

Annual Industrial Consumption of Energy Survey 2004

Pulp and Paper Industry (NAICS 3221 and 321216)

In all correspondence, quote number below

Si vous préférez ce questionnaire en français veuillez cocher
Reporting Period
January - December 2004

Correct pre-printed information if necessary.



Purpose of the Survey

The purpose of this survey is to obtain information on the supply of, and demand for, energy in Canada This information serves as an important indicator of Canadian economic performance and is used by all levels of government in establishing informed policies in the energy area. The private sector also uses this information in the corporate decision-making process.

Authority

This survey is conducted under the authority of the Statistics Act, Revised Statutes of Canada, 1985, Chapter S19. Completion of this questionnaire is a legal requirement under this Act.

Confidentiality

Statistics Canada is prohibited by law from publishing any statistics which would divulge information obtained from this survey that relates to any identifiable business without the previous written consent of that business. The data reported will be treated in strict confidence, used for statistical purposes and published in aggregate form only. The confidentiality provisions of the Statistics Act are not affected by either the Access to Information Act or any other legislation.

Data Sharing Agreements

To reduce response burden and to ensure uniform statistics, Statistics Canada has entered into data sharing agreements with various agencies and government departments for the joint collection and sharing of data from this survey. The information provided in this survey pertaining to individual respondents cannot be divulged, in any way, by the parties with which Statistics Canada has agreements. Agreements exists under Sextion 11 of the Statistics Act to share information with Nova Scotia, the Institut de la statistique du Québec, the Saskatchewan Bureau of Statistics and Alberta regarding business establishments located or operating in their respective province. These provincial statistical agencies have been established under provincial legislation authorizing them to collect this information on their own or jointly with Statistics Canada. The provincial legislation in those four provinces also contains the same confidentiality protection and outlines similar penalties for disclosure of confidential information as for the federal Statistics

Agreements exist under section 12 of the Statistics Act with the Forest Products Association of Canada, the Quebec Forest Industry Association, Natural Resources Canada and Environment Canada with respect to the information provided in Parts A, B, C and D of this questionnaire for all establishments covered by this survey and with the Canadian Electricity Association for Part C. Under Section 12, you may refuse to share your information with any of these organizations by writing to the Chief Statistician of Canada and returning your etter of objection along with your completed questionnaire. Please specify those agencies under Section 12 from which data shall be withheld.

Completion and Return

Complete and return within 20 days after reception of this questionnaire. If you require assistance in the completion of the questionnaire, contact the Energy Section at (613) 951-3519 or by fax (613) 951-9499.

Statistics Canada advises you that there could be a risk of disclosure during the facsimile or other electronic transmission. However, upon receipt of your information, Statistics Canada will provide the guaranteed level of protection afforded all information collected under the authority of the Statistics Act.

Certification								
I certify that the information contained herein is com	I certify that the information contained herein is complete and correct to the best of my knowledge and belief.							
				Date				
	Signature		Day Mont	Year				
Name of signer (please print)	Official position of signer	E	E-mail address					
Name of contact for further information	FAX	Telephone	;	Extension				
		ا لىلىا						

5-3100-100.1: 2004-11-25 STC/IND-315-60149



Statistics Statistique Canada Canada



SPECIAL REPORTING INSTRUCTIONS:

PART A: PRODUCTION FOR THE YEAR

Please report the total production for the year that is ready for sale (whether shipped or inventoried).

Data is to be given in Air-Dried metric tonne (ADmt), for each specified grade.

Round to the nearest ADmt (no decimals).

Do not report intermediate products, such as pulp produced on site which is used in the production of paper or board (integrated

Note the following definitions:

- Newsprint: paper between 40 g/m² and 57 g/m² generally used in the production of newspapers.
- Uncoated groundwood specialties: paper containing more than 10% mechanical pulp fibre, excluding newsprint.
- Printing and writing paper: coated and uncoated papers containing at most 10% mechanical pulp fibre (termed A.3: 'woodfree") - as well as coated papers containing more than 10% mechanical pulp fibre.
- Kraft paper: papers made predominantly from wood pulp produced by the sulphate pulping process.
- Tissue and special papers: sanitary papers, greaseproof papers, glassine papers, as well as all other special papers.
- A.6: Linerboard: board used as liners or as facing material in the manufacture of shipping containers and other types of corrugated board products.
- Corrugating medium: board to be fluted for use in the manufacture of corrugated board products or for wrapping
- Boxboard: board (plain, lined or clay coated) used for fabricating boxes.
- Hardboard: building panel products manufactured under heat and pressure from refined wood particles and impregn A.9: or bonding agents.
- A.10: Building board: all types of boards used in the construction of buildings, with the exclusion of hardboard.
- A.11: Building paper: all types of paper produced from strong fiber stocks, processed and treated for use in the building trade
- A.12: Sulphate pulp: pulp produced by the sulphate process, (includes kraft pulp).
- A.13: Sulphite pulp: pulp produced by the sulphite process.
- A.14: Mechanical pulp: stone groundwood pulp, refiner mechanical pulp, thermomechanical pulp, chemi-thermomechanical pulp, defibrated pulp or exploded pulp used in the production of paper, board, building paper/or building board products.
- A.15: Recycled pulp: pulp made from deinked or other recycled fibre.



Please list energy and fuels in the original form purchased, as well as waste fuels, by-products and energy from captive hydraulic systems. Report only the primary sources of energy used or produced and site for your mill (e.g. recovered steam and electricity generated by in-plant turbines must not be included in Section B). Data reported must be aggregates for the year.

PURCHASED OR NOT BILLED

- Electricity represents the total electricity used in the manufacturing process. B.1:
- Steam should include only prochased or steam received and must not include steam generated in electric, fossil, waste B.2: fuel or by-product fired boilers
- B.3 to B.7: Canadian bituminous coal, Imported bituminous coal, Subbituminous coal, Lignite and Coal Coke should be listed separately
- Heavy fuel oil includes #4, #5, #6 oil, and Bunker C. Light fuel oil includes #1, #2 and #3 oil, and kerosene.
- B.10: Diesel: Report quantity used on-site. Do not include consumption for off-site transportation.
- Liquid petroleum gases (LPG) include ethane, propane and butane. Report quantity used on-site. Do not include B.11: consumption for off-site transportation.
- B.12 and B.13: Natural gas and Methane should be listed separately.
- Report consumption of Hydrogen used as fuel. B.142
- B.15: Hog fuel covers all wood residue used as fuel.
- B.16:∕ Sludge covers deinking, primary, secondary and other sludges used as a fuel on-site.
- B.17: Spent pulping liquor covers pulping liquor used as fuel.
- For other fuels, please indicate units for the quantity used and the measured or estimated heat value.

SELF GENERATED

- Hog fuel covers all wood residue generated by the mill that are used as fuel. B.19:
- B.20: Sludge covers drinking, primary, secondary and other sludges generated by the mill and used as a fuel.
- B.21: Spent pulping liquor covers pulping liquor generated by the mill used as fuel.
- Hydraulic energy Electrical covers electric energy generated by in-plant hydraulic systems. B.22:
- Hydraulic energy Mechanical covers mechanical energy (energy used to drive pumps or machinery without having to B.23: convert it to electricity) generated by in-plant hydraulic systems.
- Other covers all other fuels generated by the mill. Examples include lignin, tall oil, biogas, and hydrogen. Please indicate units for the quantity used and the measured or estimated heat value.

SOLD OR NOT BILLED

B.26 and B.27: Energy sold refers to the energy quantities sold or given to other establishments.

Page 2 5-3100-100.1

PART B: ENERGY USED FOR THE YEAR (continued)

Column (3) Quantity: Please report the quantity of the items listed used during the year in the specified units.

Columns (5) and (6) Energy content: Please report the Measured energy content on a higher heating value basis under Column (5). If the Measured value is not available, please provide an Estimated value under Column (6).

Column (8) Average boiler efficiency for fuel type (%): Please report the average efficiency of your boiler as if this was the only fuel used for its operation. If you have more than one boiler using this type of fuel, please enter the average for all boilers for this type of fuel. Enter N/A if not applicable or data not available.

Column (9) Do you use part of this fuel to generate electricity? For each fuel for which a quantity was entered in Column (3), please answer Yes or No.

PART C: POWER GENERATED BY THE MILL AND ELECTRICITY REPORT

- Column (2): Your prime mover (e.g. gas turbine, back-pressure turbine, etc.) may generate mechanical energy which is not converted to electricity but is used to run pumps or machinery. If this is the case, please report the mechanical energy not converted to electricity separately.
- Column (4): Heat rate: Specify the heat rate corresponding to the typical performance of your electric power generating equipment.
- C.12 to C.15: Gross receipts of electricity: Include all electricity received from external sources (purchased of received as compensation, special arrangement or donation).
- C.18 to C.27: Gross deliveries of electricity: Include all sales and donation of electricity.
- C.29 to C.34: Electricity used: Include all electricity not billed, i.e. used for own operation or given as compensation, special arrangement or donation.
- C.39: Average electrical generator efficiency (%): Report the actual efficiency of the generator. If you have more than one generator, please enter the average for all the generators (should be around 98%).
- C.40: Average turbine efficiency(%): Report the actual efficiency(6) the turbine of the please enter the average for all the turbines (should be around 84%).

PART A: PRODUCTION FOR THE YEAR

Code	Grade	Production (ADmt)
A.1	Newsprint	
A.2	Uncoated groundwood specialties	
A.3	Printing and writing papers	
A.4	Kraft papers	
A.5	Tissue and special papers	
A.6	Linerpoard	
A.7	Corrugating medium	
A.8	Boxboard	
A.9	Hardboard	
A.10	Building board	
(A)1	Building paper	
A 12	Sulphate pulp	
A.13	Sulphite pulp	
A.14	Mechanical pulp	
A.15	Recycled pulp	
A.16	TOTAL PRODUCTION	

5-3100-100.1 Page 3

Code Petrophysical Code	XX	PARI B. ENERGI USED FOR TEAK								
Electricity PURCHASED OR RECEIVED 10 ° Wh 3.60	ΞŠ		(3) Quantity	(4) Units	(5) Measured energy content on a higher heating value basis	(6) Estimated energy content on a higher heating value basis	(7) Units	(8) Average boiler efficiency for fuel type (%)	(9) Do you use this fuel to electric	part of generate ity?
Electricity 10 ° Wh 3.60		PURCHASED OR RECEIVED								
Steam 10 g g 10 g	m	Electricity		10 ⁹ Wh	3.60		10 ³ J/Wh			
Canadian bituminous coal 10 g g 10 g	B	┢		10 ⁹ g			10 ³ J/g			
10 ° g 20 20 20 20 20 20 20	B.	H	<u> </u>	10 ⁹ g			10 ³ J/g			
Sub-bituminous coal Light to coal Coke Light to coal Coke Leavy fuel cit(44, #5, #6, bunker C) Light to loil (#1, #2, #3, kerosene) Load Coke Light to loil (#1, #2, #3, kerosene) Diesel LPG (propane, bulane, ethane) Hog fuel Hog fuel Self-GENERATED Hog fuel Solution cergy — electrical Hog fuel Hog fuel Solution cergy — electrical Hog fuel Hog fuel 10 g g Cher (specify) Subtotal: purchased, received and self-generated Solution curt billed Electricity Electricity Solution curt billed Energy used for process (= B.25 minus B.28) NOTE: 10 g g = 1000 metric tonnes	à			10 ⁹ g			10 ³ J/g			
Lignite	ä			10 ⁹ g			10 ³ J/g			
10	ā	┢	~	10 ⁹ g			10 ³ J/g			
Heavy fuel oil (#4, #5, #6, bunker C) Heavy fuel oil (#4, #5, #6, bunker C) Logif tuel oil (#1, #2, #5, kerosene) Luck gropane, butane, ethane) Natural gas Methane Hog fuel Spent pulping liquor Other (specify) Spent pulping liquor Other (specify) Subtotal: but chased, received and self-generated Solt Do r NOT BILLED Subtotal: Sold or not billed Energy used for process (= B.25 minus B.28) HOSTER (10° g = 1000 metric tonnes) HOSTER (#4, #5, #6, bunker C) 100° tuel	В	-		10 ⁹ g			10 ³ J/g			
Light fuel oil (#1, #2, #3, kerosene) Diesei Diesei 103 L Natural gas Methane Hord fuel Self-Generate Self-Generate Hog fuel Sudge Sent pulping liquor Other (specify) Self-Generated Hog fuel South out billed South or NOT BILLED Subtotal: Sold or not billed Energy used for process (= B.25 minus B.28) Light bilds Sudde Subotesi: 109 Wh Sind or NOT BILLED Subotesi: Sold or not billed Energy used for process (= B.25 minus B.28)	ã	Н		10 e L			10 ⁶ J/L			
Diese LPG (propane, butane, ethane) 103 L LPG (propane, butane, ethane) 103 L Natural gas 103 mb Natural gas 103 mb Hydrogen 104 mb Hydrogen 104 mb Hydraulic energy = electrical 109 mb Subtotal: purchased, received and self-generated 109 mb Subtotal: Sold or not billed 109 mb Electricity 109 g Electricity 100 g Electri	ä	┢		10 3 L			10 ⁶ J/L			
10 3 L	B	-		10 3 L			10 ⁶ J/L			
Natural gas Methane Hydrogen Hydrogen Hog fuel Spent pulping liquor Other (specify) Subtotal: purchased, received and self-generated Solb or NOT BILLED Electricity Subtotal: Sold or not billed Subtotal: Sold or not billed Subtotal: Sold or not billed Energy used for process (= B.25 minus B.28) Wethane NoTE: 10 9 g 10 9 Wh 10 9 Wh 3.60 NOTE: 10 9 g NOTE: 10 9 metric tonnes	B	⊢		10 3 L			10 ⁶ J/L			
Methane #0 than than the following in the followin	B	-	>	10√6 m 3			10 ⁶ J/m 3			
Hydrogen Hog fuel Sludde Sludde Sludde Shert pulping liquor Other (specify) SELF-GENERATED Hog fuel Sluddulic energy – electrical Hydraulic energy – electrical Hydraulic energy – mechanical Other (specify) Subtotal: purchased, received and self-generated Subtotal: Sold or not billed Subtotal: Subtotal: Sold or not billed Subtotal: Subtotal: Sold or not billed Subtotal: Subtotal: Subtotal: Sold or not billed Subtotal:	<u>8</u>	-		10 3-m 3			10 ⁶ J/m 3			
Hog fuel Sludge Shadge Shadge Shadge Shadge Stering in 10 g g Shadge Sh		\vdash	\ \ \	103)m)s			10 ⁶ J/m ³			
Shudge Spent pulping liquor Other (specify) SELF-GENERATED Hog fuel Sludge Spent pulping liquor Hydraulic energy – electrical Hydraulic energy – mechanical Other (specify) Subtotal: purchased, received and self-generated Subtotal: purchased, received and self-generated Subtotal: Dor NOT BILLED Electricity Steam Subtotal: Sold or not billed Subtotal: Sold or not billed Energy used for process (= B.25 minus B.28) WOTE: 10° g 10° Wh 3.60 10° Wh 3.60 10° Wh 3.60 The specific or not billed Subtotal: Sold or not billed Energy used for process (= B.25 minus B.28) WOTE: 10° g = 1000 metric tonnes	B	-		100g C			103 J/g			
Spent pulping liquor 10 % Other (specify) SELF-GENERATED Hog fuel 10 % Sludge 10 % Hydraulic energy – electrical 10 % Hydraulic energy – mechanical 10 % Hydraulic energy – mechanical 10 % Other (specify) 3.60 Subtotal: purchased, received and self-generated 10 % Solb or NOT BILLED 10 % Electricity 10 % 3.60 Siteam 10 % 3.60 Subtotal: Sold or not billed 10 % 3.60 Energy used for process (= B.25 minus B.28) 10 % 10 %	B.	⊢	<u> </u>	(D 80)			103 J/g			
Other (specify) SELF-GENERATED 10 9 g Mn 3.80 10 9 m Nn 3.80 Nn 10 9 m Nn 3.80 Nn Nn <th< td=""><td>B.1</td><td>H</td><td>,</td><td>10 ⁹(g)</td><td>\\\\/</td><td></td><td>10³ J/g</td><td></td><td></td><td></td></th<>	B.1	H	,	10 ⁹ (g)	\\\\/		10 ³ J/g			
Hog fuel 10 g g 10 g	B.1			/	$/\!$					
Hog fuel 10 ⁹ g 10 ⁹ g		SELF-GENERATED		\ (///>					
Spent pulping liquor 10 g g (10 g g) (10 g g) </td <td>B.1</td> <td></td> <td></td> <td>10 ⁹ g</td> <td></td> <td></td> <td>10³ J/g</td> <td></td> <td></td> <td></td>	B.1			10 ⁹ g			10 ³ J/g			
Spent pulping liquor 10 g g (10 g Wh 3.80 (10 g Wh 3.80 (10 g Wh 3.60 (10 g Wh 3.60 (10 g Wh 3.60 (10 g Wh (10	B.2	-		10 ⁹ g			10 ³ J/g			
Hydraulic energy – electrical Hydraulic energy – mechanical Other (specify) Subtotal: purchased, received and self-generated SOLD or NOT BILLED Electricity Steam Subtotal: Sold or not billed Subtotal: Sold or not billed Energy used for process (= B.25 minus B.28) The steam of the	B.2			10 ⁹ g		\ \	10 ³ J/g			
Hydraulic energy – mechanical 10 9 Wh 3.60 Other (specify) Subtotal: purchased, received and self-generated SOLD or NOT BILLED Electricity 10 9 Wh 3.60 Steam 10 9 g 3.60 Subtotal: Sold or not billed 10 9 g 3.60 Energy used for process (= B.25 minus B.28) Image: Brown of the process (= B.25 minus B.28) Image: Brown of the process (= B.25 minus B.28)	B.2	Н	,	10 ⁹ Wh	3,80		10 ³ J/Wh			
Other (specify) Subtotal: purchased, received and self-generated SOLD or NOT BILLED Electricity Steam Subtotal: Sold or not billed Energy used for process (= B.25 minus B.28) The stand of the standard of the standard or process (= B.25 minus B.28) The standard or process (= B.25 minus B.28) The standard or process (= B.25 minus B.28)	B.2	Н	,	10 ⁹ Wh	3.60 //))	10 ³ J/Wh			
Sold or not billed Subtotal: purchased, received and self-generated Sold or NOT BILLED Electricity Steam Subtotal: Sold or not billed Energy used for process (= B.25 minus B.28)	B.2	_			>	//				
SOLD or NOT BILLED Electricity Steam Subtotal: Sold or not billed Energy used for process (= B.25 minus B.28)	B.2									
Enertricity 3.60 Steam 10 g g Subtotal: Sold or not billed 10 g g Energy used for process (= B.25 minus B.28) ★ NOTE: 10 g = 1000 metric tonnes		SOLD or NOT BILLED					(
Steam 10 9 g 10 9 g<	B.2	-		10.9 Wh	3.60		10 ² 3J/Wh			
Subtotal: Sold or not billed Energy used for process (= B.25 minus B.28)	B.2	Н		10 ⁹ g			103 J/g			
Energy used for process (= B.25 minus B.28)	B.2	-				>	1///	/		
NOTE: 10 9 g = 1000 metric tonnes	B.2	—						\ 		
NOTE: 10 9 g = 1000 metric tonnes				→			\ \ \	$\langle \rangle$		
NOTE: 10 ⁹ g = 1000 metric tonnes			_				<i>) ' ' '</i>	\		
				NOTE: 10	³ g = 1000 metric to	onnes				

ARTC	ENERGY GENERATED BY THE MILL AND ELECTRICIT					
	GY GENERATED BY THE MILL FROM FUEL AND STEAM (net:	exclude energy requir	ed for station servi			
(1) Code	(2) Electricity or mechanical energy generated by:	(3) Quantity (10 ⁹ Wh)	(4) Heat rate (10 ⁹ J/Wh)	(5) Total (10 ¹² Joules) =(3) X (4)		
C.1	Gas turbine - electricity					
C.2	Gas turbine - mechanical energy					
C.3	Back pressure turbine - electricity					
C.4	Back pressure turbine - mechanical energy					
C.5	Condensing turbine - electricity					
C.6 C.7	Condensing turbine - mechanical energy					
C.8	Fuel cells - electricity Reciprocating engine (gas/diesel) - electricity					
C.9	Reciprocating engine (gas/diesel) - electricity Reciprocating engine (gas/diesel) - mechanical energy					
C.10	Total (= Sum C.1 to C.9)					
ELEC	ELECTRICITY ANNUAL REPORT - SUPPLY					
	Electricity generated (net - exclude st	ation service)	\wedge	Quantity (109 Wh)		
C.11	Total electricity generated = (B.22 + C.1 + C.3 + C.5 + C.7 +	C.8) (Units 10 ⁹ Wh)				
	Gross receipts of electricity: name of suppl	ier	Value \$'000	Quantity (10 ⁹ Wh)		
C.12			$\langle \rangle \rangle$			
C.13						
C.14 C.15						
C.16	Total receipts of electricity = (SUM C.12 to C.15); must equal	B 1 Column 8				
C.17	TOTAL SUPPLY = (C.11 + C.16)	B.i columny (
			<u>v</u>			
ELEC	FRICITY ANNUAL REPORT - DISPOSITION					
	Gross deliveries of electricity: name of elie	rft	Value \$'000	Quantity (10 ⁹ Wh)		
C.18		$\langle \cdot \rangle$				
C.19		$\langle \mathcal{S} \rangle$				
C.20		>				
C.21	(0)	<u> </u>				
C.22						
C.23						
C.24 C.25						
C.26						
C.27						
C.28	Total deliveries of electricity = (\$UM C.18 to C.27)					
	Electricity used		Value \$'000	Quantity (10 ⁹ Wh)		
C.29						
C.30						
C.31						
C.32						
C.33						
C.34 C.35	Total electricity used = (SUM C.29 to C.34)					
6,83	Otal electricity used = (SOM C.29 to C.34)					
C.36	Transmission, distribution and other losses					
6,37	TOTAL DISPOSAL: = (C.28 + C.35 + C.36). This line must be	equal to line C.17.				
	,	•		•		
	ENCIES					
C.38	Do you use fuel to generate electricity on-site?		☐ Yes ☐ No			
	If yes, indicate:		(0/)			
C.39	Average efficiency: electrical generator(s) Average efficiency: turbine(s)		(%)			
C.40	Average efficiency: turbine(s) L SELF-GENERATED STEAM		(%)			
C.41	Please indicate the quantity of all steam produced by the mill		10 12 Joules	1		
	VI SALES (Specify N/A if not aplicable)		i io ooules			
J. 274	Customer name		Thermal equiv	alent of steam Joules)		
C.42			(10.2)	ooules)		
C.42			 			
C.44						
C.45						
•						

5-3100-100.1 Page 5

PART D: COAL AND HEAVY FUEL OIL INVENTORY

Type of fuel		Units	Received	Stocks at end of year
D.1	Canadian bituminous coal	10 ⁹ g		
D.2	Imported bituminous coal	10 ⁹ g		
D.3	Sub-bituminous coal	10 ⁹ g		
D.4	Lignite	10 ⁹ g		
D.5	Heavy fuel oil (#4, #5, #6, Bunker C)	103 L		



NOTE: 10⁹ g = 1000 metric tonnes

Page 6

5-3100-100.1