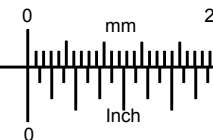


TURKEY
MODERNIZED POULTRY INSPECTION PROGRAM
FINISHED PRODUCT STANDARD REPORT - PRECHILL PROCESSING



Date	Shift	Establishment No.	Remarks																			
Prechill Finished Product Standard (Processing nonconformances)			Subgroup 1		Subgroup 2		Subgroup 3		Subgroup 4		Subgroup 5		Subgroup 6		Subgroup 7		Subgroup 8		Subgroup 9		Subgroup 10	
			Time	Init.	Time	Init.	Time	Init.	Time	Init.	Time	Init.	Time	Init.	Time	Init.	Time	Init.	Time	Init.	Time	Init.
Description		Factor																				
1. Extraneous Material ≤ 1.5 mm / 1/16": 3 - 7 = 1; 8 - 12 = 2; 13 or more = 3		1																				
2. Extraneous Material 1.51 - 25 mm / 1/16" - 1" (max. 3 per carcass)		1																				
3. Extraneous Material > 25 mm / 1" (max. 2 per carcass)		2																				
4. Oil Gland remnant (less than two whole lobes)		1																				
5. Oil Gland (two whole lobes)		2																				
6. Lung / Kidneys / Ovaries ≥ 13 mm / 1/2" < whole		1																				
7. Lung, Kidneys, Ovaries Testes (whole)		2																				
8. Feces = Immediate Process Action																						
9. Intestine		5																				
10. Cloaca		5																				
11. Bursa of Fabricius		2																				
12. Esophagus		2																				
13. Crop (portion) with mucosa		2																				
14. Crop (whole)		5																				
15. Trachea ≤ 5 cm / 2"		1																				
16. Trachea > 5 cm / 2"		2																				
17. Hair ≥ 6 mm / 1/4" (26 or more)		1																				
18. Feathers and/or pinfeathers < 4 cm / 1 1/2": 5-10 = 1, 11-15 = 2; 16 or more = 3		1																				
19. Feathers ≥ 4 cm / 1 1/2" 1-3 = 1; 4-6 = 2; 7 or more = 3		1																				
20. Long Shank, both condyles covered (max. 2 per carcass)		2																				
21. Subgroup Total (Lines 1-20)																						
22. Starting cumulative sum																						
23. Add lines 21 and 22																						
24. Subtract T = ()																						
25. Current cumulative sum - if above action number, adjust to action number																						
* RECORD PRODUCT ACTION WHEN ACTION NUMBER () REACHED OR SUBGROUP ABSOLUTE LIMIT () IS EXCEEDED START NUMBER = ()																						

