

— *Module 9 – Plugging Abandoned Wells* —

**Materials**

Materials that are used to plug a well must be uncontaminated and impervious. They must prevent any movement of water. See the chart below for acceptable and unacceptable materials.

*Cement grout and concrete may shrink after setting so may not create as good a seal as bentonite.*

*Sand and gravel are not acceptable materials. They are not impervious materials because water can easily move through them.*

Acceptable Materials	Unacceptable Materials
<ul style="list-style-type: none"> <li>• grout - neat cement (cement mixed with water)</li> <li style="padding-left: 20px;">- sand cement (cement, sand and water)</li> <li>• concrete (cement, sand and aggregate mixed with water)</li> <li>• manufactured high yield bentonite products</li> <li>• clean, uncontaminated clay (for large diameter wells)</li> </ul>	<ul style="list-style-type: none"> <li>sand</li> <li>gravel</li> <li>drilling mud or fluid</li> </ul>

High yield bentonite is a special type of clay that swells when wet to provide a very effective impervious seal. It comes in a powder that when mixed with water produces a slurry that can be pumped into the well. It is also manufactured in pellet or granular form that is designed to pour into the well. This type of bentonite when mixed with water will actually swell to about eight times its original size and will form a water-tight plug.

It is important to understand that bentonite cannot be used as a plugging material in some situations. When the chloride level in the well water is greater than 4000 mg/L, or the calcium level is greater than 700 mg/L, bentonite will not swell properly, so then it is best to use a cement grout.

Large diameter or bored wells pose special problems because of their size and volume of material required to fill them. A lower cost alternative for the plugging material is clean, uncontaminated clay that can be shovelled into the well until it is filled. This must be done carefully, however, to ensure the clay reaches the bottom of the well and seals off all empty space. The cribbing must be cut off below ground surface and the well topped up with high yield bentonite to make a water-tight seal.

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### Method

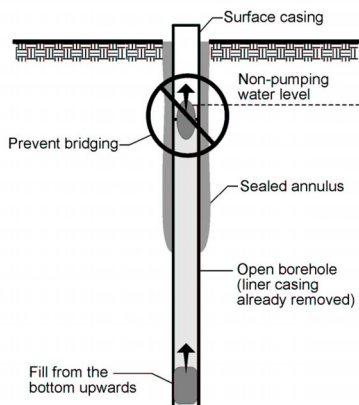
Aside from choosing the appropriate plugging material, the method of placing material into the well is most critical. Regulation requires that the plugging material must be introduced from the bottom of the well and placed progressively upward to ground surface.

If the plugging material is cement grout, concrete or bentonite slurry, special equipment is needed. The material must be placed into the well through a tremie pipe that is usually about 3 in. in diameter. At all times this pipe must be kept below the surface of the plugging material to prevent it from diluting or separating. It is recommended that you hire a drilling contractor when a slurry is chosen as the plugging material because the drilling contractor will have the proper equipment and experience to do the job correctly.

When bentonite pellets are chosen for the plugging material, they can be poured into the well from the ground surface. These pellets have a weight material added to help them sink to the bottom of the hole. They are also coated to prevent immediate swelling on contact with water. When poured slowly, they should reach the bottom of the well before swelling. If you are not careful, however, these pellets will bridge off down hole and the well will be only partially plugged (see Figure 3, Bridging).

Before you pour in the pellets, you can determine how many feet of well casing can be filled with the size of pellets you have chosen. As the well is being filled, measure the depth to the top of the plugging material quite frequently. Then you will know if the plug is rising faster than expected indicating a bridge has formed. If this happens, be sure to break it up before adding more material to the well.

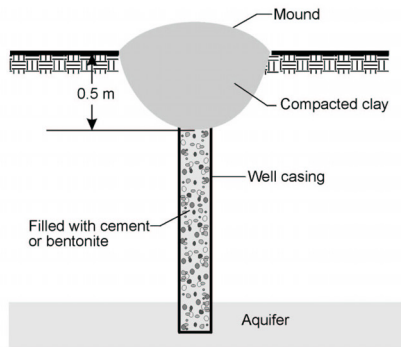
**Figure 3 Bridging**



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*By regulation, a well must be filled full length with impervious material. That material must be introduced into the well at the bottom and be placed progressively upward to ground surface.*

**Figure 4 Cutting Off the Casing and Mounding the Clay**



## Steps to Plugging a Well

- Step 1** Remove all pumping equipment from the well. Thoroughly flush out the well using a bailer or air compressor.
- Step 2** Measure the total depth of the well, the diameter and the non-pumping water level. If possible, compare these figures with the information on the original drilling report. Confirm whether the well is open to its original depth.
- Step 3** Use these figures to decide which plugging material is appropriate and how much you will need. A drilling contractor can help you decide. Whether or not the casing can be successfully pulled out will also determine which material to use and what method is appropriate for placing it into the well. If the casing cannot be removed, choose a slurry that can be pumped under pressure into the well so that any space around the outside of the casing will also get filled in.
- Step 4** Disinfect the well. Add enough chlorine to bring the water standing in the well to a chlorine concentration of 200 mg/L. For every 450 L (100 gal.) of water in the well, add 2 L (.4 gal.) of household bleach (5.25% chlorine). See Module 6 "Shock Chlorination—Well Maintenance" to calculate how much water is in your well. Leave this chlorine in your well.
- Step 5** If possible, remove the well casing.
- Step 6** Place the plugging material into the well. It must be introduced at the bottom of the well and placed progressively upwards to ground surface. The only exception to this rule is when the plugging material being used is a bentonite pellet that has been designed and manufactured for pouring into the well from the ground surface.
- Step 7** If the casing was not already removed, dig around it and cut it off a minimum of 0.5 m (20 in.) below the ground surface (see Figure 4, Cutting Off the Casing and Mounding the Clay).
- Step 8** Backfill and mound this portion of the hole with material appropriate for intended use of the land (i.e., clay) (see Figure 4, Cutting Off the Casing and Mounding the Clay).
- Step 9** Use the worksheet at the end of this module to record the details of your well plugging. Include the well owner name, location, total depth, casing diameter, type and amount of plugging material used, date and method of placing material into the well. Send a copy of this record to:  
Alberta Environment  
Groundwater Information Centre  
10<sup>th</sup> Floor, Oxbridge Place  
Edmonton, Alberta T5K 2J6

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## Special Problems

Flowing wells present special problems for plugging. It is highly recommended that you use the services of a drilling contractor. Before a flowing well can be plugged, the flow must be controlled. Several methods can be used.

- Reduce the flow by pouring high specific gravity fluids such as drilling mud or cement into the well.
- If there is a nearby well that is tapped into the same aquifer as the flowing well being plugged, pump it to create a drawdown in the well being plugged.
- Where practical, extend the well casing high enough above the ground surface to stop the flow.

### *Worksheet*

*For future reference, use the "Record of Well Plugging" worksheet to record the date of plugging, materials and procedures used. Also mark or map the location of this plugged well for future reference. A sample copy is included at the back of this module. Working copies are included in the pocket on the back cover. Keep the worksheet in the back pocket.*

