

Supplementary Form "C" -Crime Statistics

Month of

Complete	ar	nd	retu	rn	thi	s co	ру	to
Statistics	C	an	ada	in	th	e ei	nclo	sed
envelope	on	or	befo	re	the	15th	of	the
month								

Si	vous	préférez	се	questionnaire	en
fran	ncais. v	euillez cod	her		

Date submitted									
D	ay .	. Mo	nth .	Year					
Signature of head of department									
\wedge									

	ı	1								
				OFFENCES CLEARED		PERSONS DATA				
	Reported or	Un-	Actual		/	Adults		Young offend		ders
OFFENCES	known	founded	number	By charge	Otherwise		rged		rged	Not charged
	to police			by charge	Otherwise	Male	Female	Male	Female	J
1	2	3	4	5	(E)	7	8	9	10	11
ASSAULT – TOTAL 201				\Diamond	$\bigcirc)^{\vee}$					
Aggravated Sexual Assault 202					>					
Sexual Assault with Weapon 203			(20>						
Sexual Assault 204				\searrow						
Assault Level (1) 205										
Assault with Weapon or Causing Bodily Harm Level (2) 206	\$		\rangle							
Aggravated Assault Level (3) 207										
Unlawfully Causing Bodily Harm . 208		<u> </u>								
Discharge Firearm with Intent 209	\rightarrow									
Police	>									
Other Peace-Public Officers 211										
Other Assaults										
OTHER SEXUAL OFFENCES - TOTAL										
ABDUCTION - TOTAL 214										
Abduction of person under 14 215										
Abduction of person under 16 216										
Abduction Contravening Custody Order 217										
Abduction No Custody Order 218										

8-1000-192.1: 2000-06-27 STC/CCJ-140-60100



Statistics Statistique Canada Canada



Information for Respondents

Authority: Statistics Act, Revised Statutes of Canada, 1985, Chapter \$19.

Objective: This survey was designed to produce an indicator on the incidence of crime in Canadian

society. The information is used by federal and provincial policy makers as well as public and private researchers. The data are also widely disseminated by the media for purposes

of general public information.

Confidentiality: Statistics Canada is prohibited by law from publishing any statistics which would divulge

information obtained from this survey that relates to any identifiable respondent/individual without the previous written consent of that respondent/individual. The information reported on this questionnaire will be treated in confidence, used for statistical purposes and published in aggregate form only. The confidentiality provisions of the Statistics Act are not

affected by either the Access to Information Act or any other legislation.

Correspondence: If you require assistance in the completion of this questionnaire or any questions regarding

the survey, please contact the;

Policing Services Program,

Canadian Centre for Justice Statistics,

Statistics Canada, Ottawa, Ontario,

K1A 0T6,

Telephone toll free: 1-800-387-2231



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Complete and return this copy to Statistics Canada in the enclosed envelope on or before the 15th of the month.

Si vous préférez ce questionnaire en français, veuillez cocher

Date submitted									
D	ay .	. Mo	nth .	Year					
Signature of head of department									
\wedge									

KEEP THIS COPY FOR YOUR FILE

				OFFENCES CLEARED		PERSONS DATA				
	Reported						ults	Young offenders		ders
OFFENCES	or known	Un- founded	Actual number		(Cha	rged	Cha	rged	Not charged
0.1.2.1020	to police			By charge	Otherwise	Male	Female	Male	Female	charged
1	2	3	4	5	8	7	8	9	10	11
ASSAULT – TOTAL 201					$\bigcirc)$ $$					
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Sexual Assault				\searrow						
Assault Level (1) 205			$\langle \langle \rangle \rangle$							
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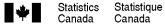
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Day		Мо	nth	Year				
Signature of head of department								
^								

USE THIS COPY AS YOUR WORKSHEET

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