

**SPECIFICATIONS - Labels**

**Form No.:** 34-099-120 (02-04) LVM/GEC

**Title:** Dimensional Addressed Admail – LCP, Continuous Self Adhesive Label

---

**Note:** This specification only covers the basic requirements of Canada Post for this item. Large Volume User (LVM) may elect to have item produced in continuous strips (1 up, 2 up, 3up, etc) as best suited to the intended overprinting process.

**Type:** Continuous self-adhesive die cut label with pinfeed stubs.

**Size:**

Label: 5 1/4" wide X 2 1/2" high

Backing: 6 1/4" wide, continuous including pinfeed stubs

Gap: 1/16" top and bottom between labels

**Cuts:**

Corners: Round (1/8" radius)

Cut Type: Die

Note: The excess face paper (label material outside butt cuts) shall be matrix stripped and removed to facilitate removal of individual labels from release liner.

**Stock:**

Label: Weight (M): 120

Color: White

Finish: Matte

Backing: Silicone treated carrier / backing

**Printing:** Ink: Black

**Adhesive:** The back side of the face paper shall be coated with a permanent pressure sensitive adhesive. (Self Adhesive)

**Notes:**

a)The back liner's release coating shall allow for easy one piece removal of the face paper from the back liner with no signs of tearing, delamination or adhesive residue (for at least a period of 24 months).

b)The permanent pressure sensitive adhesive on the back side of the face paper shall assure permanent, tamper evident adhesion to industry standard packing materials and envelopes throughout the postal processing systems.

c) The labels shall have a minimum shelf life of 24 months when stored at temperatures ranging from 5°C to 35°C and relative humidities ranging from 5% to 100% (non-condensing). At any time in this 24 month storage life, the labels may be exposed to temperature extremes as low as - 40°C and as high as + 60°C for durations of up to 24 hours. The maximum number of exposures at these temperatures is ten and these may be spread out over the entire 24 month period.

d) All components of the label (coatings, adhesives, inks, papers, etc.) shall be free from toxic chemicals and shall be harmless to the public.

e) Labels shall be clean and free from dirt, foreign matter, holes, tear, wrinkles or any other defects which might mar appearance or decrease performance.

The complete label (face paper and back liner) shall meet a) and b) throughout a temperature range of -40° to + 60° and throughout a relative humidity range of 5% to 100% (non-condensing).

**Punching:** On carrier, at left and right edges, standard holes for continuous feed forms.

**Perforations:** Horizontal on backing, at every 2 5/8" between labels, hard tear perforation.

**Folding:** Label continuous strip is accordion folded every 10 1/2" (every 4 labels)

**Quality:** Office with applicable attributes as described in "Quality Levels for Printing" booklet for this category of printing published by Supply and Services Canada.

**Packaging:** As indicated by originator.

**Proofs:** As indicated by originator.

**Artwork:** Basic camera ready artwork must be as per Ref-26.eps.

---

Prepared by:

Date:

**Steve Boston (db)**

**02-01-03**

---