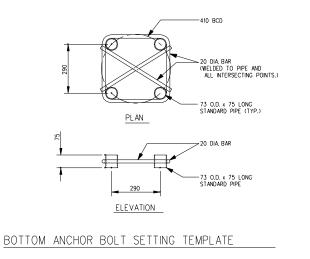
NOTES:

- ANCHOR BOLTS SHALL BE SOLID RUONDS AISI/SAE 4140 STEEL IN THE ANNEALED CONDITION.
- ALL PARTS OF ANCHOR BOLT ASSEMBLY SHALL BE HOT DIP GALVANIZED (FULL LENGTH)
 IN ACCORDANCE WITH C.S.A. STANDARD G164 WITH NET RETENTION OF 600 g/m.
- 3. ALL NUTS SHALL BE TAPPED OVERSIZE.
- 4. ALL NUTS AND WASHERS SHALL BE ASSEMBLED BY THE SUPPLIER PRIOR TO DELIVERY.

BILL OF REINFORCING STEEL

	MK. NO.	SIZE	QTY. REQ'D.	LENGTH (mm)	MASS (kg)	LINE NO.		
	20001	20M	12	4850	137.06	1		
	15001	15M	18	2705	76.44	2		
						3		
	TOTAL MASS OF REINFORCING STEEL = 213.5 kg							
	TOTAL VOLUME OF C.I.P. CONC PILES - 3.32 m 3							
						6		





REVISIONS TRAFFIC SIGNAL AND PEDESTRIAN CORRIDOR STRUCTURES FOUNDATION TYPE F4 ANCHOR BOLTS, CONC. PILE, & PILE REINFORCEMENT DESCRIPTION Manitoba Highways and Transportation Traffic Engineering Branch APPROVED BY: CONSULTING PROJECT ENGINEER BY: S.S.R. DESIGN DIRECTOR OF TRAFFIC ENGINEERING CHECKED: S.S.R. BY: N.B.G. CONSULTANT PROJECT NO AS SHOWN DETAILS TRACED: N.B.G. 98-5973-02 CHECKED: S.S.R.