



Supplementary Form "C" - Crime Statistics

Month of

Complete and return this copy to **Statistics Canada** in the enclosed envelope on or before the 15th of the month.

Si vous préférez ce questionnaire en français, veuillez cocher

| | | |
|---------------------------------|-------|------|
| Date submitted | | |
| Day | Month | Year |
| Signature of head of department | | |

| OFFENCES 1 | Reported or known to police 2 | Un-founded 3 | Actual number 4 | OFFENCES CLEARED | | PERSONS DATA | | | | |
|--|--------------------------------------|---------------------|------------------------|--------------------|--------------------|---------------|-----------------|-----------------|------------------|-----------------------|
| | | | | By charge 5 | Otherwise 6 | Adults | | Young offenders | | |
| | | | | | | Charged | | Charged | | Not charged 11 |
| | | | | | | Male 7 | Female 8 | Male 9 | Female 10 | |
| ASSAULT – TOTAL 201 | | | | | | | | | | |
| Aggravated Sexual Assault 202 | | | | | | | | | | |
| Sexual Assault with Weapon 203 | | | | | | | | | | |
| Sexual Assault 204 | | | | | | | | | | |
| Assault Level (1) 205 | | | | | | | | | | |
| Assault with Weapon or Causing Bodily Harm Level (2) 206 | | | | | | | | | | |
| Aggravated Assault Level (3) 207 | | | | | | | | | | |
| Unlawfully Causing Bodily Harm 208 | | | | | | | | | | |
| Discharge Firearm with Intent 209 | | | | | | | | | | |
| Police 210 | | | | | | | | | | |
| Other Peace-Public Officers 211 | | | | | | | | | | |
| Other Assaults 212 | | | | | | | | | | |
| OTHER SEXUAL OFFENCES – TOTAL 213 | | | | | | | | | | |
| ABDUCTION – TOTAL 214 | | | | | | | | | | |
| Abduction of person under 14 215 | | | | | | | | | | |
| Abduction of person under 16 216 | | | | | | | | | | |
| Abduction Contravening Custody Order 217 | | | | | | | | | | |
| Abduction No Custody Order 218 | | | | | | | | | | |

Information for Respondents

- Authority:** Statistics Act, Revised Statutes of Canada, 1985, Chapter S19.
- Objective:** This survey was designed to produce an indicator on the incidence of crime in Canadian society. The information is used by federal and provincial policy makers as well as public and private researchers. The data are also widely disseminated by the media for purposes of general public information.
- Confidentiality:** Statistics Canada is prohibited by law from publishing any statistics which would divulge information obtained from this survey that relates to any identifiable respondent/individual without the previous written consent of that respondent/individual. The information reported on this questionnaire will be treated in confidence, used for statistical purposes and published in aggregate form only. The confidentiality provisions of the Statistics Act are not affected by either the Access to Information Act or any other legislation.
- Correspondence:** If you require assistance in the completion of this questionnaire or any questions regarding the survey, please contact the;
- Policing Services Program,
Canadian Centre for Justice Statistics,
Statistics Canada,
Ottawa, Ontario,
K1A 0T6,
Telephone toll free: 1-800-387-2231



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