



Dynetek Industries Ltd.

***Solutions for Hydrogen
Storage and Distribution***



**The PEI Wind-Hydrogen Symposium
June 22 to 24, 2003**

Don Fraser, Bulk Transport Manager



THANK YOU!

- **Honorable Michael F. Currie – Minister Development and Technology**
- **Mark Belfry – PEI Energy Corporation**
- **All Islanders who have shown us such PEI hospitality**



Agenda

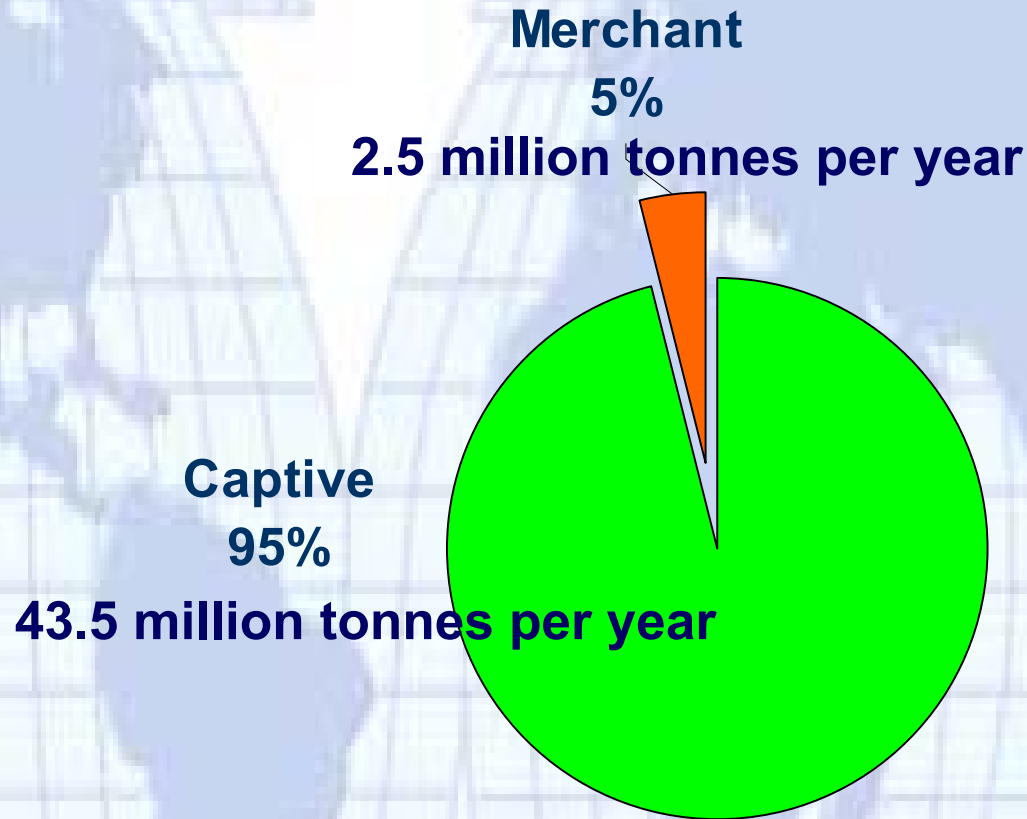
- **Hydrogen Market Today**
 - **Getting Hydrogen to the end user**
- **Applications of Hydrogen Storage**
 - **Storage the Key to H₂ Products**
 - **Storage the Solution for Infrastructure**
- **Hydrogen Storage Future Challenges**



Hydrogen Market Today

- **Production**
- **Markets**

Hydrogen Market : Current Global Demand



*Footnotes: Based on world demand of 46 million tonnes of hydrogen
Source: Analyst & Investor Seminar Air Liquide in the Hydrogen Market
December 2001*

Global H₂ demand is approximately 46 million tonnes per year

H2 Production Today



3 Main Methods:

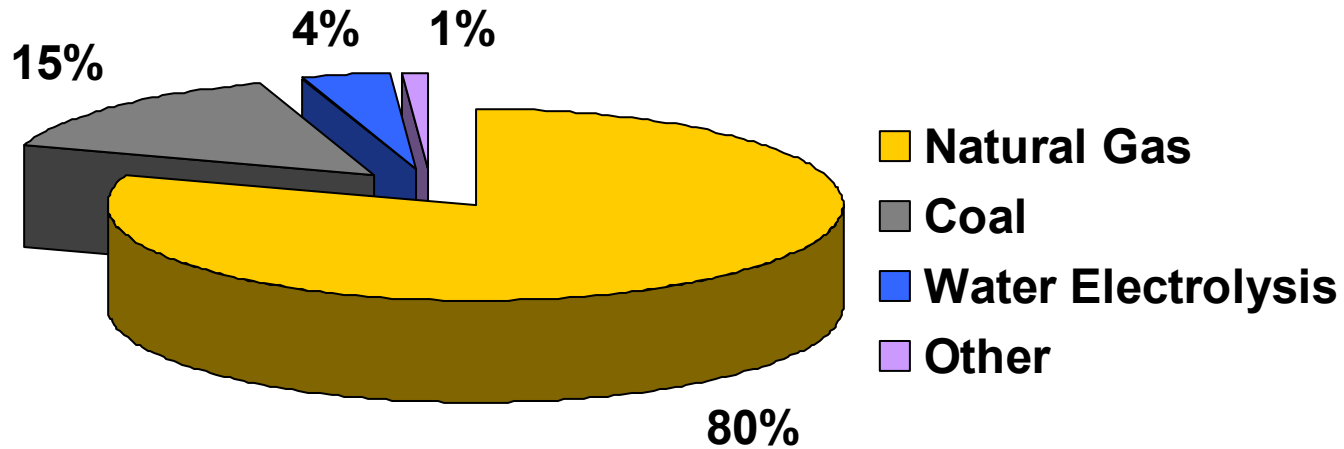
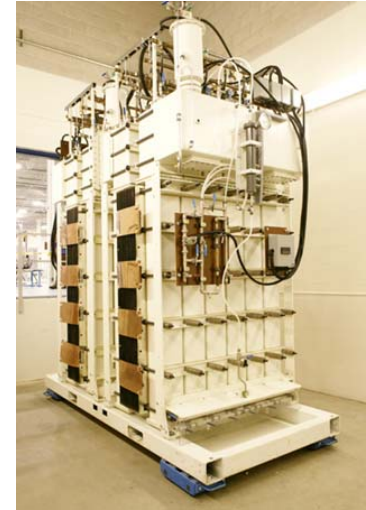
- Steam Methane Reforming (SMR)



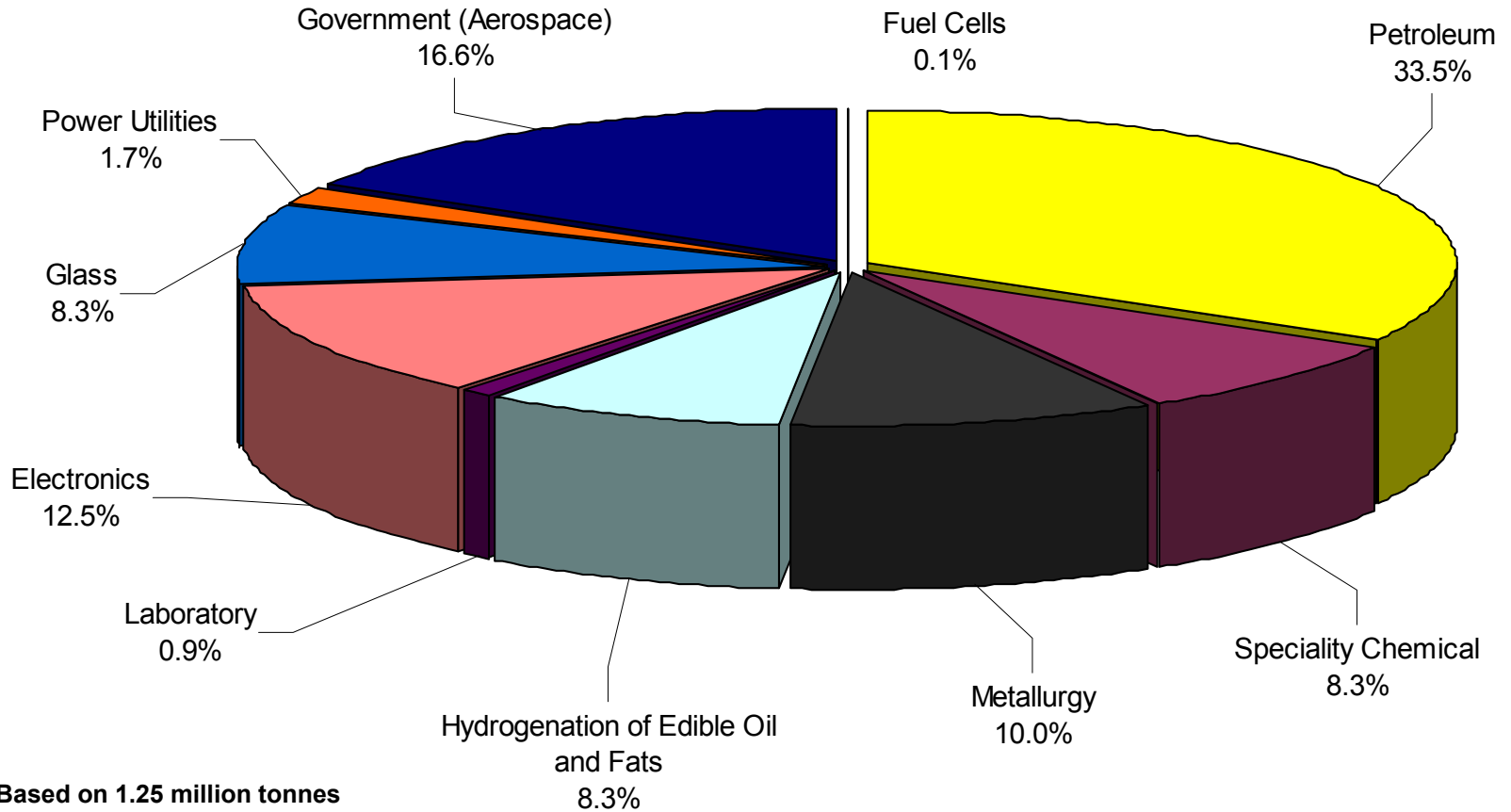
- Partial oxidation



- Water Electrolysis



Hydrogen : Current Merchant Demand N.A.



Footnote: Based on 1.25 million tonnes

Source: Interview with Karen Campbell, Air Products and C-219 Hydrogen as a Chemical Constituent and as a Energy Source, Edward Gobina, Business Communications Company, Inc.



Applications for Hydrogen Storage

- **Storage the Solution for Infrastructure**
 - **The Great Debate:**
Centralized vs. Distributed Production??
- **Storage the Key to H2 Applications**



1991

- **Founded and incorporated in Campbell River, B.C. R&D work begins on Advanced Lightweight Fuel Storage Systems™ A Canadian Company.** 

1995-1998

- **Introduced DyneCell® Fuel Storage Systems to the market**
- **Mitsubishi Corporation acquired a 15% interest in Dynetek**

1999

- **47,000 sq. foot state of the art production facility built in Calgary, Canada**

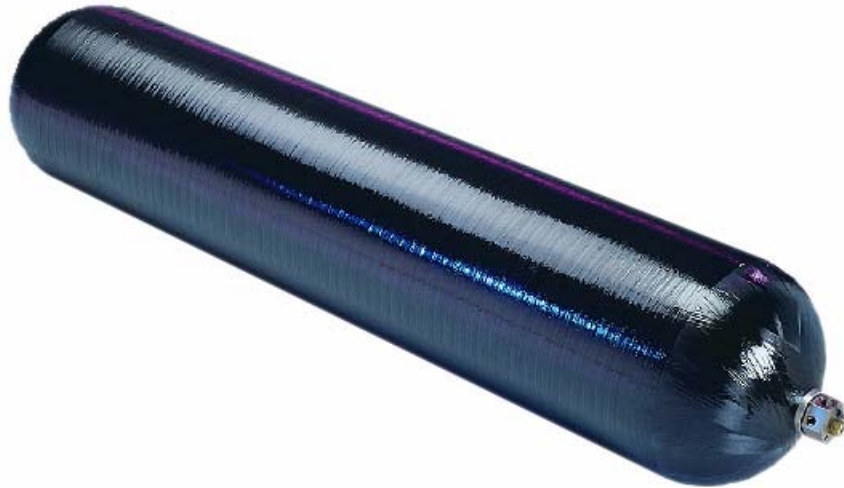
2000-2001

- **Public on the Toronto Stock Exchange (TSE: DNK)**
- **Signed multiyear purchase and supply agreement with Ford Motor Company**
- **Expanded the Calgary manufacturing site to 70,000 sq. feet & completed production facility in Germany**

2002

- **Commissioned significant additional production capacity in Calgary**
- **Achieved QS 9000 certification**
- **Successful third party testing of 12,500 psi fuel storage cylinder**

Dynetek Products: Cylinders and Systems



DyneCell Cylinders

- Lightest CNG cylinder on the market with a metallic liner

- Highest storage capacity of all lightweight designs

- Non-permeable, seamless aluminium liner

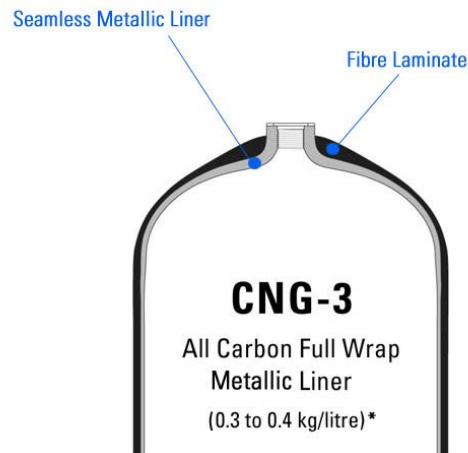
- Non-reactive with Hydrogen

- Significantly safer by design

- Very flexible in size configurations

- True fast-fill capabilities

- 5.7 % Wt. Density @ 350 bar



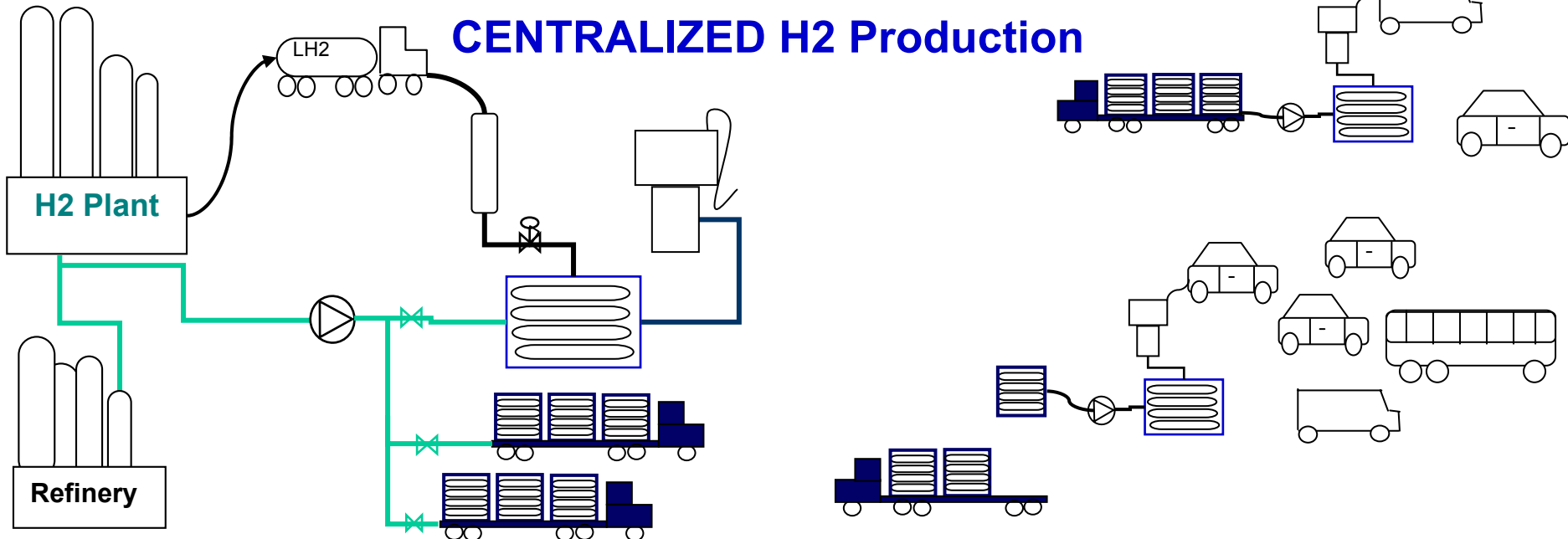
Hydrogen Storage: Requirements



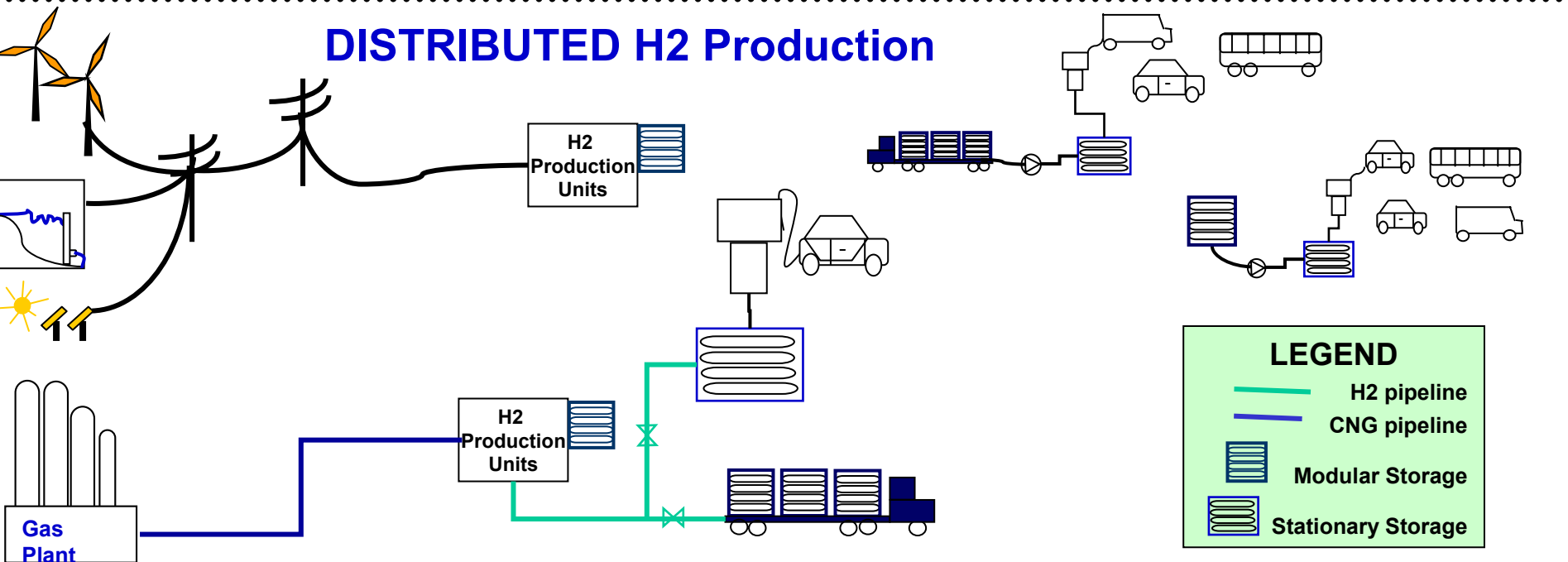
- **Weight Density** (*kg hydrogen / storage system weight*) **5.7%**
- **Volumetric Density** (*kg Hydrogen / storage system volume*) **2.4%**
- **Reliability** (*low parts count, simple design, mature technology*) **YES**
- **Infrastructure** (*compatible with available / planned infrastructure*) **YES**
- **Safety** (*in normal operation and emergency situations*) **YES**
- **Service Life** **15 yrs**
- **Cost** (*purchase and operative*) **High capital cost – low operating cost**
- **Refueling time** (*fast filling*) **YES**

THE GREAT DEBATE!!

CENTRALIZED H2 Production

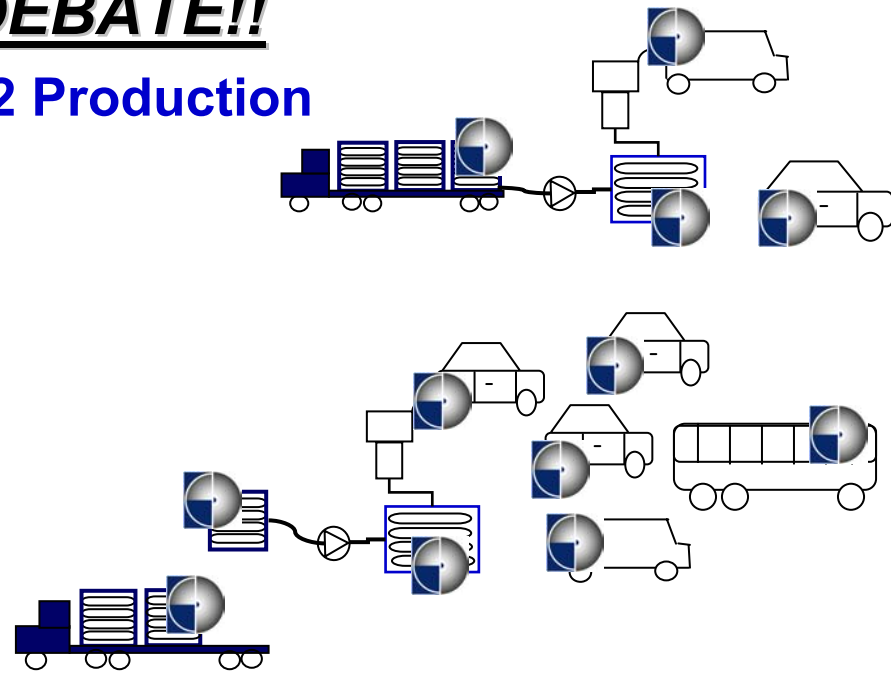
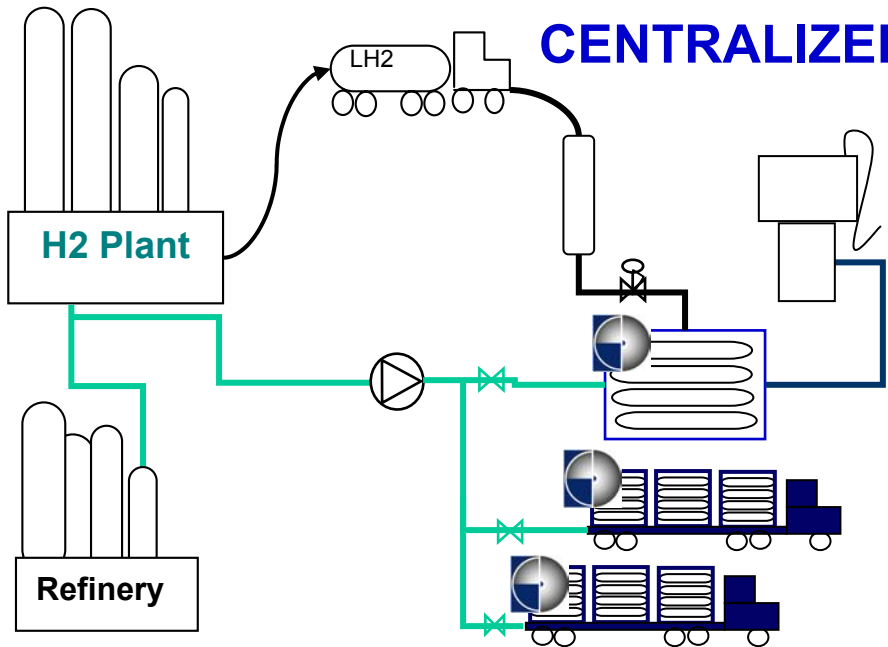


DISTRIBUTED H2 Production

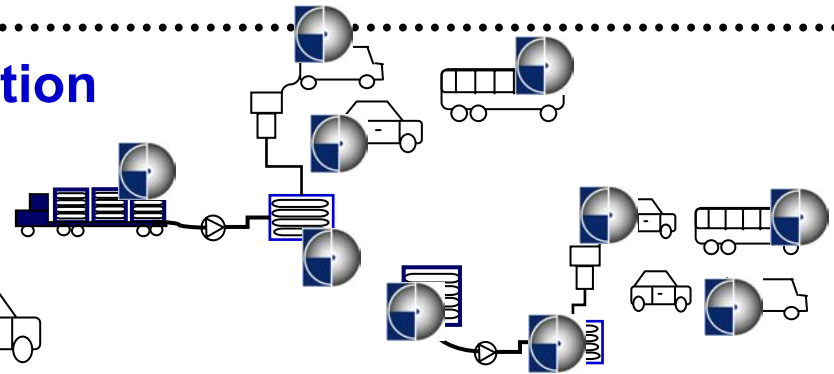
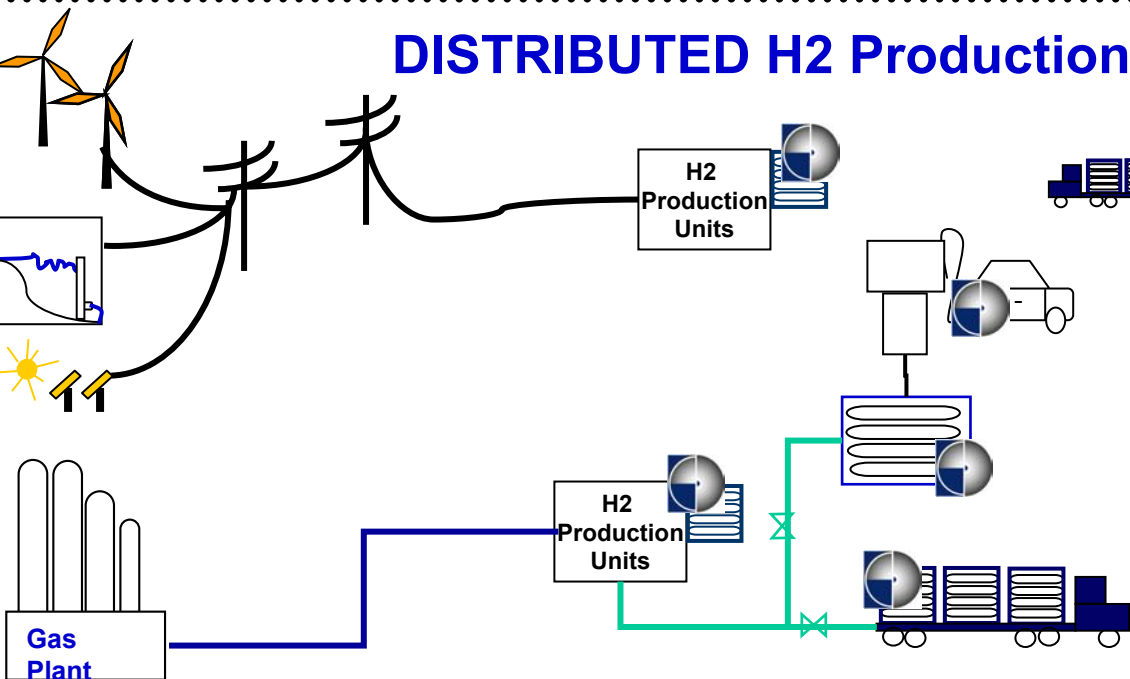


THE GREAT DEBATE!!

CENTRALIZED H2 Production



DISTRIBUTED H2 Production

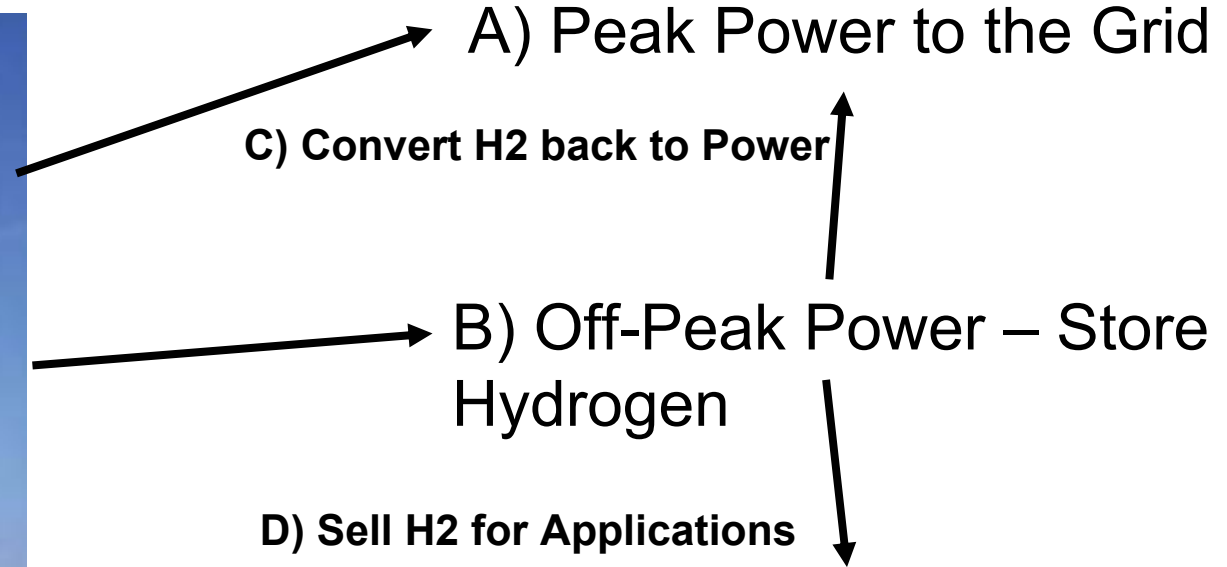


 **Dynetek Solutions
Today**

Hydrogen Supply : Distributed Production



Produce Electricity from the Wind



Courtesy: Stuart Energy

Infrastructure: Hydrogen Fuelling Station



Hydrogen Storage Module



Storage Solutions for Infrastructure



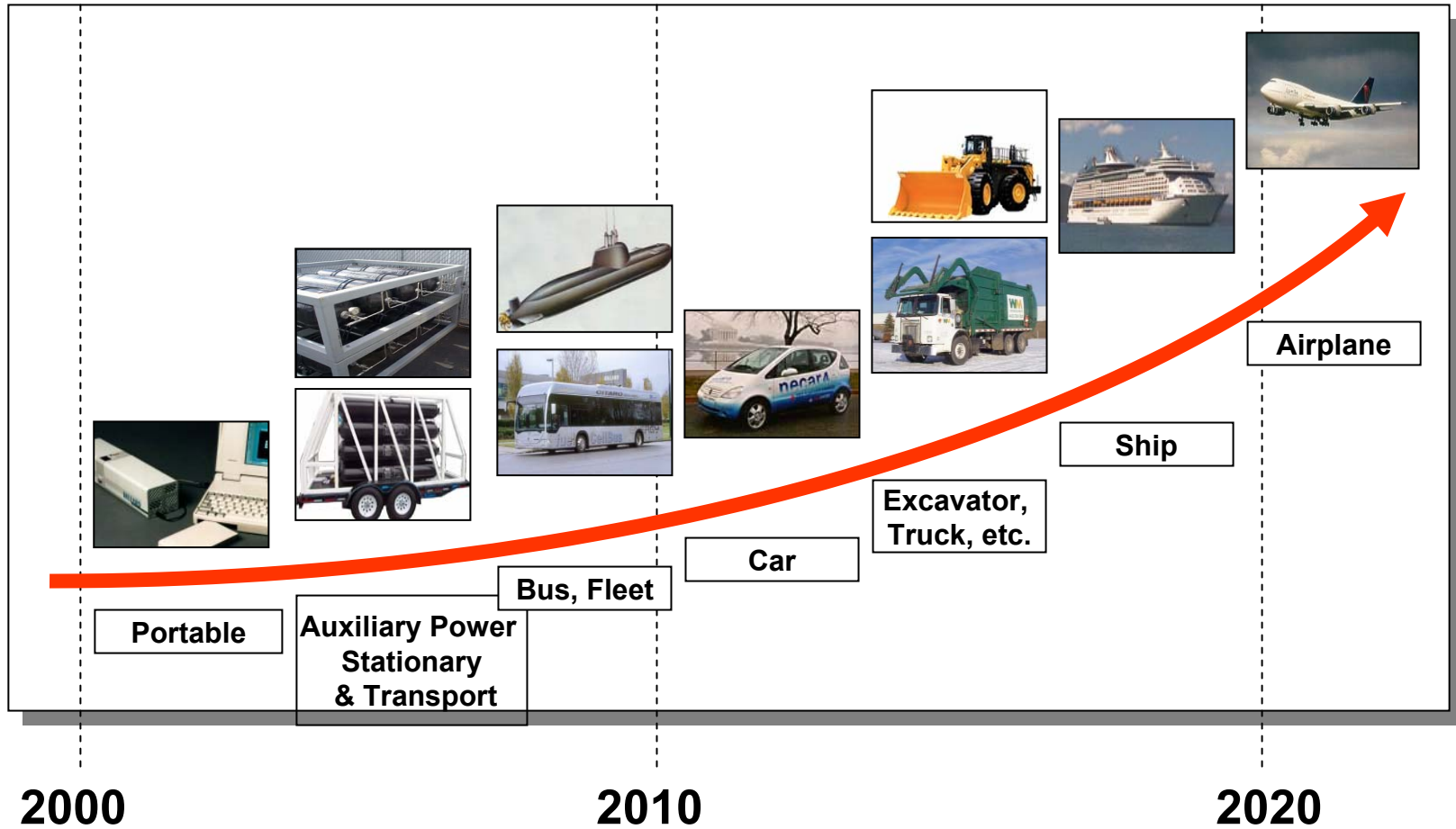
Bulk Gas Transport



Portable Refuelling for Demonstration Projects



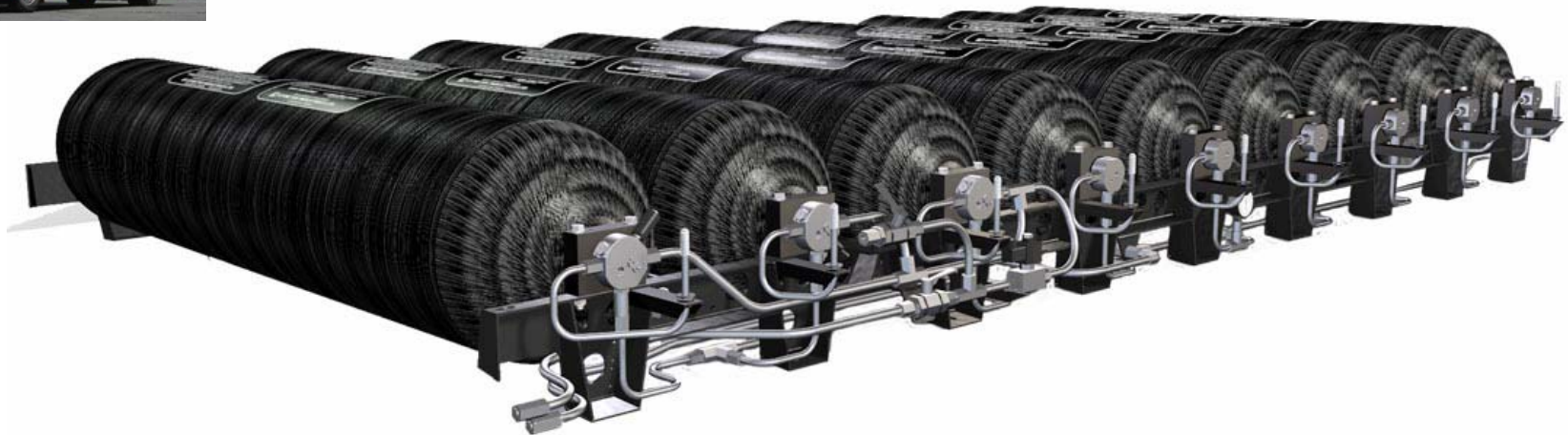
Applications for Hydrogen



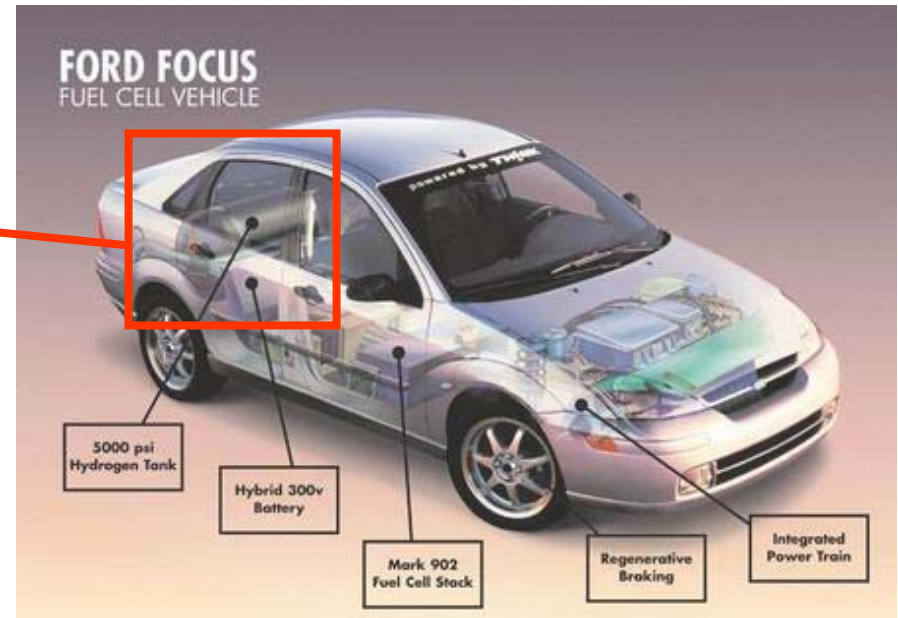
Applications: Fuel Cells for Fleet Vehicles



Vehicle Model: Citaro City-bus
H2 Storage Capacity: 43 kg
Service Pressure: 350 bar /5075 psi
Approx. Driving Range: 300km
Number of Vehicles: 30
Location: Europe, North America, Australia



Application: Fuel Cell or H2 ICE Cars



- **Simplicity of design**
- **Proven technology and reliability**
- **Fast fill capability**
- **Moderate system cost**
- **Low operation cost (maintenance & H2 gas compression)**
- **Reasonable storage densities**
- **Good safety characteristics**
- **Compatible with available infrastructure**
- **Long service life**



Application : Auxiliary Power



Auxiliary Power Fuel Cells

- Power all electric systems
- Silent
- Reduced Motor Idling



Recent product releases by Hydrogenics & GM



<http://www.media.gm.com/>

Application: Combined H2 Fuel Station & Commercial Back Up Power



Vehicle Refuelling



Indoor H2 Storage

Applications: Fuel Cells for Power & Heat



- Home Power supply
- Home Heat supply
- Hydrogen for the Fuel Cell vehicles



Input: Natural Gas



Heat, Power



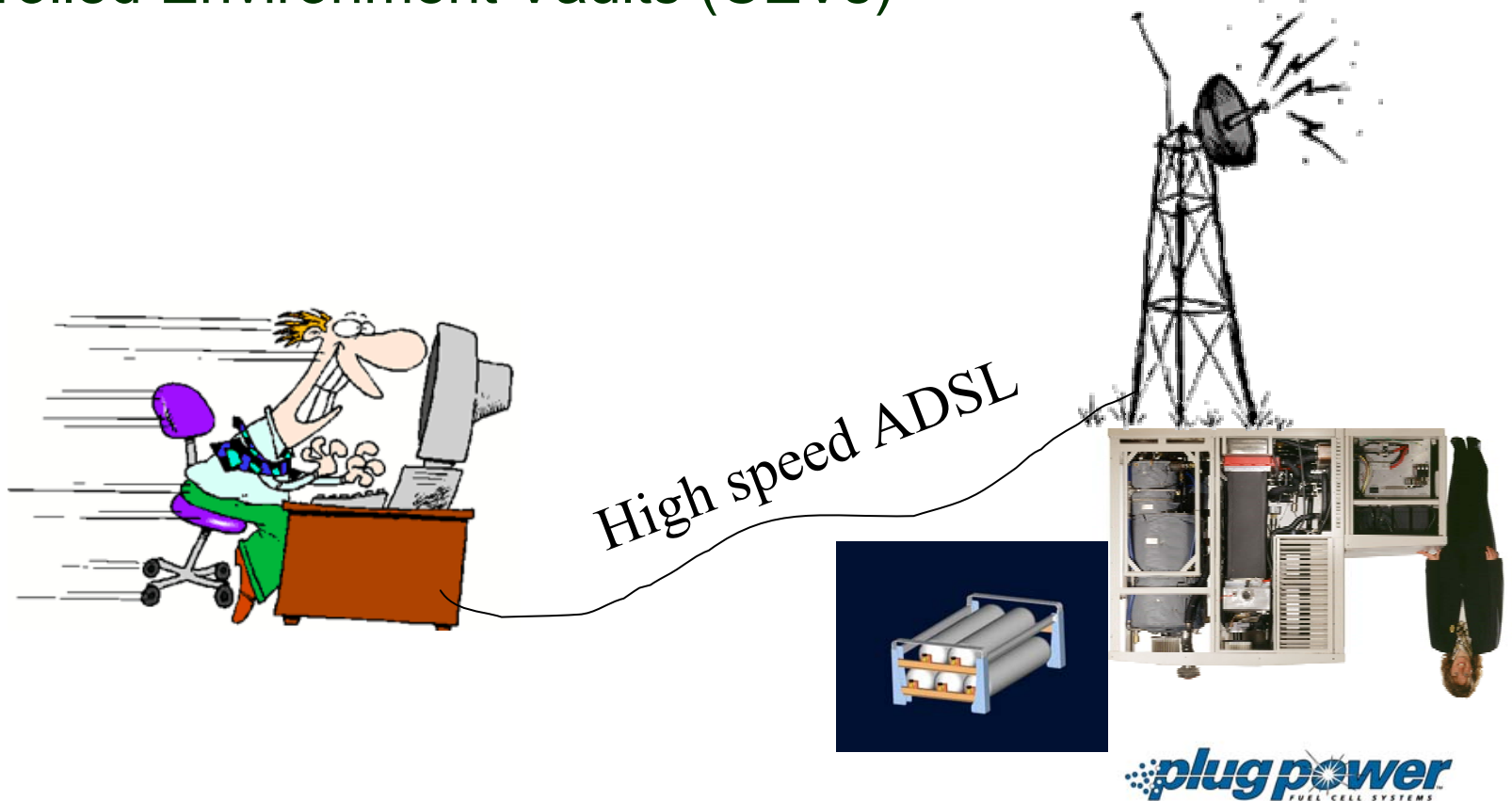
H₂



Applications: Fuel Cells for Telecom Power



- 127,000 Wireless cell sites
- 195,000 Wireline Remote Terminals (RT), Huts and Controlled Environment Vaults (CEVs)

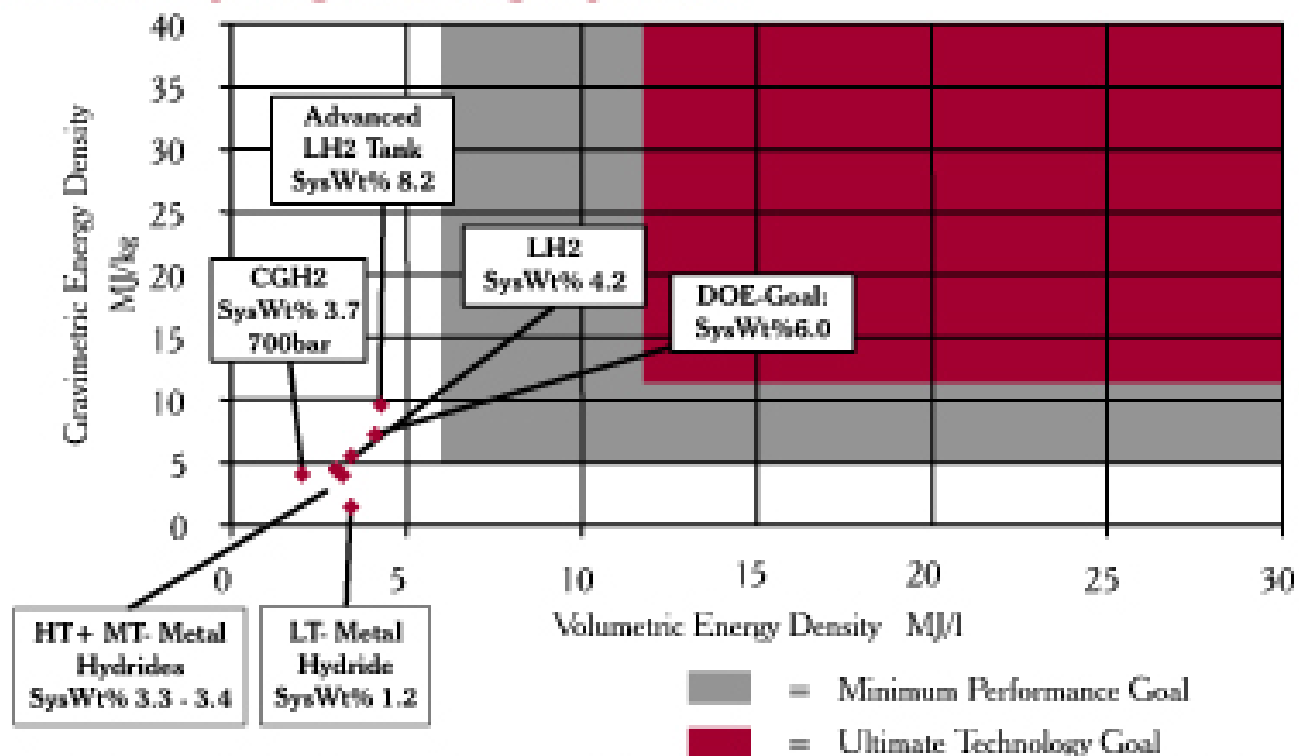




Hydrogen Storage Future Challenges



Gravimetric Energy Density vs. Volumetric Energy Density of Fuel Cell Hydrogen Storage Systems

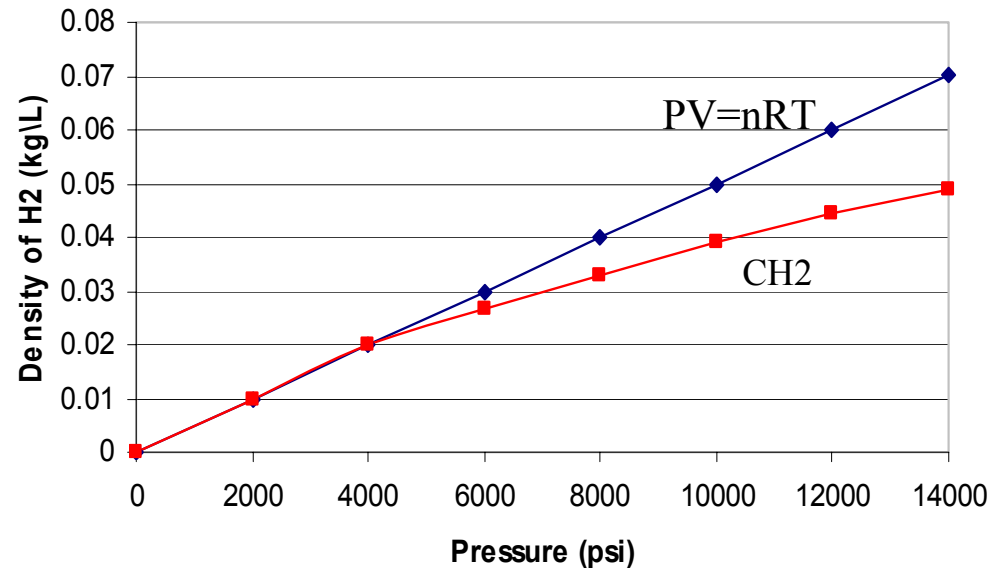
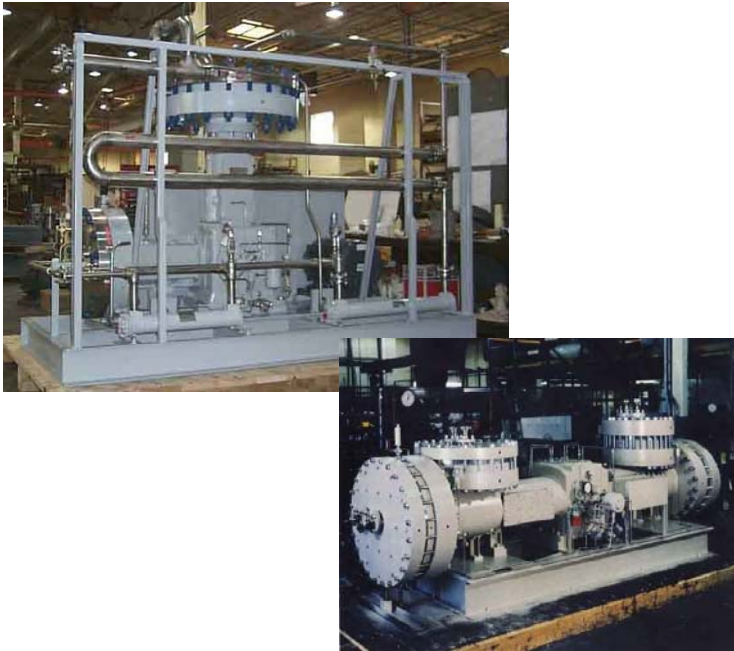


These hydrogen storage targets are based upon conventional vehicle architectures and vehicle performance requirements.

Source: General Motors

http://www.eere.energy.gov/hydrogenandfuelcells/pdfs/national_h2_roadmap.pdf

Hydrogen Storage: Compression



Hydrogen Compression:

- 2 stage compressor for 350bar (5000psi)
- 4 or 5 stage compressor for 700bar (10000psi)
- Low energy consumption (5% to 350bar, 10% to 700bar)
- Compressibility of hydrogen is close to ideal gas up to 350bar
- Approximately 25% loss of storage at 700bar due to lower compressibility

Compressed H2 (@21 deg. C)

3600 psi, 300K: 0.0175 kg/L

5000 psi, 300K: 0.0229 kg/L

10000 psi, 300K: 0.0393 kg/L

Future of Hydrogen Storage



- Design engineers working on New Hydrogen Products
 - **Short term: Gaseous** will continue to be the primary source of supply to the sector, because it is easy, available, and adaptable to many platform designs
 - **Long term** : The challenge for the new designers will be to develop storage solutions, which meet the economic demands of the consumer and are designed for ease of use.



Of course if all else fails we could go back to Plastic Bags!!!



Bulk Storage

Bulk Transportation



Storing Energy's Future



Dynetek Industries Ltd.